

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

123008-G02  
 S.A.E HOUSING MOUNT 27/64 DRILL  
 THRU 8 HOLES EQUALLY SPACED  
 ON 13.13 B.C. 4" PUMP PILOT  
 S.A.E "B" PUMP MOUNT.  
 (2) HOLES 1/2-13 TAPPED HOLES  
 EQUALLY SPACED ON 5.75 B.C.

123243-04  
 8.499 O.D.  
 (6) .343 HOLES  
 ON 7.875 B.C.

123207-12  
 SPLINE DATA  
 11 TEETH  
 16/32 D.P.  
 30° P.A.  
 .770 MAJOR

1.81 SHAFT  
 LENGTH

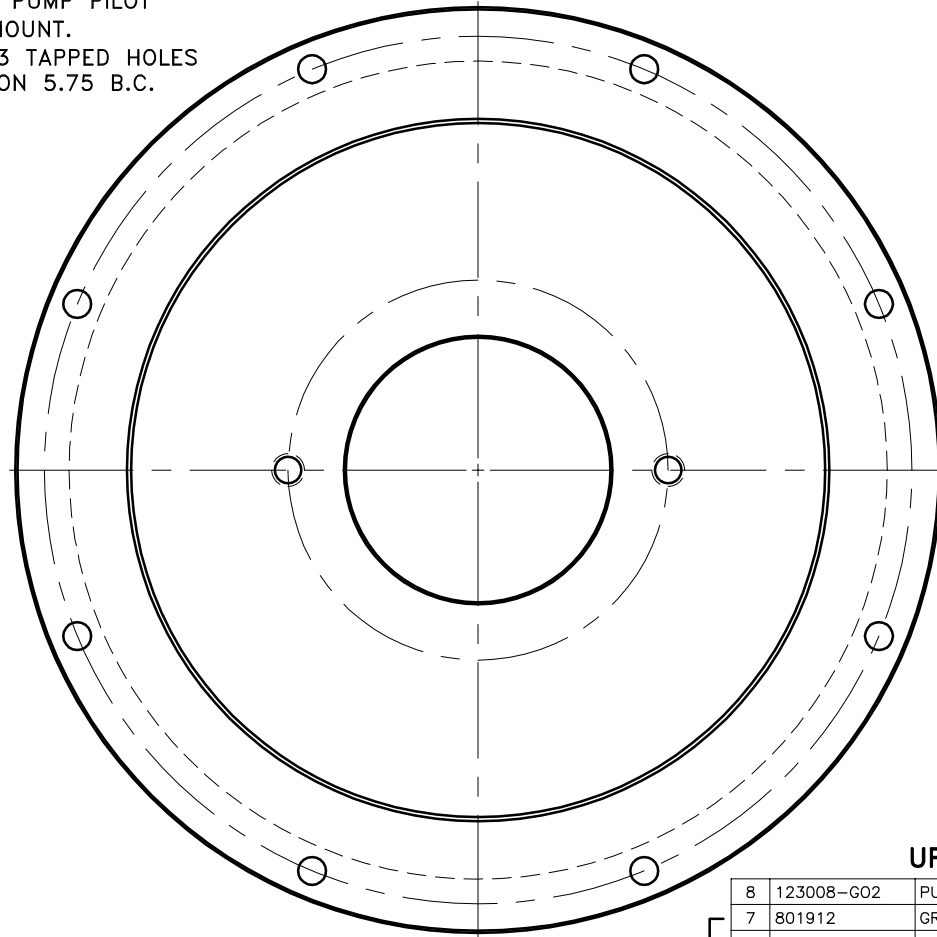
**PUMP  
 OR  
 MOTOR**

1.00

1.19  
 BACKSET

SAE #5 HOUSING

SAE 6-1/2  
 FLYWHEEL



**UP TO 50 HP**

**COUPLING ASS'Y #127752**

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
8	123008-G02	PUMP MOUNT PLATE			1
7	801912	GREASE			1
6	HP-1125-S-32	HUBBARD PLUG			1
5	HX100	5/16-24x5/8 H.H.B.			6
4	123729-01	THREADED BUSHING			6
3	H52500	NEOPRENE INSERT			6
2	123207-12	COUPLING HUB			1
1	123243-04	FLYWHEEL PLATE			1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▭ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊕ CONCENTRICITY ⊙ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⊖ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 1/32" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
			<b>TITLE</b> FLYWHEEL COUPLING ASS'Y	
			<b>MATERIAL</b>	
			DRAWN BY <b>LAWSON</b>	DATE <b>02-04-05</b>
			CHECKED BY SCALE	DRAWING NO. <b>127751</b>
			- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	SHEET <b>OF</b> REV.

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