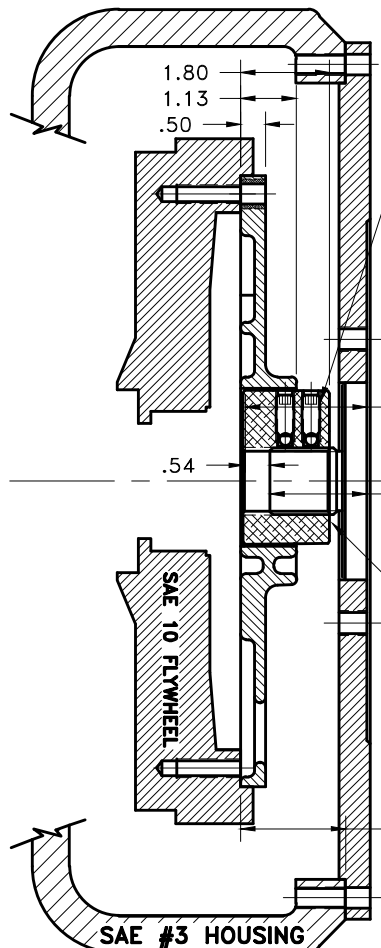


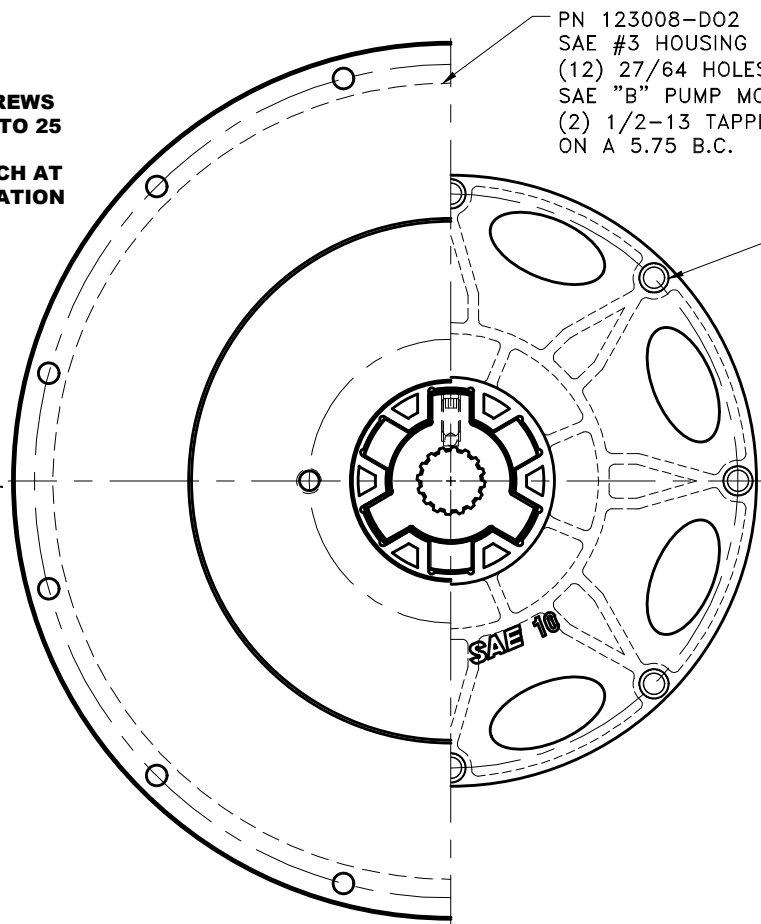
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



**(2) 3/8" SET SCREWS
TORQUE BOTH TO 25
FT. LBS USING
TORQUE WRENCH AT
FINAL INSTALLATION**

HC3-204
SPLINE DATA
W35x2x16x9H
16 TEETH
35mm MAJOR

2.13
BACKSET



PN 123008-D02
SAE #3 HOUSING MOUNT, 16.13 PILOT
(12) 27/64 HOLES ON A 16.88 B.C.
SAE "B" PUMP MOUNT, 4.00 PILOT
(2) 1/2-13 TAPPED HOLES
ON A 5.75 B.C.

C-010
S.A.E. 10 FIBERGLASS REINFORCED
NYLON DRIVE PLATE
(8) .416 HOLES EQ.
SPACED ON A 11.625 B.C.
"C" SERIES DRIVE

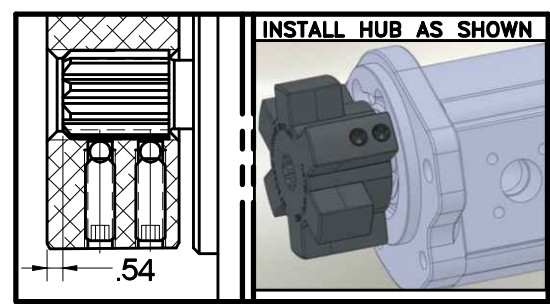
IMPORTANT INSTALLATION NOTE!!!!
**IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.**

**IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION**

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.**

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SPLINE ENGAGEMENT.**

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.**
- 4) **SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.**



SET HUB AS SHOWN

**"C" SERIES TORQUE RANGE
65-200 HP**

DET.	PART NUMBER	DESCRIPTION	QTY.
3	123008-D02	PUMP MOUNT PLTE	1
2	HC3-204	C SERIES HEX~FLX HUB	1
1	C-010	SAE 10 HEX~FLX DRIVE PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
	FLATNESS	DO NOT SCALE DRAWING			
	STRAIGHTNESS	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	ANGULARITY	1/32" MAXIMUM			
	PERPENDICULARITY	ANGLE ±1/2°			
	PARALLELISM	FRACTION ±1/32			
	CONCENTRICITY	DECIMAL .00 ±.01			
	TRUE POSITION	TOTAL RUN OUT .000 ±.005			
	ROUNDNESS	CYLINDRICITY .0000 ±.0005			
	CIRCULAR RUN OUT	FINISH			
	TOTAL RUN OUT	CLASS			
	CYLINDRICITY	MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>			
	FINISH	DRAWN BY LAWSON			
		DATE 4-25-2017		DRAWING NO. C-010-HC3-204-D02	
		CHECKED BY RJH		SCALE SHEET OF REV.	



TITLE
HEX~FLX "C" SERIES 2 PIECE COUPLING

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