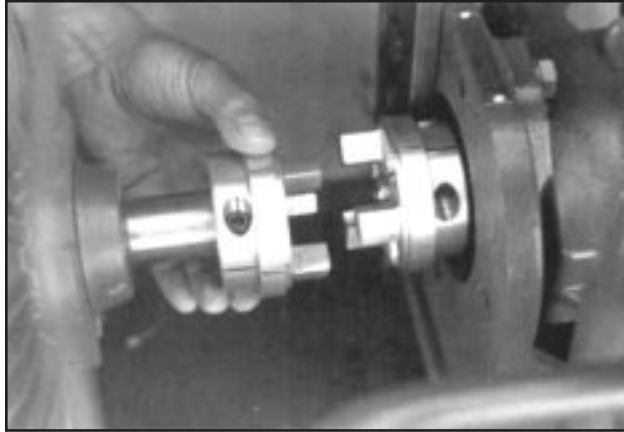
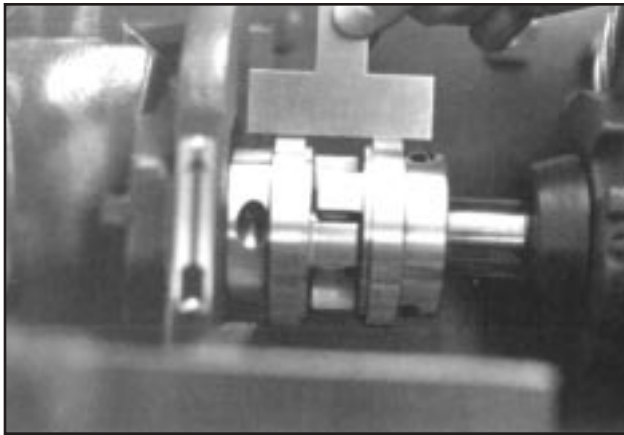


EASY ALIGNMENT OF THE HAYES FLEXIBLE DRIVE COUPLING

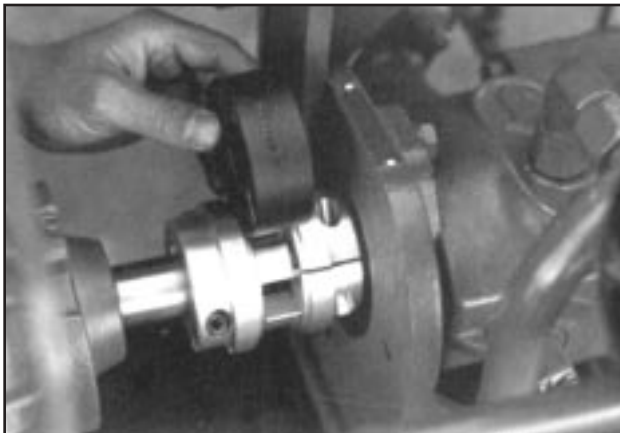
Install couplings on pump and motor shafts.



Misalignment is easily detected with a straight edge and using a .005 feeler gage on top and side of coupling will give ample alignment.



Use drive insert between dirt seals for gage to determine distance between coupling halves, leaving approximately $1/32$ clearance per side. **(Insert should not run in compressed state.)**



- Please remember that if excess vibration or misalignment are present in your system it will cause the rubber insert to wear rapidly.
- The rubber element is the safety factor in your system. It could protect the system from serious damage caused by either of these two conditions.
- We strongly recommend accurate alignment and minimum vibration when using a flexible coupling in order to obtain maximum life.

Recheck alignment with straight edge and tighten. (Coupling can also be aligned with insert installed.) No more than 1° maximum angular misalignment.

