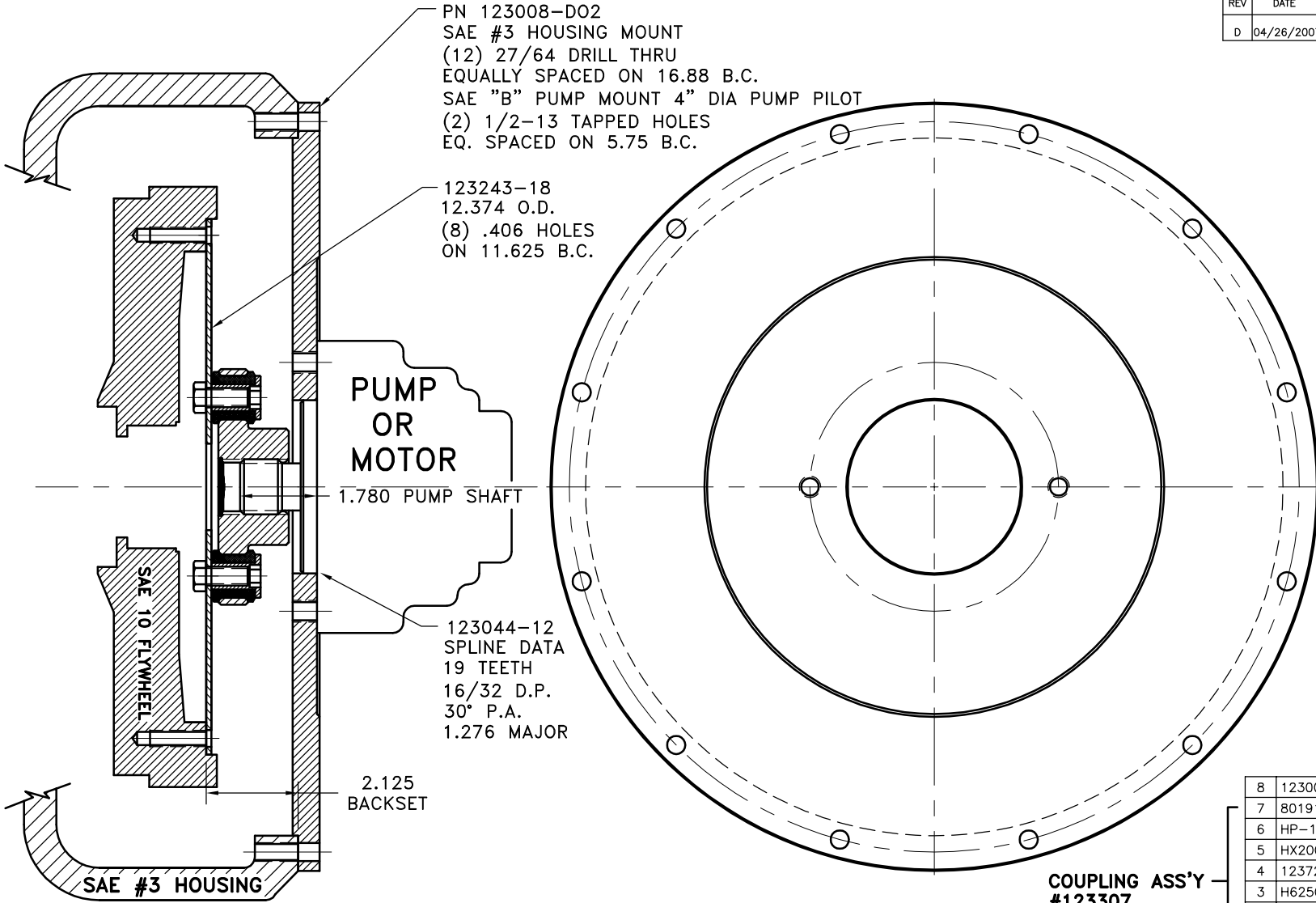


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
D	04/26/2007	CHANGED TO BOLTED INSERTS.	ZS	ML	HM



PN 123008-DO2
 SAE #3 HOUSING MOUNT
 (12) 27/64 DRILL THRU
 EQUALLY SPACED ON 16.88 B.C.
 SAE "B" PUMP MOUNT 4" DIA PUMP PILOT
 (2) 1/2-13 TAPPED HOLES
 EQ. SPACED ON 5.75 B.C.

123243-18
 12.374 O.D.
 (8) .406 HOLES
 ON 11.625 B.C.

PUMP
 OR
 MOTOR
 1.780 PUMP SHAFT

123044-12
 SPLINE DATA
 19 TEETH
 16/32 D.P.
 30° P.A.
 1.276 MAJOR

2.125
 BACKSET

SAE #3 HOUSING

COUPLING ASS'Y
 #123307

UP TO 110 HP

QTY.	DESCRIPTION	PART NUMBER	DET.
1	FLYWHEEL PLATE	123243-18	1
1	COUPLING HUB	123044-12	2
6	NEOPRENE INSERT	H62500	3
6	THREADED BUSHING	123727	4
1	7/16-20 x 1" HHB	HX200	5
1	HUBBARD PLUG	HP-1312-S-62	6
1	GREASE	801912	7
1	PUMP MOUNT PLATE	123008-DO2	8

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▨ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ PERPENDICULARITY // PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⊖ CYLINDRICITY √ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			TITLE FLYWHEEL COUPLING ASS'Y W/ PUMP MT PLATE	
		DRAWN BY MAYCROFT	DATE 8-23-95	DRAWING NO. 124355
		CHECKED BY RJH	SCALE	SHEET OF REV.

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED, COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY. IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES FOR EXAMINATION WITHOUT OUR CONSENT.