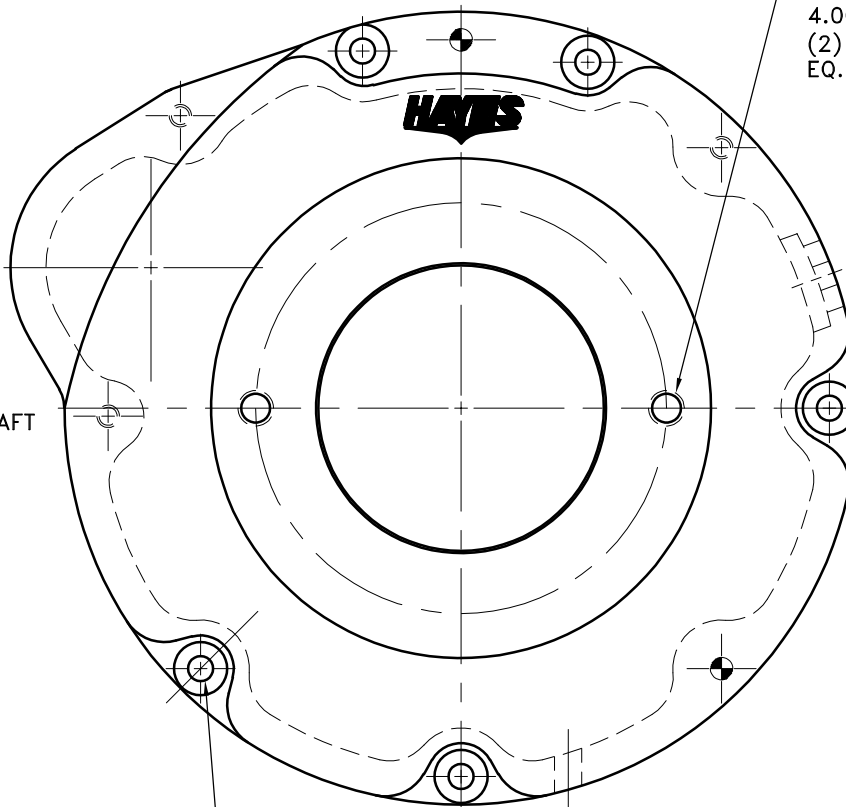
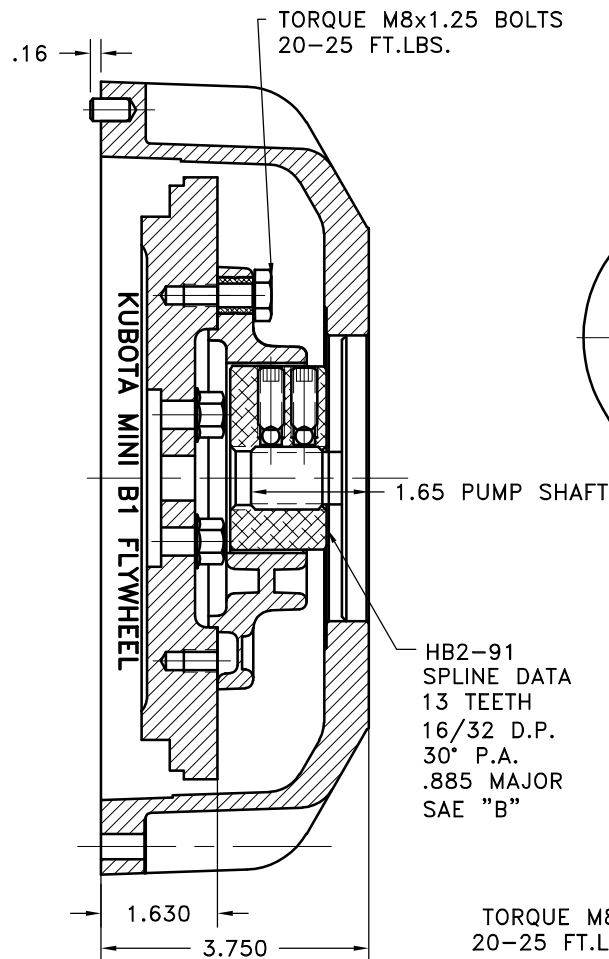


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2



IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION

BOTH HUB SET SCREWS MUST BE PROPERLY TORQUED TO 25 FT.LBS. USING TORQUE WRENCH. PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

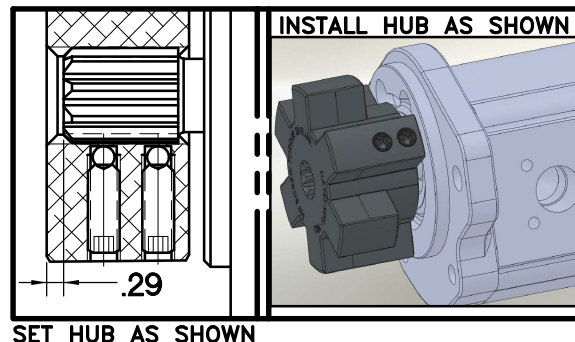
NOTES:

- HOUSING FOR KUBOTA ENGINES Z442-B, Z482-B, D662-B, D722-B, WG600-B, G750-B
- ASS'Y WORKS WITH FLYWHEELS: C-1(16851-25118) & C-2(16861-25112)
- STARTER PLATE: E-2(19666-04621)

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

- PRESET HUB ON SHAFT AS SHOWN.
- IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.**
- SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.

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5	930100-02	HOUSING	1
4	930112	BOLT KIT	1
3	SD200X5/16X1/2	5/16 X 1/2 SPRING DOWEL	2
2	HB2-91	HEX~FLX HUB	1
1	B-SMN	HEX~FLX FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: ☒ BUY: ☐	HAYES MANUFACTURING INC. ® TITLE KUBOTA MINI HEX-FLX COUPLING ASS'Y MATERIAL	
CLASS KUBOTA DESCRIPTION KBMN,13T16/32,B2	DRAWN BY SIETING CHECKED BY	DATE 03-22-06 SCALE	DRAWING NO. 002-0-HB2-91-B2 SHEET OF REV.	

4/18/2019 8:48:48 AM