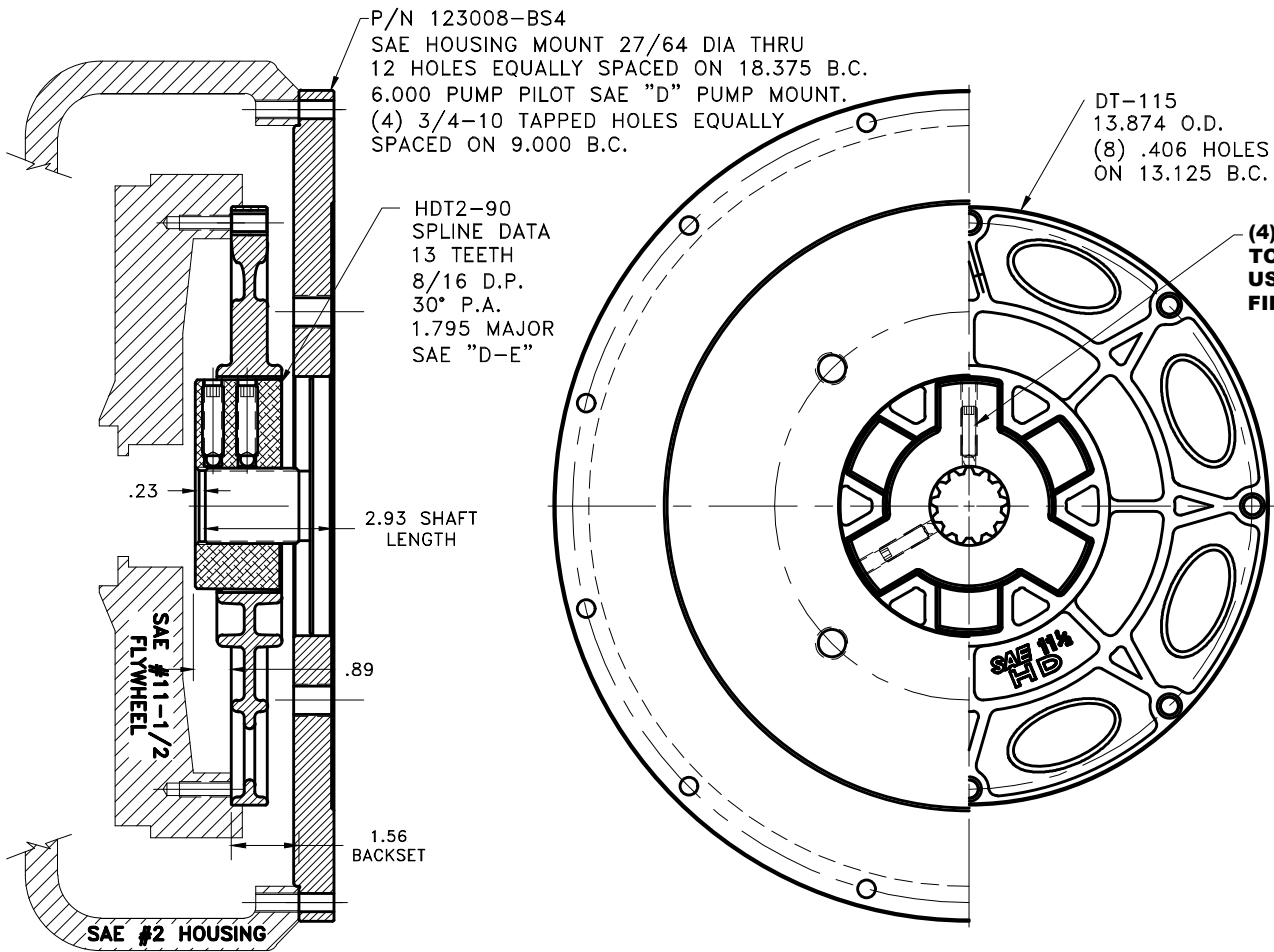


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



**IMPORTANT INSTALLATION NOTE!!!!**  
IMPROPER INSTALLATION OF HUB COULD CAUSE  
PREMATURE WEAR AND OR FAILURE.

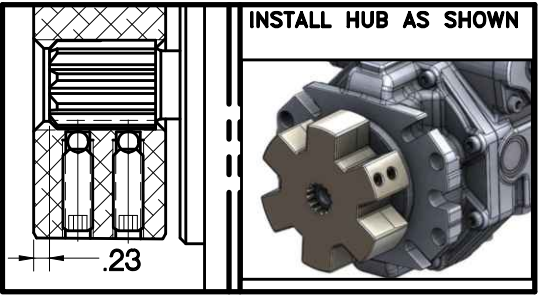
IF YOU HAVE QUESTIONS CONCERNING LOCATION  
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT  
DISTRIBUTOR OR FACTORY FOR FURTHER  
INFORMATION.

**ALL SET SCREWS MUST BE PROPERLY TORQUED  
TO 45 FT.LBS. USING TORQUE WRENCH. PLEASE  
CONTACT DISTRIBUTOR OR FACTORY FOR ANY  
FURTHER QUESTIONS.**

**NOTE: THIS STEP IS IMPORTANT TO  
ENSURE FULL SPLINE ENGAGEMENT.**

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN  
SHAFT LENGTH, CONTACT FACTORY FOR  
RECOMMENDATIONS.
- 3) **TORQUE (4) SET SCREWS TO 45 FT.LBS. USING  
TORQUE WRENCH.**
- 4) **SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO  
HUB, IF NOT CONTACT FACTORY FOR  
RECOMMENDATIONS (231) 879-3372.**

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**DT TORQUE RANGE  
(600 MAX HP)**

DET.	PART NUMBER	DESCRIPTION	QTY.
3	123008-BS4	PUMP MOUNT PLATE	1
2	HDT2-90	DT SERIES DRIVE HUB	1
1	DT-115	SAE 11 1/2 HEX~FLX PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
	FLATNESS	DO NOT SCALE			
	STRAIGHTNESS	DRAWING			
	ANGULARITY	TOLERANCES UNLESS			
	PERPENDICULARITY	OTHERWISE SPECIFIED			
	PARALLELISM	1/32" MAXIMUM			
	CONCENTRICITY	ANGLE ±1/2°			
	TRUE POSITION	FRACTION ±1/32			
	ROUNDNESS	DECIMAL			
	CIRCULAR RUN OUT	.00 ±.01			
	TOTAL RUN OUT	.000 ±.005			
	CYLINDRICITY	.0000 ±.0005			
	FINISH				
CLASS		MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY	DATE	DRAWING NO.
DESCRIPTION			SIETING	01-17-2011	DT-115-HDT2-90-BS4
			CHECKED BY	SCALE	SHEET OF REV.
			RJH		



TITLE  
DT SERIES HEX-FLX COUPLING WITH PUMP MOUNT PLATE