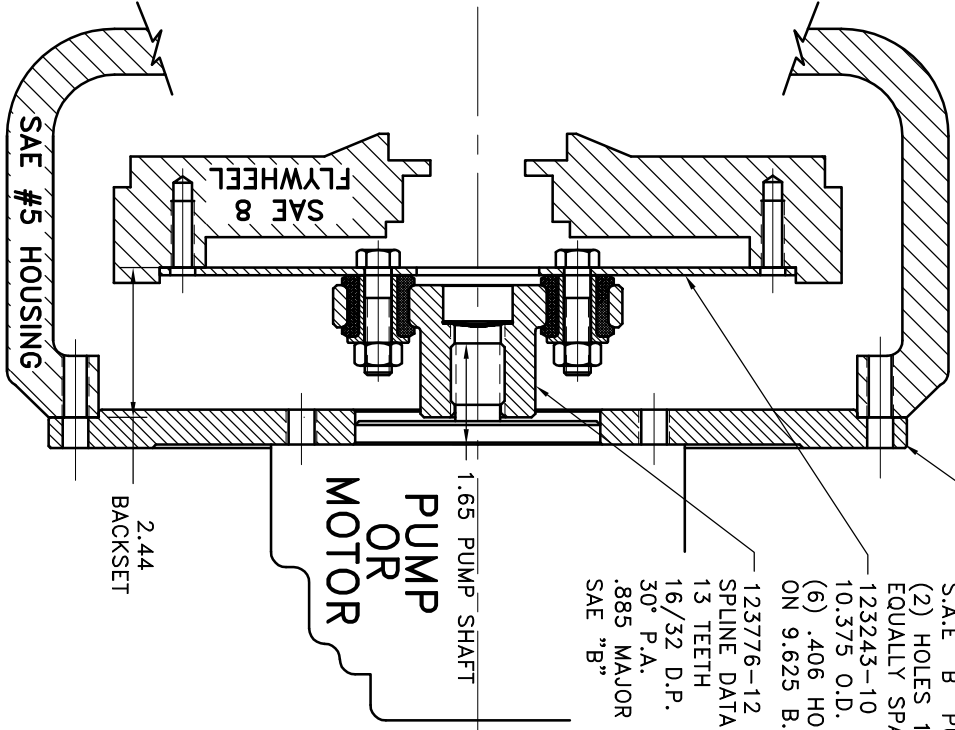
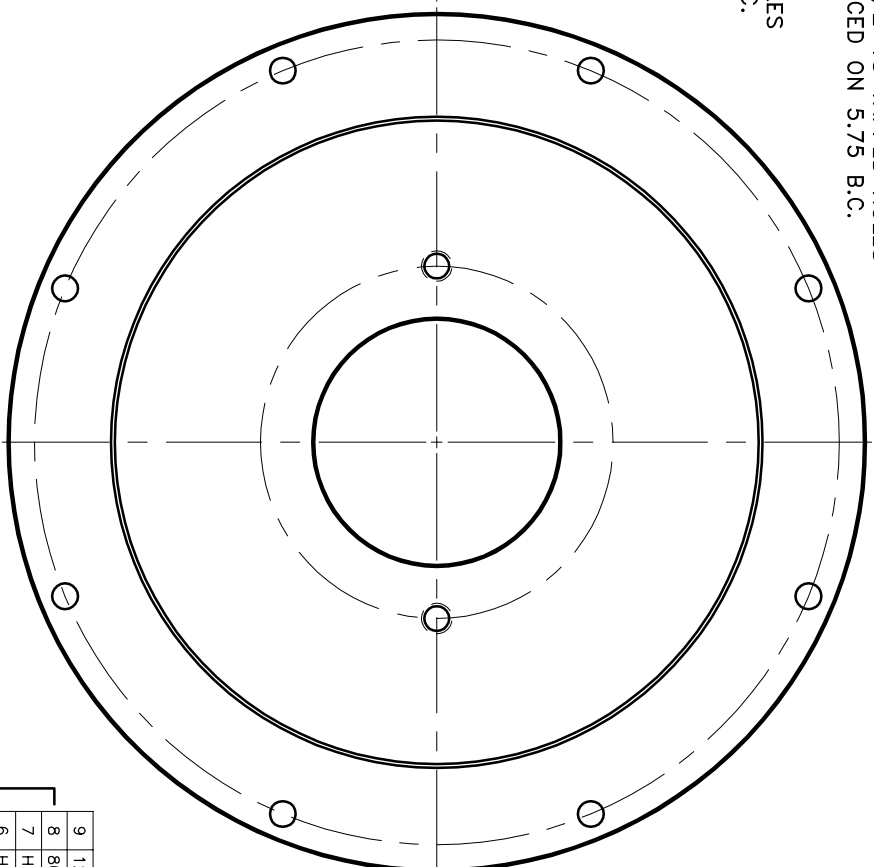


REV	DATE	CHANGE DESCRIPTION	MOD BY	CHK1	CHK2
F	03/15/2006	CHANGED COUPLING ONLY #	ZS		



- 123008-G02
- S.A.E HOUSING MOUNT 27/64 DRILL THRU 8 HOLES EQUALLY SPACED ON 13.13 B.C. 4" PUMP PILOT S.A.E "B" PUMP MOUNT.
- (2) HOLES 1/2-13 TAPPED HOLES EQUALLY SPACED ON 5.75 B.C.
- 123243-10
- 10.375 O.D.
- (6) .406 HOLES ON 9.625 B.C.
- 123776-12
- SPLINE DATA
- 13 TEETH
- 16/32 D.P.
- 30° P.A.
- .885 MAJOR SAE "B"



COUPLING ASS'Y #123961

UP TO 65 HP

QTY.	PART NUMBER	DESCRIPTION
1	123008-G02	PUMP MOUNT PLATE
1	801912	GREASE
1	7 HP-937-S-32	HUBBARD PLUG
6	6 HX230	7/16-20x1-3/4 BOLT
6	5 N250	7/16-20 NUT
6	4 123000-00	STEEL BUSHING
6	3 H62500	NEOPRENE INSERT
1	2 123776-12	COUP HUB [1.31 16/32\3.250]
1	1 123243-10	FLYWHEEL PLATE [8\3.250]

SYMBOLS

- FLATNESS UNLESS SPECIFIED
- ANGULARITY UNLESS SPECIFIED
- PARALLELISM UNLESS SPECIFIED
- PERPENDICULARITY UNLESS SPECIFIED
- CONCENTRICITY UNLESS SPECIFIED
- TAPER UNLESS SPECIFIED
- ROUNDNESS UNLESS SPECIFIED
- CIRCULAR RUN OUT UNLESS SPECIFIED
- TOTAL RUN OUT UNLESS SPECIFIED
- CYLINDRICITY UNLESS SPECIFIED
- FINISH UNLESS OTHERWISE SPECIFIED -
- REMOVE FIRST THREE DIGITS
- BREAK ALL SHARP CORNERS .010 TO .020
- STAMP OR MARK DRAWING NO.

DO NOT SCALE DRAWING

UNLESS OTHERWISE SPECIFIED -

ANGLE ±1/32

FRACTION ±1/32

DECIMAL ±.005

±.000 ±.0005

MAXIMUM

MINIMUM

WIRE

HAYES MANUFACTURING INC. ®

THE FLYWHEEL COUPLING ASSY WITH PUMP MOUNT PLATE

DRAWN BY	DATE	DRAWING NO.
CHECKED BY	8-08-89	123164
SCALE		SHEET OF REV.

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