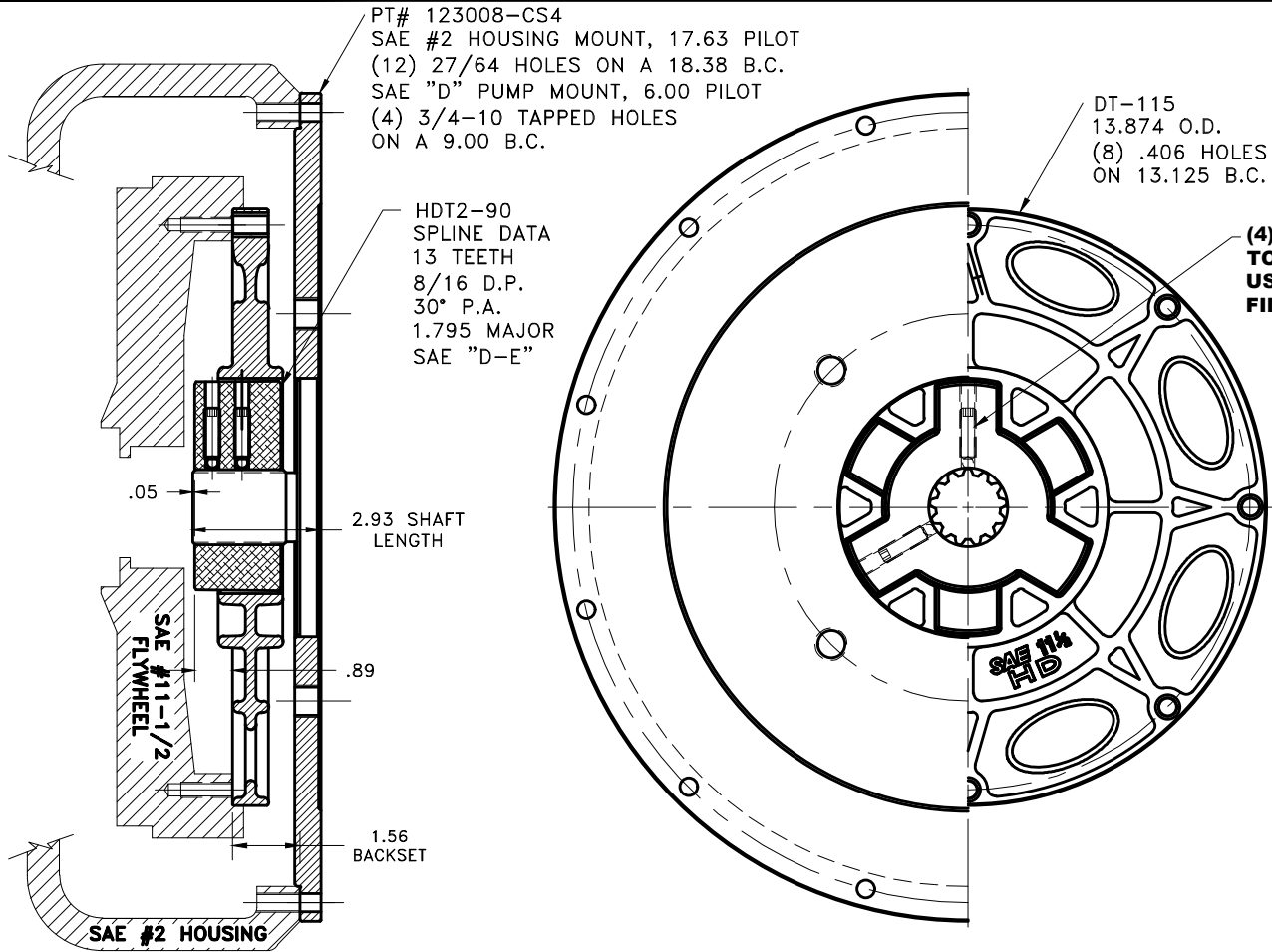


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



IMPORTANT INSTALLATION NOTE!!!!

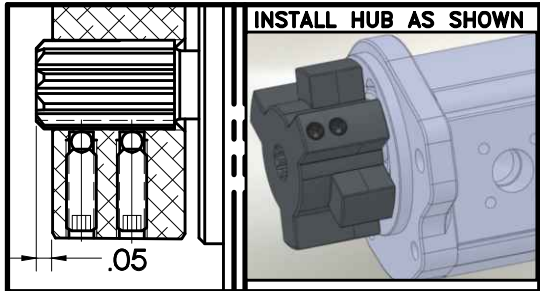
IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION.

ALL SET SCREWS MUST BE PROPERLY TORQUED TO 45 FT.LBS. USING TORQUE WRENCH. PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE (4) SET SCREWS TO 45 FT.LBS. USING TORQUE WRENCH.**
- 4) **SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.**



SET HUB AS SHOWN

DT TORQUE RANGE (600 MAX HP)

DET.	PART NUMBER	DESCRIPTION	QTY.
3	123008-CS4	PUMP MOUNT PLATE	1
2	HDT2-90	DT SERIES DRIVE HUB	1
1	DT-115	SAE 11 1/2 HEX~FLX PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
	FLATNESS	DO NOT SCALE DRAWING			
	STRAIGHTNESS	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	ANGULARITY	1/32" MAXIMUM			
	PERPENDICULARITY	ANGLE ±1/2°			
	PARALLELISM	FRACTION ±1/32			
	CONCENTRICITY	DECIMAL			
	TRUE POSITION	.00 ±.01			
	ROUNDNESS	.000 ±.005			
	CIRCULAR RUN OUT	.0000 ±.0005			
	TOTAL RUN OUT	.0000 ±.0005			
	CYLINDRICITY	FINISH			
	FINISH				
CLASS		MAKE:	BUY:	DRAWING BY	
DESCRIPTION				DATE	DRAWING NO.
				01-17-2011	DT-115-HDT2-90-CS4
				CHECKED BY	SHEET OF REV.
				RJH	



TITLE: DT SERIES HEX-FLX COUPLING WITH PUMP MOUNT PLATE

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