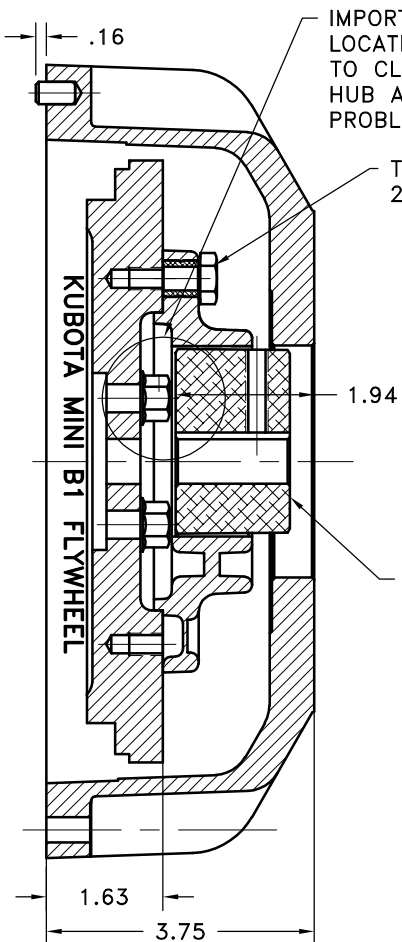


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	01/07/2008	FIXED PUMP MOUNT DESC. MISTAKE	ZS	RJH	HM

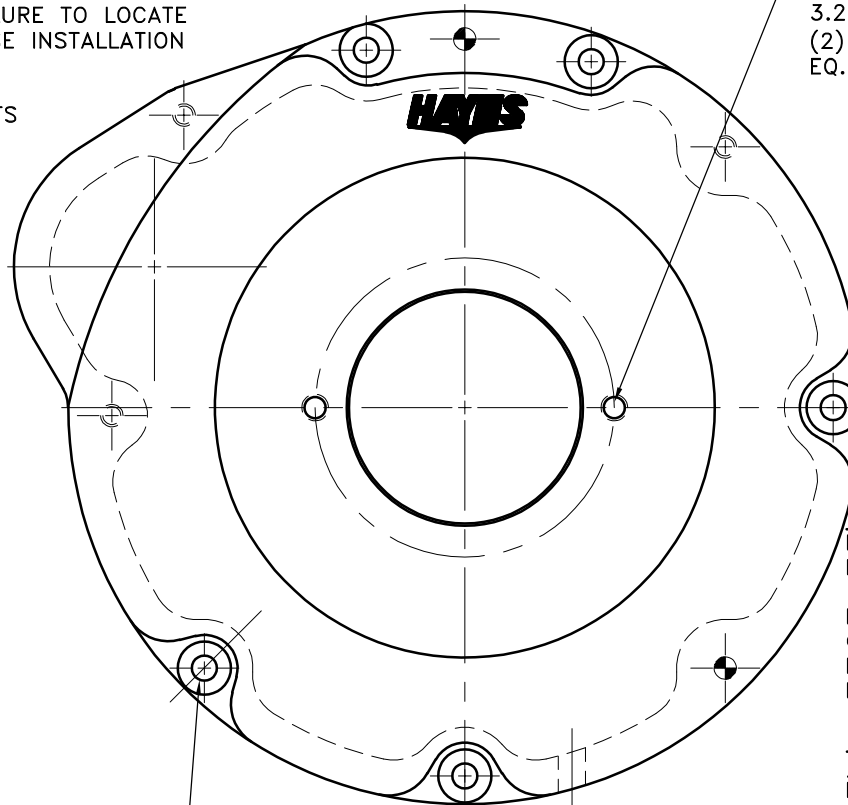


IMPORTANT!!!
LOCATION OF HUB IS IMPORTANT IN ORDER TO CLEAR FLYWHEEL. FAILURE TO LOCATE HUB ACCURATLY WILL CAUSE INSTALLATION PROBLEMS.

TORQUE M8x1.25 BOLTS
20-25 FT.LBS.

HB3-39
5/8" SHAFT
5/32" KEY

TORQUE M8x1.25 BOLTS
13-15 FT.LBS



SAE "A" 2-BOLT MOUNT
3.25 DIA PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.187 B.C.

NOTES:

- HOUSING FOR KUBOTA ENGINES
Z442-B, Z482-B, D662-B,
D722-B, WG600-B, G750-B
ASS'Y WORKS WITH
FLYWHEELS: C-1(16851-25118)
& C-2(16861-25112)
STARTER PLATE:
E-2(19666-04621)

IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

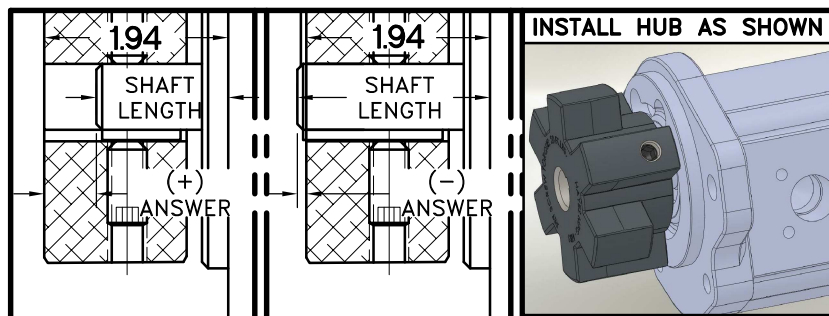
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS.**
USING TORQUE WRENCH. SHAFT SHOULD HAVE A
MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT
FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO
GET HUB PRESET USE THIS EQUATION:

PERFORM CALCULATION BELOW:

1.94 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB,
IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SHAFT ENGAGEMENT.**



5	930100-01	HOUSING	1
4	930112	BOLT KIT	1
3	SD200X5/16X1/2	5/16 X 1/2 SPRING DOWEL	2
2	HB3-39	HEX~FLX HUB	1
1	B-SMN	HEX~FLX FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2" FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 FINISH				
CLASS KUBOTA DESCRIPTION KBMN,5/8X5/32,A2	MAKE: <input checked="" type="checkbox"/>	BUY: <input type="checkbox"/>	TITLE KUBOTA MINI HEX-FLX COUPLING ASS'Y MATERIAL	
	DRAWN BY SIETING	DATE 12-12-07	DRAWING NO. 002-0-HB3-39-A2	
	CHECKED BY	SCALE	SHEET OF REV.	