

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
G	01/23/2008	CHANGED TO BOLTED INSERTS	ZS	RJH	HM

PN 123008-D02
 SAE #3 HOUSING MOUNT
 (12) 27/64 DRILL THRU
 EQUALLY SPACED ON 16.88 B.C.
 SAE "B" PUMP MOUNT 4" DIA PUMP PILOT
 (2) 1/2-13 TAPPED HOLES
 EQ. SPACED ON 5.75 B.C.

123243-20
 12.374 O.D.
 (8) .406 HOLES
 ON 11.625 B.C.

123776-10
 SPLINE DATA
 13 TEETH
 16/32 D.P.
 30° P.A.
 .885 MAJOR
 SAE "B"

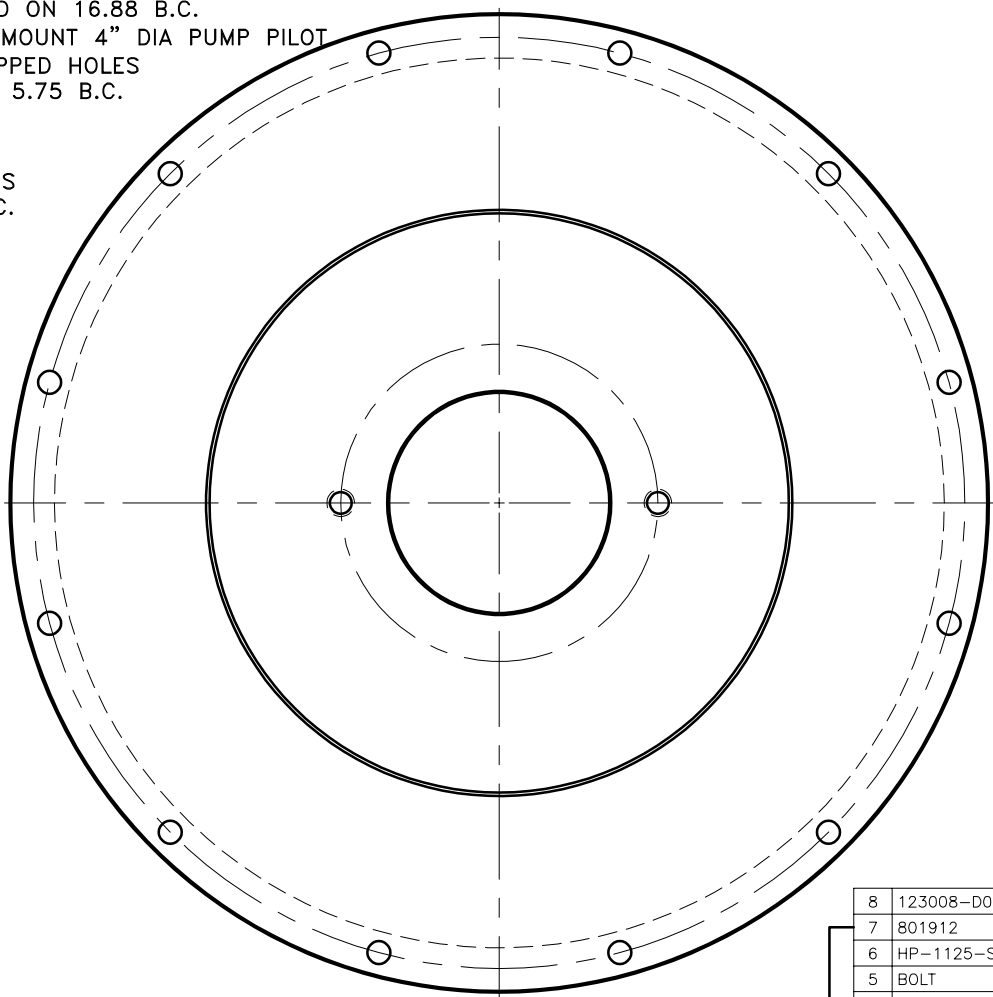
1.65 PUMP SHAFT
 PUMP
 OR
 MOTOR

.440

2.13
 BACKSET

SAE #3 HOUSING

SAE 10 FLYWHEEL



COUPLING ASS'Y # 123096

UP TO 65 H.P.

QTY.	DESCRIPTION	PART NUMBER	DET.
1	PUMP MOUNT PLATE	123008-D02	8
1	GREASE	801912	7
1	HUBBARD PLUG	HP-1125-S-32	6
6	THREADED BUSHING	123727	4
6	NEOPRENE INSERT	H62500	3
1	COUP HUB [13 16/32 3.250]	123776-10	2
1	FLYWHEEL PLATE [10/3.250]	123243-20	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
	FLATNESS				
	STRAIGHTNESS				
	ANGULARITY				
	PERPENDICULARITY				
	PARALLELISM				
	CONCENTRICITY				
	TRUE POSITION				
	ROUNDNESS				
	CIRCULAR RUN OUT				
	TOTAL RUN OUT				
	CYLINDRICITY				
	FINISH				
DO NOT SCALE DRAWING					
TOLERANCES UNLESS OTHERWISE SPECIFIED					
125 MAXIMUM					
ANGLE ±1/2°					
FRACTION ±1/32					
DECIMAL					
.00 ±.01					
.000 ±.005					
.0000 ±.0005					
 HAYES MANUFACTURING INC. ®					
TITLE					
FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE					
MATERIAL					
CLASS	SAE 10	MAKE: <input checked="" type="checkbox"/>	BUY: <input type="checkbox"/>	DRAWN BY	DATE
DESCRIPTION	10,3,13T16/32,B2,65			SIETING	4-12-89
				CHECKED BY	SCALE
				RJH	
DRAWING NO.		DRAWING NO.		DRAWING NO.	
123095		123095		123095	
SHEET OF REV.		SHEET OF REV.		SHEET OF REV.	

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