

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2

TORQUE M8x1.25 BOLTS
20-25 FT.LBS.

(2) 3/8" SET SCREWS
TORQUE BOTH TO 20 FT. LBS
USING TORQUE WRENCH AT
FINAL INSTALLATION

1.94 INSTALLED
LENGTH

SEE BOX TO
POSITION HUB
NOT TO SCALE

1" SHAFT
1/4" KEY

M8x1.25
TORQUE 13-15 FT.LBS
3 PLACES

TORQUE M8x1.25 BOLTS
13-15 FT.LBS 5 PLACES

SAE "B" 2-BOLT MOUNT
4.00 DIA PUMP PILOT
(2) 1/2-13 TAPPED HOLES
EQ. SPACED ON 5.750 B.C.

IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD
CAUSE PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING
LOCATION OF METAL HUB ON PUMP SHAFT
PLEASE CONTACT DISTRIBUTOR OR FACTORY
FOR FURTHER INFORMATION.

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 20 FT.LBS. USING TORQUE
WRENCH. PLEASE CONTACT DISTRIBUTOR OR
FACTORY FOR ANY FURTHER QUESTIONS.**

NOTES:

- HOUSING FOR KUBOTA ENGINES
Z442-B, Z482-B, D662-B,
D722-B, WG600-B, G750-B
ASS'Y WORKS WITH
FLYWHEELS: C-1(16851-25118)
& C-2(16861-25112)
STARTER PLATE:
E-2(19666-04621)

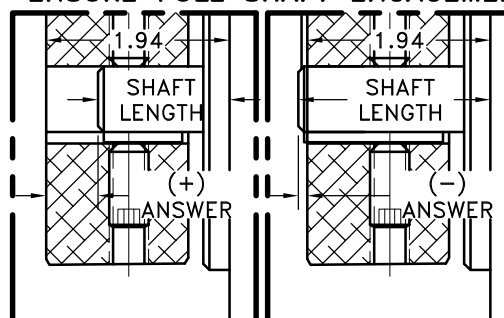
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
AS SHOWN. **TORQUE BOTH SET SCREWS TO 20 FT.LBS.
USING TORQUE WRENCH.** SHAFT SHOULD HAVE A
MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT
FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO
GET HUB PRESET USE THIS EQUATION:

EXAMPLE:

1.94 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB,
IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SHAFT ENGAGEMENT.



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5	930100-02	HOUSING	1
4	930112	BOLT KIT	1
3	PURCHASE	5/16 DIA x 1/2 DOWEL PIN	2
2	HB2-11	HEX~FLX HUB	1
1	B-SMN	HEX~FLX FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	TITLE KUBOTA MINI HEX~FLX COUPLING ASS'Y MATERIAL	DRAWN BY SIETING	DATE 11-09-07
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.	CHECKED BY SCALE	DRAWING NO. 002-0-HB2-11-B2 SHEET OF REV.		