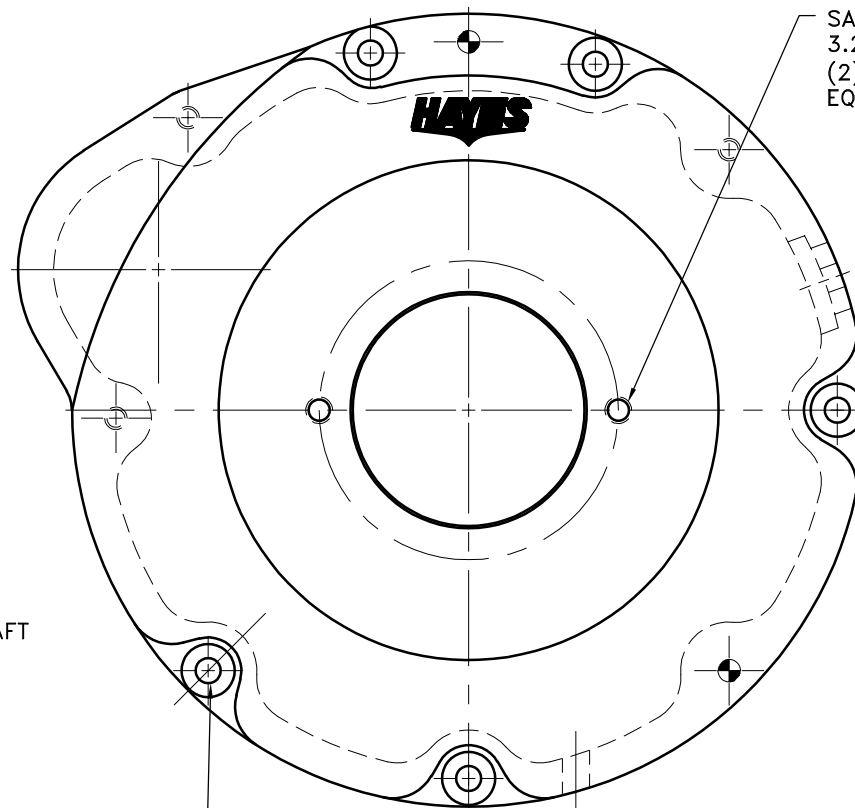
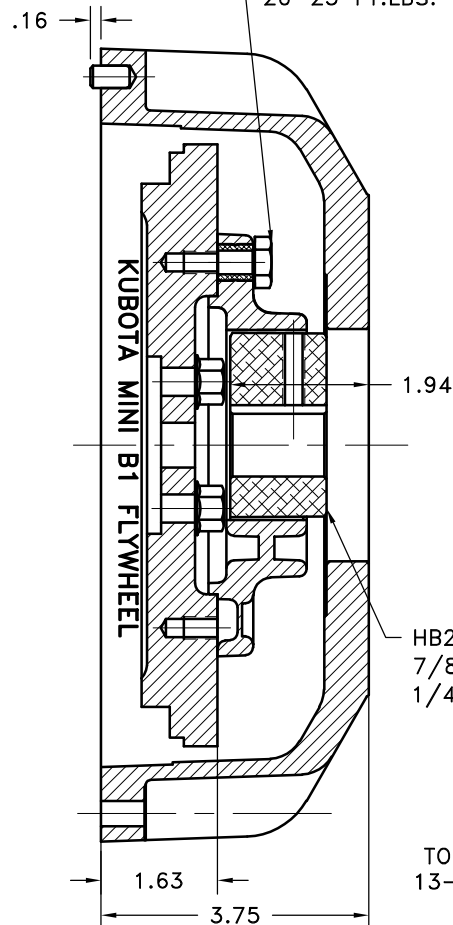


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
A	04/12/2007	CHANGED HOUSING # TO -01	ZS	RJH	HM

TORQUE M8x1.25 BOLTS
20-25 FT.LBS.



SAE "A" 2-BOLT MOUNT
3.25 DIA PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.187 B.C.

IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

NOTES:

1. HOUSING FOR KUBOTA ENGINES
Z442-B, Z482-B, D662-B,
D722-B, WG600-B, G750-B

ASS'Y WORKS WITH
FLYWHEELS: C-1(16851-25118)
& C-2(16861-25112)
STARTER PLATE:
E-2(19666-04621)

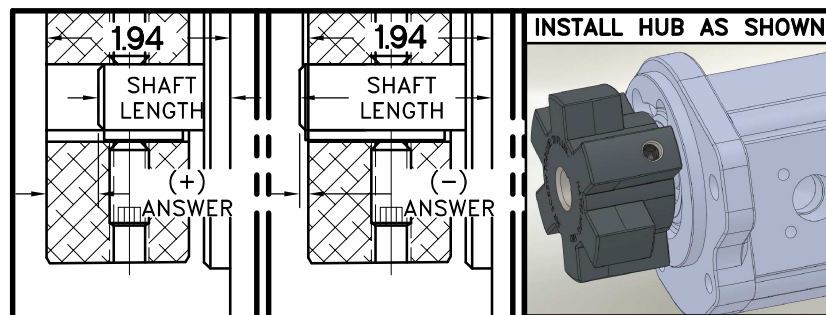
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS.**
USING TORQUE WRENCH. SHAFT SHOULD HAVE A
MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT
FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO
GET HUB PRESET USE THIS EQUATION:

PERFORM CALCULATION BELOW:

1.94 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB,
IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SHAFT ENGAGEMENT.



5	930100-01	HOUSING	1
4	930112	BOLT KIT	1
3	SD200X5/16X1/2	5/16 X 1/2 SPRING DOWEL	2
2	HB2-41	HEX~FLX HUB	1
1	B-SMN	HEX~FLX FLYWHEEL PLATE	1

DET.	PART NUMBER	DESCRIPTION	QTY.
5	930100-01	HOUSING	1
4	930112	BOLT KIT	1
3	SD200X5/16X1/2	5/16 X 1/2 SPRING DOWEL	2
2	HB2-41	HEX~FLX HUB	1
1	B-SMN	HEX~FLX FLYWHEEL PLATE	1
<div> <div> SYMBOLS FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH </div> <div> DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2" FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 </div> </div>			
CLASS	KUBOTA	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	
DESCRIPTION	KBMN, 7/8 x 1/4, A2		
DRAWN BY	SIETING	DATE	03-22-06
CHECKED BY	SCALE	DRAWING NO.	002-0-HB2-41-A2
		SHEET	OF REV.

HAYES
MANUFACTURING INC. ®

TITLE
KUBOTA MINI HEX-FLX COUPLING ASS'Y

MATERIAL

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