

IMPORTANT INSTALLATION NOTE!!!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

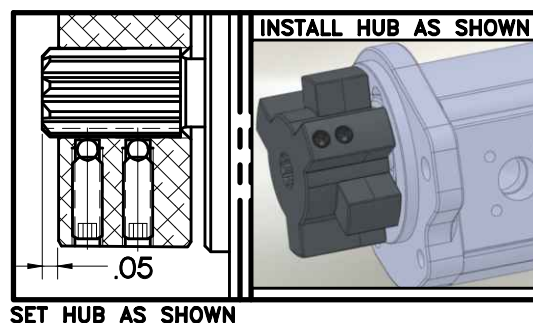
IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION.

ALL SET SCREWS MUST BE PROPERLY TORQUED
TO 45 FT.LBS. USING TORQUE WRENCH. PLEASE
CONTACT DISTRIBUTOR OR FACTORY FOR ANY
FURTHER QUESTIONS.

NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SPLINE ENGAGEMENT.

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE (4) SET SCREWS TO 45 FT.LBS. USING TORQUE WRENCH.**
- 4) **SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.**

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SET HUB AS SHOWN

DT TORQUE RANGE
(600 MAX HP)

| | | | |
|---|------------|--------------------------|---|
| 3 | 123008-CT4 | PUMP MOUNT PLATE | 1 |
| 2 | HDT2-90 | DT SERIES DRIVE HUB | 1 |
| 1 | DT-115 | SAE 11 1/2 HEX~FLX PLATE | 1 |

| SYMBOLS | | DET. | PART NUMBER | DESCRIPTION | QTY. |
|---|--|------------|-------------|--------------------|------|
| DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12X MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 | | | | | |
| TITLE DT SERIES HEX~FLX COUPLING WITH PUMP MOUNT PLATE | | | | | |
| MATERIAL | | | | | |
| CLASS | MAKE: <input type="checkbox"/> BUY: <input type="checkbox"/> | DRAWN BY | DATE | DRAWING NO. | |
| DESCRIPTION | | SIETING | 09-13-2012 | DT-115-HDT2-90-CT4 | |
| | | CHECKED BY | SCALE | SHEET OF REV. | |
| | | RJH | | | |