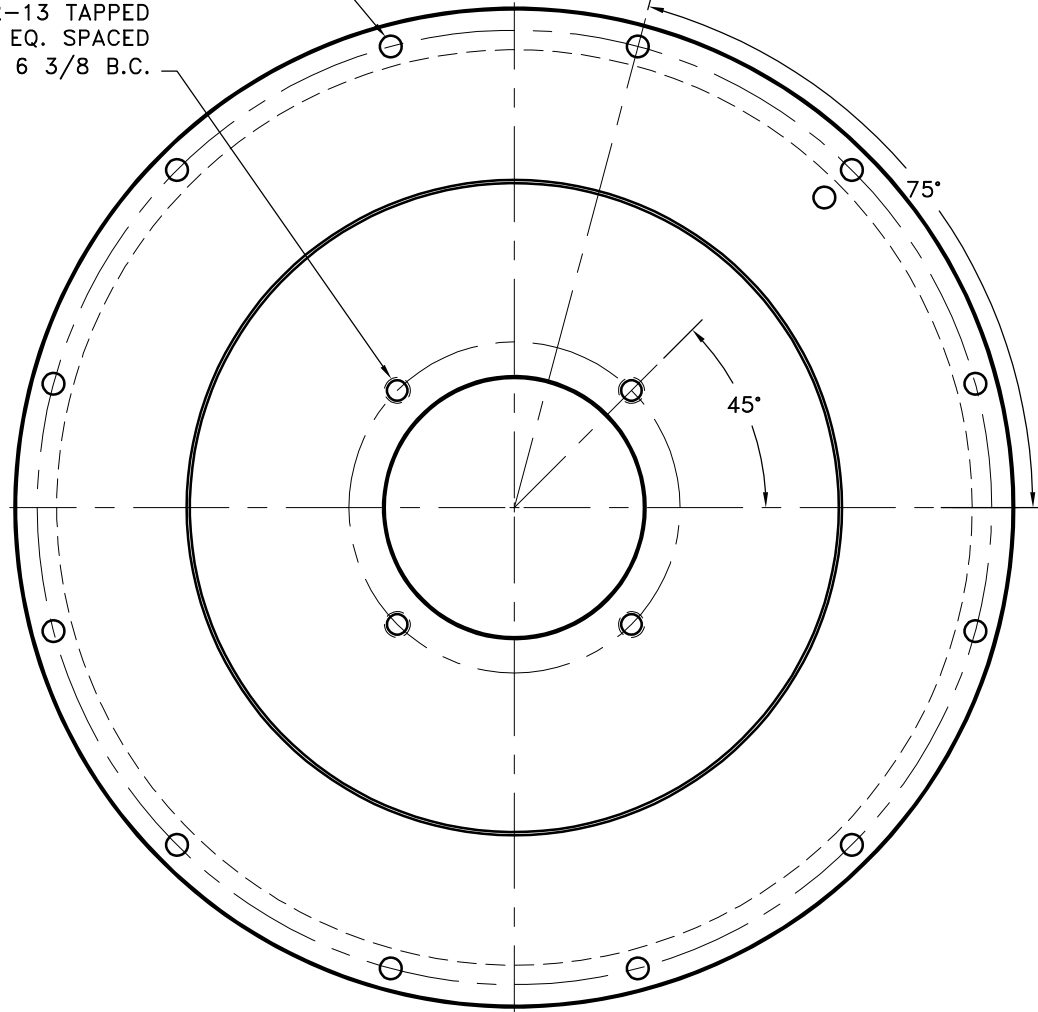
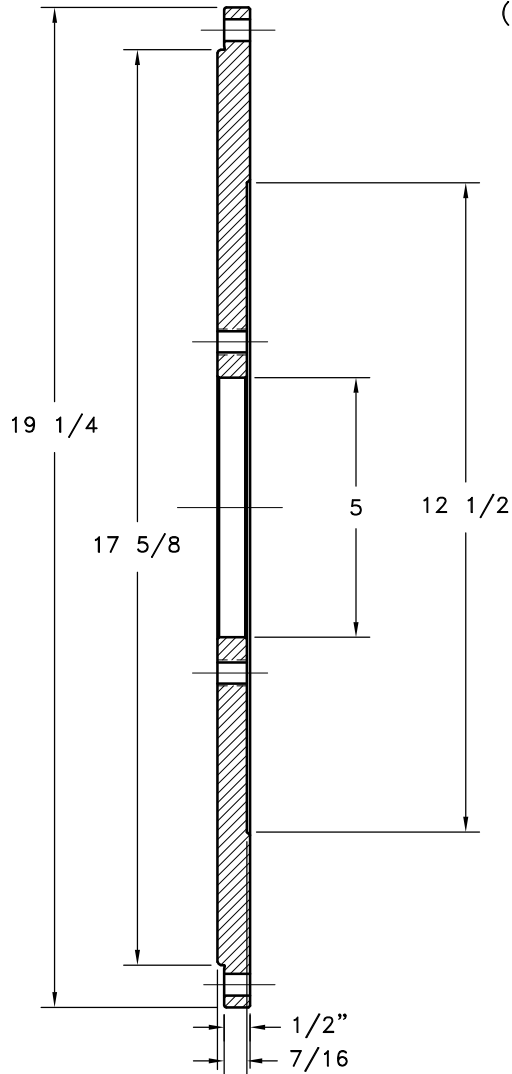


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2

(12) 27/64 HOLES
EQ. SPACED
ON A 18 3/8 B.C.

(4) 1/2-13 TAPPED
HOLES EQ. SPACED
ON A 6 3/8 B.C.



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SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
	FLATNESS	DO NOT SCALE		HAYES MANUFACTURING INC. ®	
	STRAIGHTNESS	DRAWING			TITLE
	ANGULARITY	TOLERANCES UNLESS OTHERWISE SPECIFIED		SAE 2, C 4 BOLT P.M.P.	
	PERPENDICULARITY	125 MAXIMUM		MATERIAL	
	PARALLELISM	ANGLE ±1/2°			
	CONCENTRICITY	FRACTION ±1/32			
	TRUE POSITION	DECIMAL			
	ROUNDNESS	.00 ±.01			
	CIRCULAR RUN OUT	.000 ±.005			
	TOTAL RUN OUT	.0000 ±.0005			
	CYLINDRICITY				
	FINISH				
CLASS	MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY	DATE	DRAWING NO.	
DESCRIPTION		SIETING	09-10-08	123008-CX4	
		CHECKED BY	SCALE	SHEET OF	REV.
		RJH			