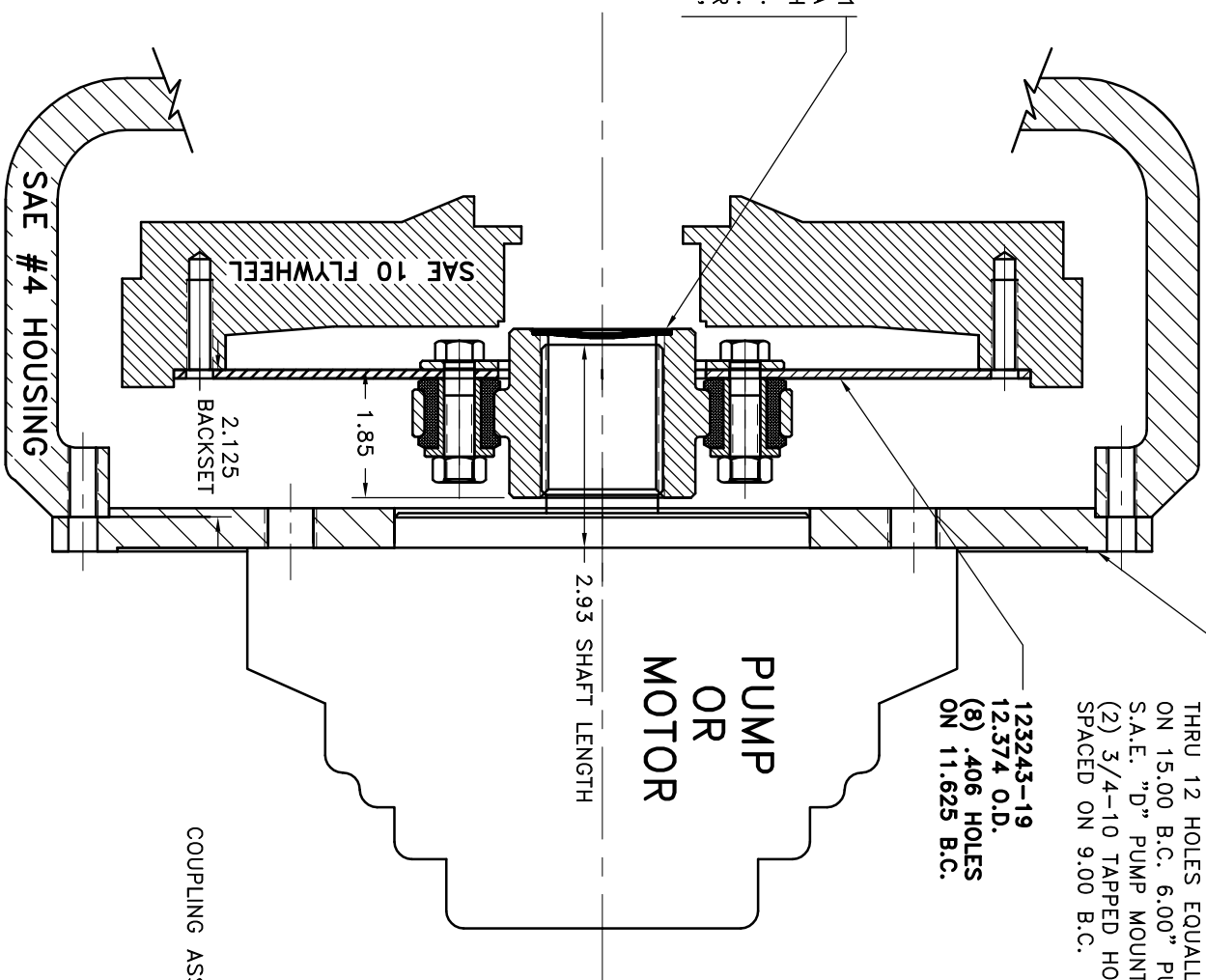


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
1	07/03/2001	UPDATED TITLE BLOCK		RLH	

PT # 123008-ES2
 S.A.E. HOUSING MOUNT 27/64 DRILL
 THRU 12 HOLES EQUALLY SPACED
 ON 15.00 B.C. 6.00" PUMP PILOT
 S.A.E. "D" PUMP MOUNT.
 (2) 3/4-10 TAPPED HOLES EQUALLY
 SPACED ON 9.00 B.C.

123243-19
 12.374 O.D.
 (8) .406 HOLES
 ON 11.625 B.C.

123214-01
 SPLINE DATA
 13 TEETH
 8/16 D.P.
 30° P.A.
 1.795 MAJOR
 S.A.E. "D,E"



COUPLING ASS'Y #123109

UP TO 120 H.P.

QTY.	DESCRIPTION	PART NUMBER	DET.
1	FLYWHEEL PLATE	123243-19	1
1	COUPLING HUB	123214-01	2
6	NEOPRENE INSERT	H62500	3
6	STEEL BUSHING	123000-00	4
6	7/16-20-1-3/4 BOLT	HX230	5
1	BACKING PLATE	124623	7
1	HUBBARD PLUG	HP-2000-S-62	8
6	PUMP MTG. PLATE	123008-ES2	10
6	GREASE	801912	9

SYMBOLS

- FLATNESS
- PERPENDICULARITY
- ANGULARITY
- SQUARENESS
- PARALLELISM
- CONCENTRICITY
- TAPER
- CIRCULAR RUN OUT
- TOTAL RUN OUT
- CYLINDRICITY
- FINISH

UNLESS OTHERWISE SPECIFIED -
 REMOVE FIRST THREAD
 BREAK ALL SHARP CORNERS .010 TO .020
 STAMP OR MARK DRAWING NO.

DO NOT SCALE DRAWING
 TOLERANCES UNLESS OTHERWISE SPECIFIED
 ANGLE ±1/32
 FRACTION ±1/32
 DECIMAL ±.01
 ±.005
 ±.0005

HAYES MANUFACTURING INC. ®
& PUMP MTG. PLATE

TITLE: FLYWHEEL COUPLING ASS'Y
 DRAWN BY: [] DATE: 7-18-89
 CHECKED BY: [] SCALE: [] SHEET: [] OF [] REV. []

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