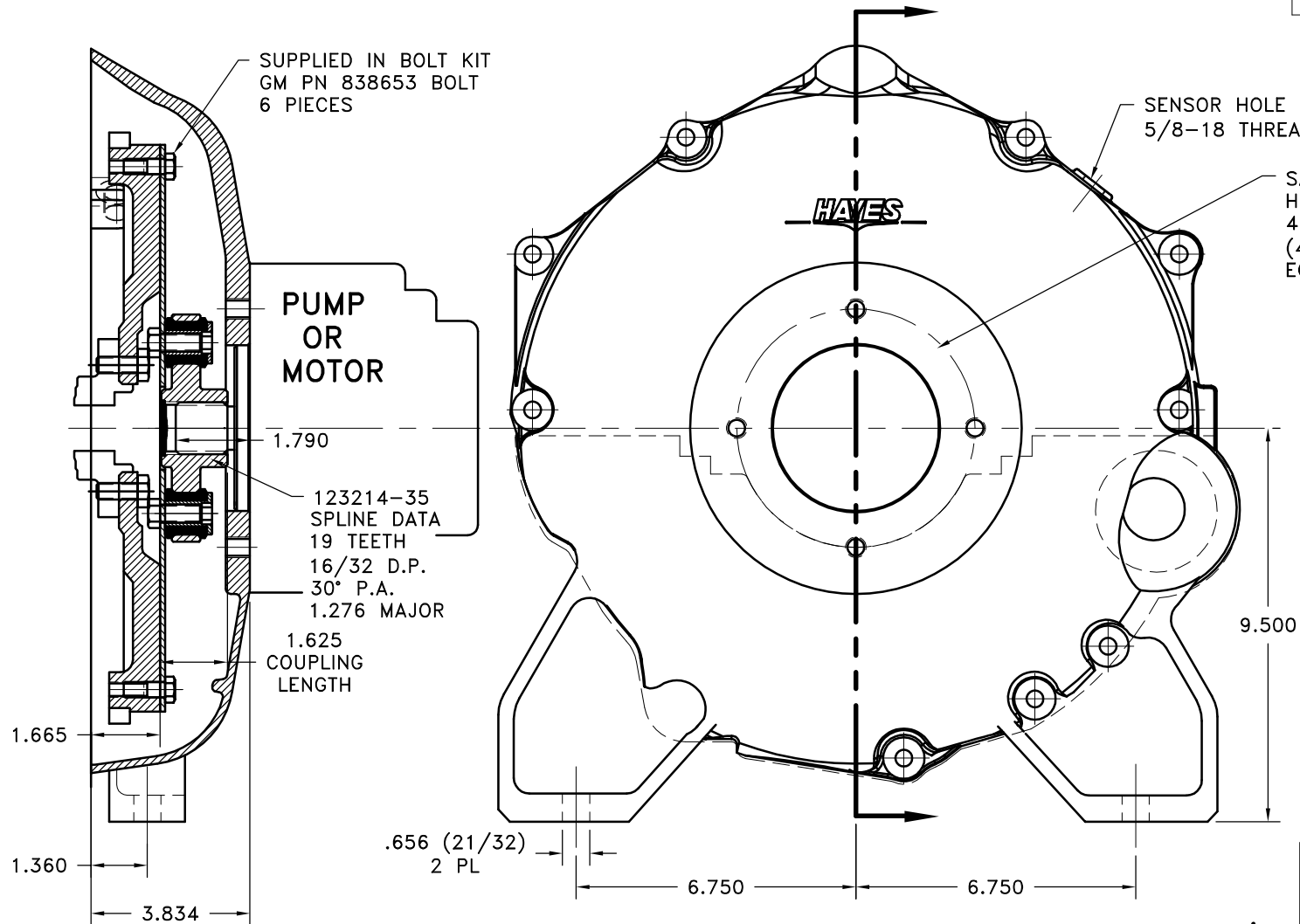


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2



SUPPLIED IN BOLT KIT
GM PN 838653 BOLT
6 PIECES

PUMP
OR
MOTOR

123214-35
SPLINE DATA
19 TEETH
16/32 D.P.
30° P.A.
1.276 MAJOR

1.625
COUPLING
LENGTH

SENSOR HOLE
5/8-18 THREAD

SAE "B" 2-BOLT MOUNT
HORIZONTAL & VERTICAL
4.00 PUMP PILOT
(4) 1/2-13 TAPPED HOLES
EQ. SPACED ON 5.75 B.C.

GM 3.0 LITRE

COUPLING ASS'Y
127474

UP TO 110 HP

QTY.	PART NUMBER	DESCRIPTION
1	890007	3.0 LITRE DUST COVER
1	890002	BOLT KIT
1	890000-04	HOUSING
1	801912	GREASE
1	HP-1312-S-62	HUBBARD PLUG
6	HX200	7/16-20x1 HHB
6	123727	THREADED BUSHING
6	H62500	NEOPRENE INSERT
1	123214-35	COUPLING HUB
1	126151-02	FLYWHEEL PLATE

NOTE:

1. USE FURNISHED COUPLING GREASE ON BOTH MALE & FEMALE SPLINES.
2. CAUTION: WHEN INSTALLING PUMP ON ENGINE HOUSING BE CAREFUL BOLTS DO NOT EXTEND PAST INSIDE FACE OF HOUSING AND RUB ON COUPLING ASS'Y.

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
<ul style="list-style-type: none"> — FLATNESS — STRAIGHTNESS — ANGULARITY — SQUARENESS — PARALLELISM — CONCENTRICITY — TRUE POSITION — ROUNDNESS — CIRCULAR RUN OUT — TOTAL RUN OUT — CYLINDRICITY — FINISH 	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY RJH	DATE 03-04-04 SCALE	DRAWING NO. 890021 SHEET OF REV.