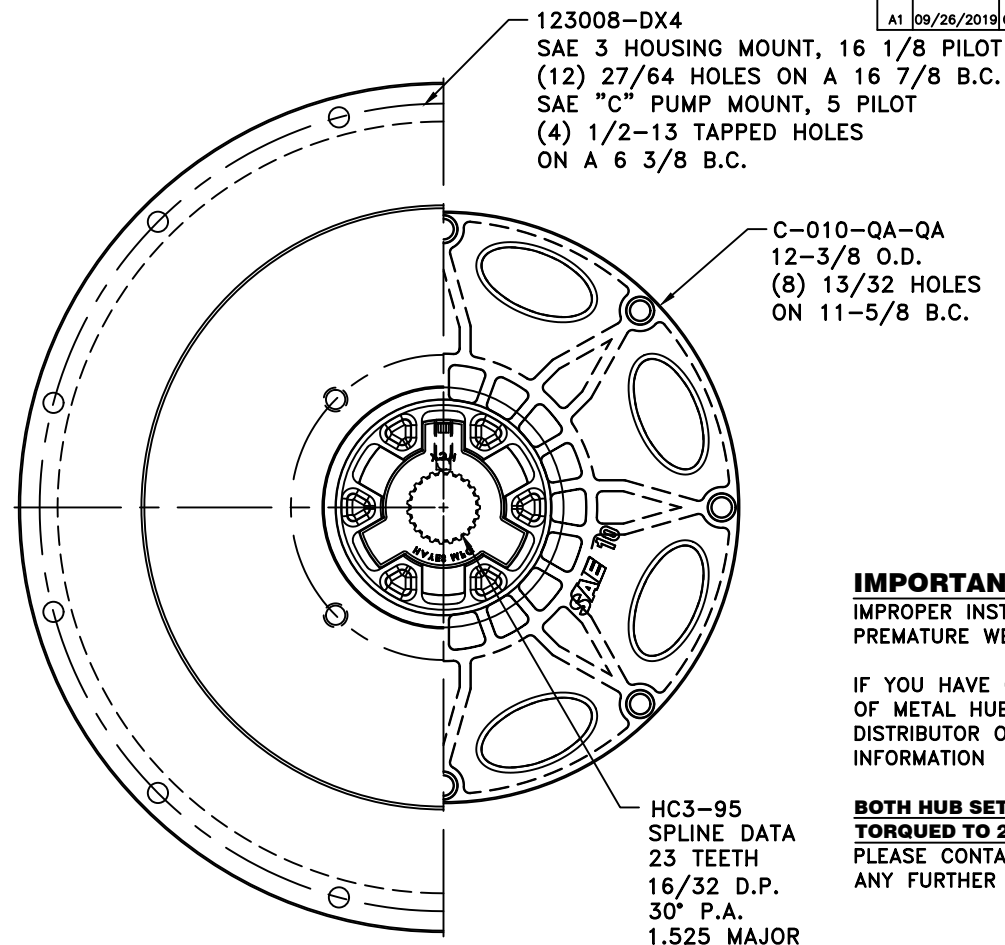
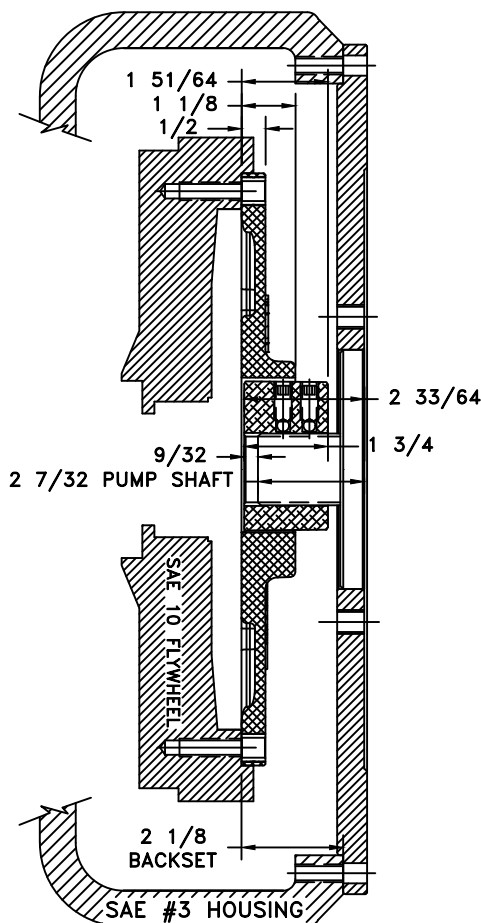


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	09/26/2019	CHANGED C-010 PLATE TO C-010-QA	JESSE	JM	ML



IMPORTANT INSTALLATION NOTE!!!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

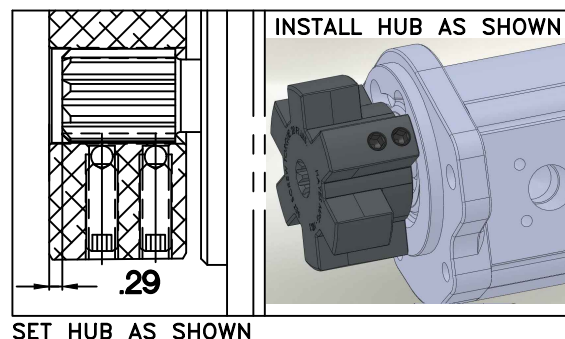
IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION

BOTH HUB SET SCREWS MUST BE PROPERLY TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.

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"C" SERIES TORQUE RANGE
65-175 HP

3	123008-DX4	PUMP MOUNT PLATE	1
2	HC3-95	C SERIES HEX~FLX HUB	1
1	C-010-QA	SAE 10 HEX~FLX DRIVE PLATE	1

DET.	PART NUMBER	DESCRIPTION	QTY.
3	123008-DX4	PUMP MOUNT PLATE	1
2	HC3-95	C SERIES HEX~FLX HUB	1
1	C-010-QA	SAE 10 HEX~FLX DRIVE PLATE	1

SYMBOLS FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED FRACTION $\pm 1/32$ DECIMAL .00 $\pm .01$.000 $\pm .005$.0000 $\pm .0005$	HAYES MANUFACTURING INC. ® HEX-FLX PUMP DRIVE KIT
CLASS SAE 10 DESCRIPTION 10,3,23T16/32,C4	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY SIETING DESIGN LEAD	DATE 05-01-2017 SCALE
DRAWING NO. C-010-HC3-95-DX4		SHEET OF REV.	