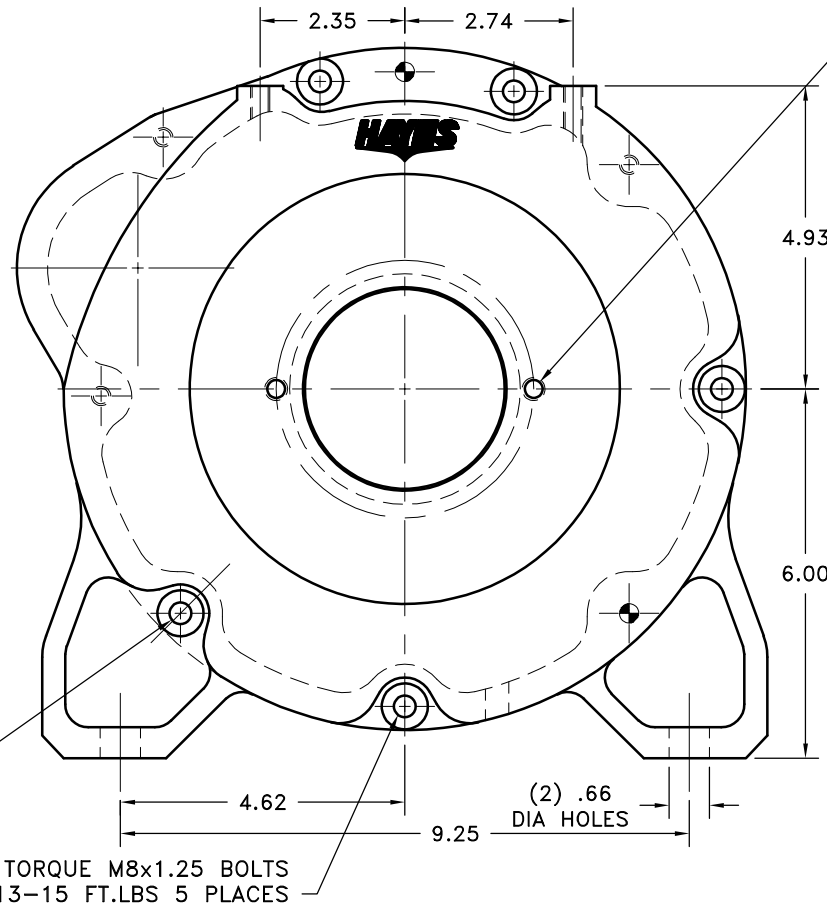
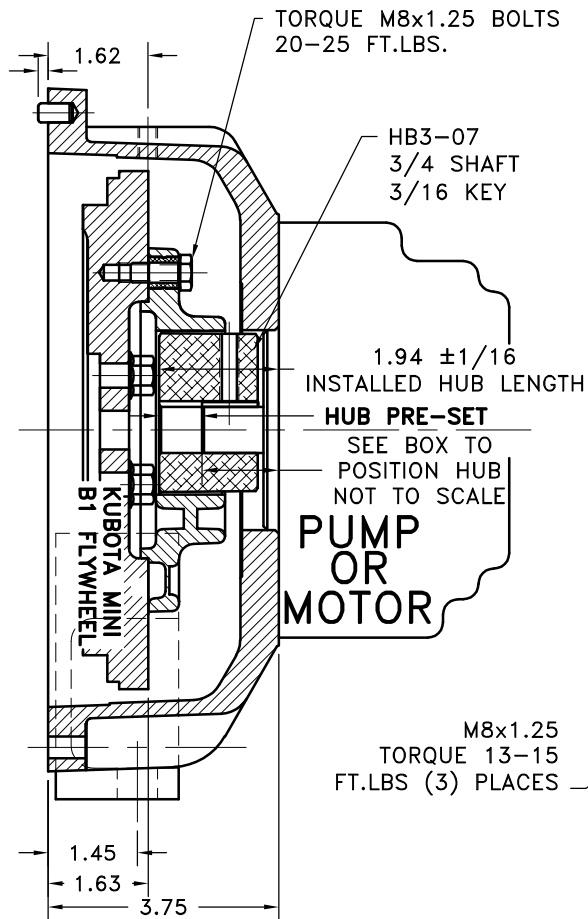


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	04/12/2007	CHANGED HOUSING P/N	ZS	HM	ML



SAE "A" 2-BOLT MOUNT
3.25 PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.18 B.C.

NOTES:

1. HOUSING FOR KUBOTA ENGINES
Z442-B, Z482-B, D662-B,
D722-B, WG600-B, G750-B

ASS'Y WORKS WITH
FLYWHEELS: C-1(16851-25118)
& C-2(16861-25112)
STARTER PLATE:
E-2(19666-04621)

IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

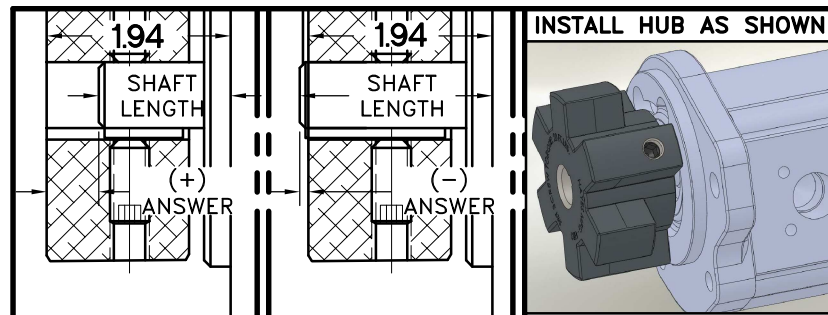
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS.**
USING TORQUE WRENCH. SHAFT SHOULD HAVE A
MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT
FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO
GET HUB PRESET USE THIS EQUATION:

PERFORM CALCULATION BELOW:

1.94 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SHAFT ENGAGEMENT.**



5	930114-01	HOUSING	1
4	930112	BOLT KIT	1
3	SD200X5/16X1/2	5/16 DIA x 1/2 SPRING DOWEL	2
2	HB3-07	HEX~FLX HUB	1
1	B-SMN	HEX~FLX FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	HAYES MANUFACTURING INC. ® TITLE KUBOTA MINI HEX~FLX ASS'Y MATERIAL	
CLASS KUBOTA DESCRIPTION KBMNFT, 3/4 X 3/16, A2	DRAWN BY SIETING CHECKED BY RJH	DATE 02-20-07 SCALE	DRAWING NO. 001-0-HB3-07-A2 SHEET OF REV.	

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