

REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2

PT# 123008-E02
 S.A.E. HOUSING MOUNT 27/64 DRILL THRU
 12 HOLES EQUALLY SPACED ON 15.00 B.C.
 4" PUMP PILOT S.A.E. "B" PUMP MOUNT.
 (2) 1/2-13 TAPPED HOLES EQUALLY
 SPACED ON 5.75 B.C.

123243-09
 9.499 O.D.
 (8) .343 HOLES
 ON 8.750 B.C.

123207-12
 SPLINE DATA
 11 TEETH
 16/32 D.P.
 30° P.A.
 .770 MAJOR

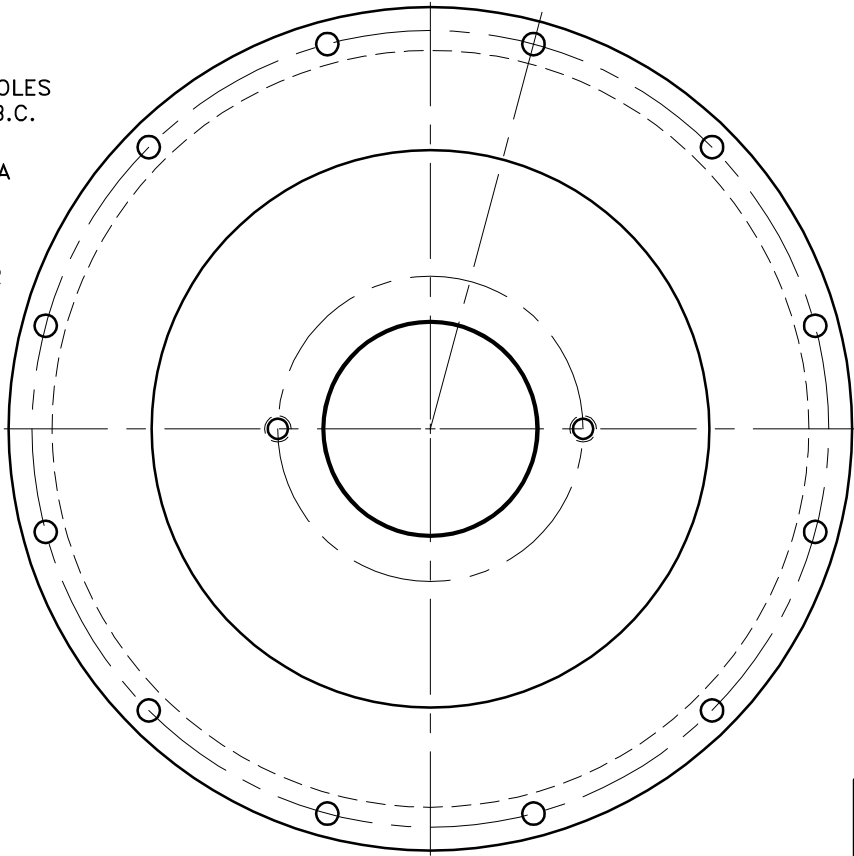
PUMP
 OR
 MOTOR

1.810 PUMP SHAFT

SAE 7-1/2
 FLYWHEEL

1.190
 BACKSET

SAE #4 HOUSING



COUPLING ASS'Y #127083

UP TO 50 H.P.

QTY.	DESCRIPTION	PART NUMBER	DET.
1	PUMP MOUNT PLATE [4]	123008-E02	8
1	GREASE	801912	7
1	HUBBARD PLUG	HP-1125-S-32	6
6	5/16-24 x 5/8" HHB	HX100	5
6	THREADED BUSHING	123729-01	4
6	NEOPRENE INSERT	H52500	3
1	COUPLING HUB [11 16/32\3.000]	123207-12	2
1	FLYWHEEL PLATE [7.5\3.000]	123243-09	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
▨	FLATNESS	DO NOT SCALE			
—	STRAIGHTNESS	DRAWING			
∠	ANGULARITY	TOLERANCES UNLESS			
⊥	SQUARENESS	OTHERWISE SPECIFIED			
∥	PARALLELISM	1/32" MAXIMUM			
⊙	CONCENTRICITY	ANGLE ±1/2°			
⊕	TRUE POSITION	FRACTION ±1/32			
⊖	ROUNDNESS	DECIMAL			
⊘	CIRCULAR RUN OUT	.00 ±.01			
⊙	TOTAL RUN OUT	.000 ±.005			
⊘	CYLINDRICITY	.0000 ±.0005			
√	FINISH				



TITLE
 FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE

MATERIAL

DRAWN BY SIETING	DATE 02-19-03	DRAWING NO. 127082
CHECKED BY RJH	SCALE	SHEET OF REV.

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