

REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
A2	04/07/2003	REMOVED 1410 FROM U-JOINT LIST	ZS	RJH	HM

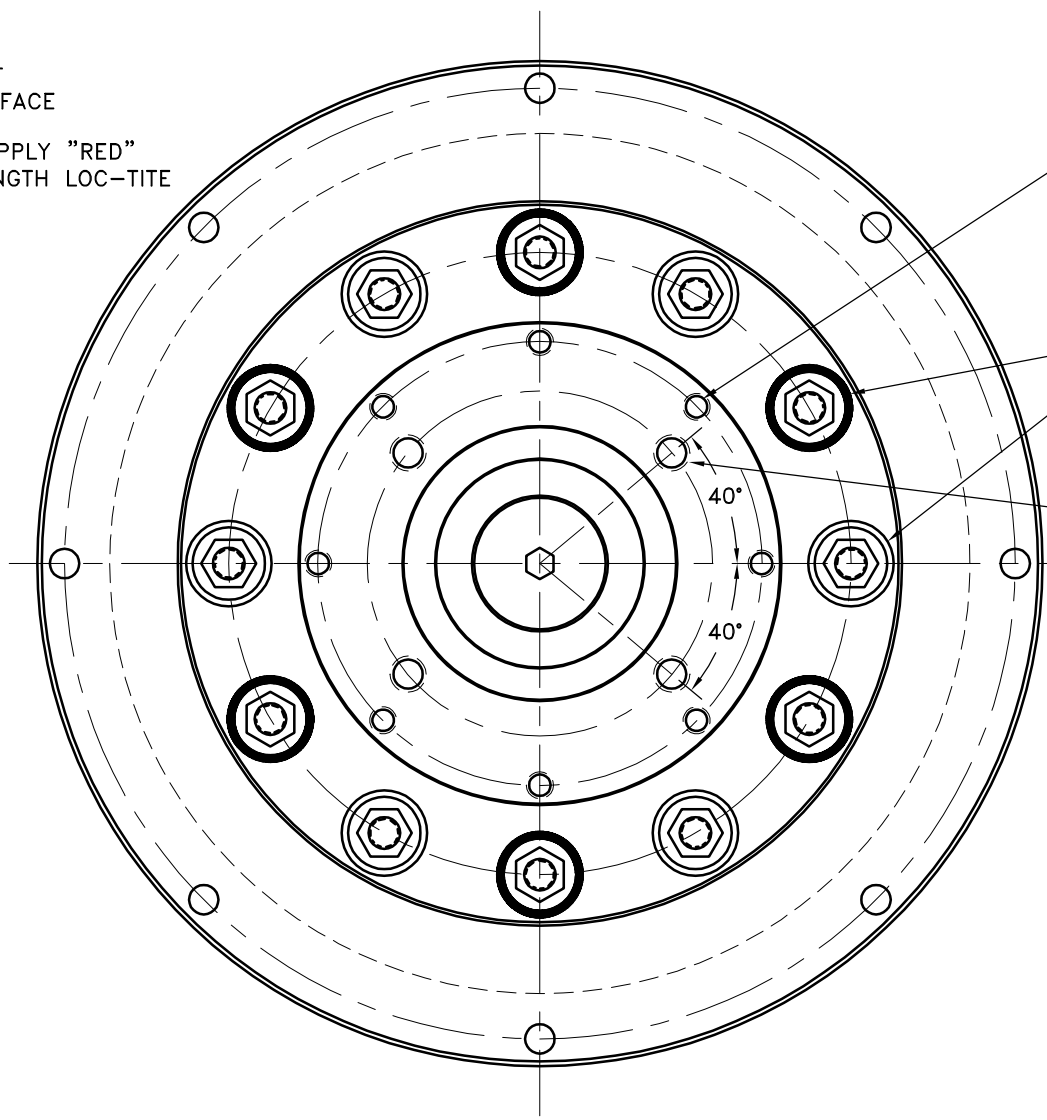
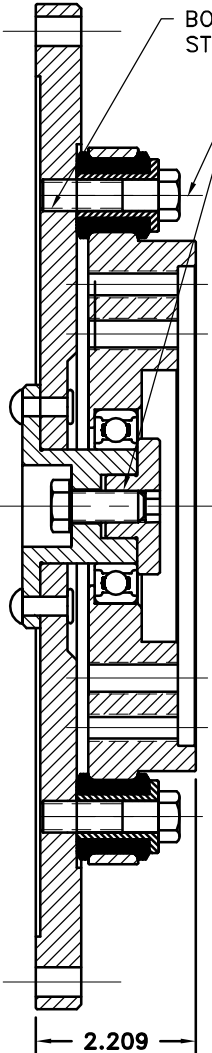
BOLT SHOULD NOT STICK PAST THIS FACE

HAYES TO APPLY "RED" EXTRA STRENGTH LOC-TITE AT ASS'Y

(8) 3/8-16 TAPPED HOLES EQ. SPACED ON 6.125 B.C. (CIRCULAR FLANGE YOKES)

USE 12 INSERTS FOR 180-400 HP
USE 6 INSERTS FOR 50-175 HP
(6 INSERT PATTERN SHOWN DARK)

(4) 1/2-13 TAPPED HOLES ON 4.75 B.C. (RECTANGULAR FLANGE YOKES)



10	HX200	7/16-20x1" HHB	1
9	PURCHASE	1/4"x1" LG FL.HD. RIVET	6
8	126047	THREADED WASHER	1
7	60082RS	BALL BEARING	1
6	124905-01	7/16-20x1.590 HHB	12
5	123000-00	STEEL BUSHING	12
4	H62500	NEOPRENE INSERT	12
3	126245	PILOT	1
2	126672	COUPLING ADAPTER	1
1	125879-03	FLYWHEEL PLATE	1

FOR SPICER 1480-1550-1610 U-JOINT ADAPTER & SAE 11-1/2

SEE SIM. ASS'Y #126563

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
<ul style="list-style-type: none"> — FLATNESS — STRAIGHTNESS — ANGULARITY — SQUARENESS — PARALLELISM — CONCENTRICITY — TRUE POSITION — ROUNDNESS — CIRCULAR RUN OUT — TOTAL RUN OUT — CYLINDRICITY — FINISH 	DO NOT SCALE DRAWING			
	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	12/32 MAXIMUM			
	ANGLE ±1/2°			
	FRACTION ±1/32			
	DECIMAL			
	.00 ±.01			
	.000 ±.005			
	.0000 ±.0005			
	— UNLESS OTHERWISE SPECIFIED —			
	REMOVE FIRST THREAD ON ALL TAPPED HOLES			
	BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			
HAYES MANUFACTURING INC. ®		TITLE U-JOINT ADAPTER ASS'Y		
DRAWN BY LAWSON		DATE 2-21-02	DRAWING NO. 126670	
CHECKED BY		SCALE	SHEET OF REV.	