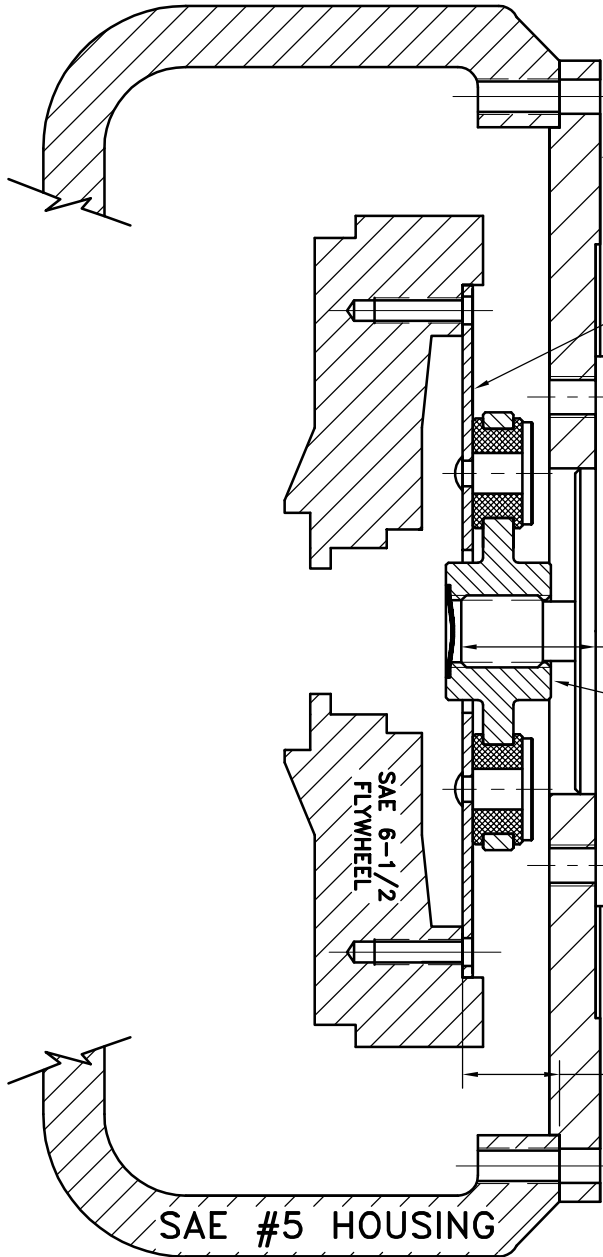


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
C1	05/03/2005	FIXED FLYWHEEL PLATE NOTE.	ZS	HM	MH



123008-G02
 S.A.E HOUSING MOUNT 27/64 DRILL
 THRU 8 HOLES EQUALLY SPACED
 ON 13.13 B.C. 4" PUMP PILOT
 S.A.E "B" PUMP MOUNT.
 (2) HOLES 1/2-13 TAPPED HOLES
 EQUALLY SPACED ON 5.75 B.C.

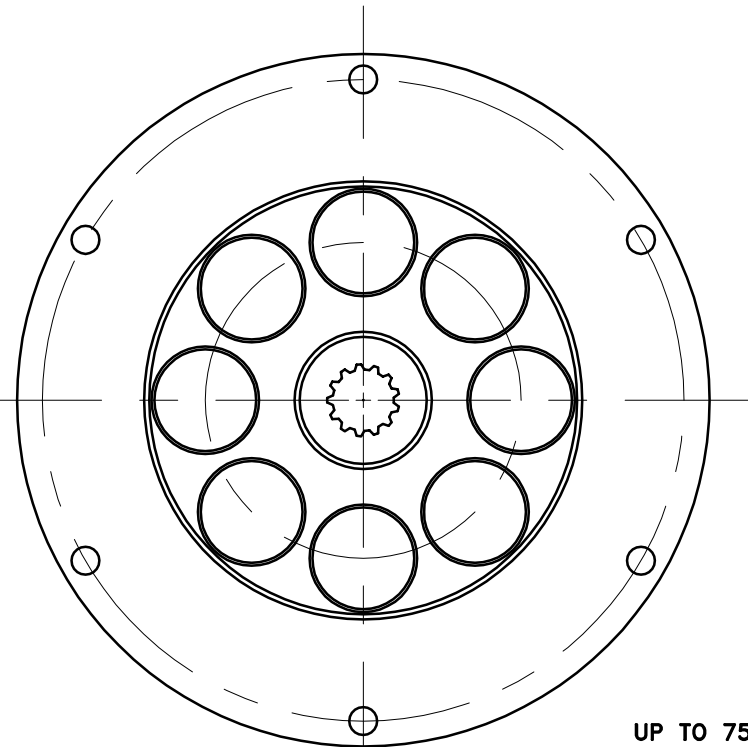
124243-02
 8.499 O.D.
 (6) .343 HOLES
 ON 7.875 B.C.

PUMP
 OR
 MOTOR

1.650 PUMP SHAFT

124240-10
 SPLINE DATA
 13 TEETH
 16/32 D.P.
 30° P.A.
 .885 MAJOR

1.190
 BACKSET



DET.	PART NUMBER	DESCRIPTION	QTY.
7	123008-G02	PUMP MOUNT PLATE	1
6	801912	GREASE	1
5	HP-1125-S-32	HUBBARD PLUG	1
4	123206-01	STEEL RIVET	8
3	H52500	NEOPRENE INSERT	8
2	124240-10	COUPLING HUB	1
1	124243-02	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▨ FLATNESS — STRAIGHTNESS ∟ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⊖ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED ✓ MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ®	
			TITLE FLYWHEEL COUPLING ASS'Y	
			MATERIAL	
			DRAWN BY HAVEMAN	DATE 3-24-97
			CHECKED BY RJH	SCALE
			DRAWING NO. 124680	SHEET OF REV.

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