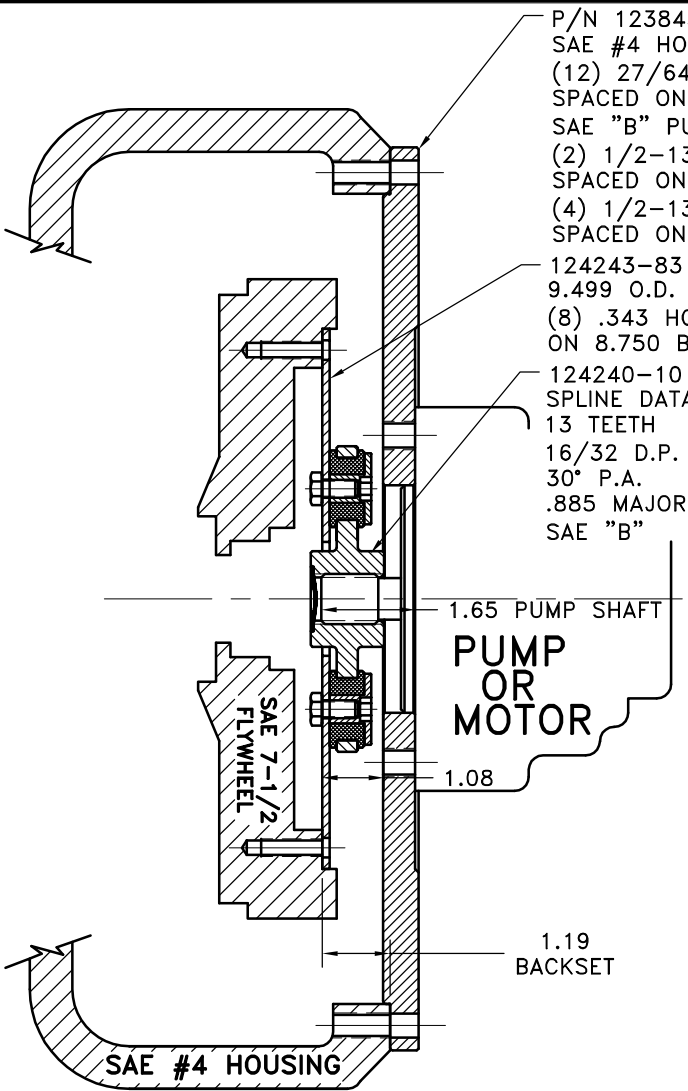


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2



P/N 123845-04
 SAE #4 HOUSING MOUNT
 (12) 27/64 DRILL THRU EQUALLY
 SPACED ON 15.000 B.C.
 SAE "B" PUMP MOUNT 4.00 PILOT
 (2) 1/2-13 TAPPED HOLES EQ.
 SPACED ON 5.75 B.C.
 (4) 1/2-13 TAPPED HOLES EQ.
 SPACED ON 5.00 B.C.

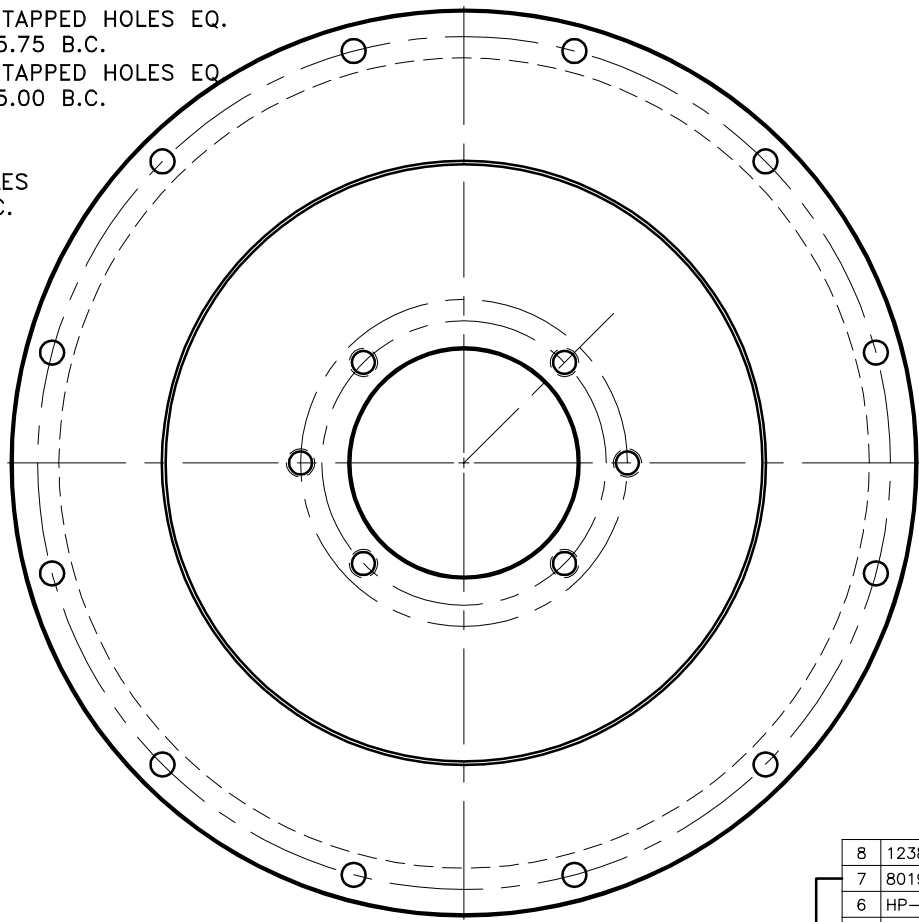
124243-83
 9.499 O.D.
 (8) .343 HOLES
 ON 8.750 B.C.

124240-10
 SPLINE DATA
 13 TEETH
 16/32 D.P.
 30° P.A.
 .885 MAJOR
 SAE "B"

1.65 PUMP SHAFT
 PUMP
 OR
 MOTOR

1.08

1.19
 BACKSET



COUPLING ASS'Y #127531

UP TO 75 HP

REV	PART NUMBER	DESCRIPTION	QTY.
8	123845-04	PUMP MNT PLATE [4\B2&4BOLT]	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24 x 5/8" HHB	8
4	123729-01	THREADED BUSHING	8
3	H52500	NEOPRENE INSERT	8
2	124240-10	COUP HUB [13T16/32\3.875]	1
1	124243-83	FLYWHEEL PLATE [7 1/2\3.875]	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▭ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ SQUARENESS ∥ PARALLELISM ⊕ CONCENTRICITY ⊙ TRUE POSITION ○ ROUNDNESS ⊙ CIRCULAR RUN OUT ⊙ TOTAL RUN OUT ∅ CYLINDRICITY ✓ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 1/32" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.			TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MNT. PLATE MATERIAL	DRAWN BY SIETING CHECKED BY RJH
		DATE 04-26-05 SCALE	DRAWING NO. 127880 SHEET OF REV.	

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