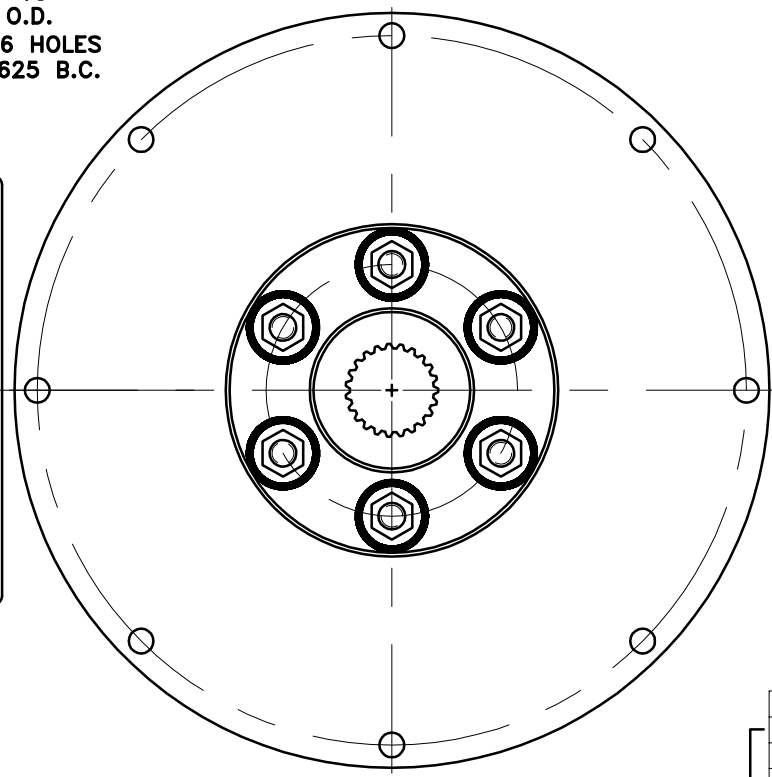


123008-DX4  
 S.A.E. 3 HOUSING MOUNT 27/64 DIA DRILL THRU  
 12 HOLES EQUALLY SPACED ON 16.88 B.C.  
 5" PUMP PILOT S.A.E. "C" PUMP MOUNT  
 (4) 1/2-13 TAPPED HOLES EQUALLY SPACED  
 ON 6.38 B.C.

123243-18  
 12.374 O.D.  
 (8) .406 HOLES  
 ON 11.625 B.C.

123214-04  
 SPLINE DATA  
 23 TEETH  
 16/32 D.P.  
 30° P.A.  
 1.525 MAJOR



COUPLING ASS'Y  
 #125554

UP TO 110 HP

|    |              |                   |   |
|----|--------------|-------------------|---|
| 10 | 123008-DX4   | PUMP MOUNT PLATE  | 1 |
| 9  | 801912       | GREASE            | 1 |
| 8  | HP-1625-S-62 | HUBBARD PLUG      | 1 |
| 7  | N250         | 7/16-20 NUT       | 6 |
| 6  | HX230        | 7/16-20x1-3/4 HHB | 6 |
| 5  | 123000-00    | STEEL BUSHING     | 6 |
| 4  | H62500       | NEOPRENE INSERT   | 6 |
| 3  | 123214-04    | COUPLING HUB      | 1 |
| 2  | 124623       | BACKING PLATE     | 1 |
| 1  | 123243-18    | FLYWHEEL PLATE    | 1 |

| SYMBOLS   | DET.  | PART NUMBER   | DESCRIPTION     | QTY.                                   |
|---|---|---|-----------------|--|
| ▨ FLATNESS<br>— STRAIGHTNESS<br>∠ ANGULARITY<br>⊥ SQUARENESS<br>∥ PARALLELISM<br>⊙ CONCENTRICITY<br>⊕ TRUE POSITION<br>○ ROUNDNESS<br>⊘ CIRCULAR RUN OUT<br>⊘ TOTAL RUN OUT<br>⊘ CYLINDRICITY<br>√ FINISH | DO NOT SCALE DRAWING<br>TOLERANCES UNLESS OTHERWISE SPECIFIED<br>ANGLE ±1/2°<br>FRACTION ±1/32<br>DECIMAL<br>.00 ±.01<br>.000 ±.005<br>.0000 ±.0005 | <div style="text-align: center;"> <p>TM MANUFACTURING INC.</p> </div> <p>TITLE<br/>           FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE</p> <p>MATERIAL</p> |                 |  |
| - UNLESS OTHERWISE SPECIFIED -<br>REMOVE FIRST THREAD ON ALL TAPPED HOLES<br>BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.   |   | DRAWN BY<br>HAVEMAN   | DATE<br>2-20-01 | DRAWING NO.<br>126222<br>SHEET OF REV. |

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