

REV DATE CHANGE DESCRIPTION MOD.BY CK1 CK2

S.A.E. B 2-BOLT MOUNT
4.00" PILOT

- (4) 1/2-13 TAPPED HOLES ON A 5.75 B.C.
- (4) 1/2-13 TAPPED HOLES ON A 5.00 B.C.

NOTES:

1. HOUSING FOR KUBOTA ENGINES D-905, D1005-B, D1105-B, V1205-B, V1305-P, AND V1505-B.

IMPORTANT INSTALLATION NOTE!!!!!

IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION

BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AS SHOWN. TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879–3372 TO GET HUB PRESET USE THIS EQUATION:

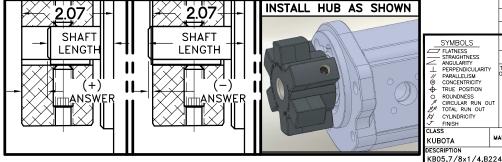
PERFORM CALCULATION BELOW:

2.07 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

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NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SHAFT ENGAGEMENT.



5	952182	BOLT KIT	1
4	SD200X5/16X1/2	5/16 x 1/2 SPRING DOWEL	2
3	952055-08	HOUSING	1
2	HB2-41	HEX~FLX HUB	1
1	B-S05	HEX~FLX DRIVE PLATE	1
DET.	PART NUMBER	DESCRIPTION	QTY.

		1	B-202		HE)	X~FLX DRIVE	PLAIE	1
	SYMBOLS FLATNESS	DET.	PART NUMBER		DESCRIPTION		N	QTY.
	STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM		HAYES MANUFACTURING INC. (®				
	→ TRUE POSITION O ROUNDNESS ✓ CIRCULAR RUN OUT ✓ CYLINDRICITY ✓ FINISH	FRAC	GLE ±1/2° TION ±1/32 DECIMAL 00 ±.01 00 ±.005 00 ±.0005	TITLE KUBOT WATERIAL	^A (05 SERIES	PUMP DRIVE	KIT
_	CLASS KUBOTA	AKE: X BUY:		DRAWN BY SIETING		DATE 02-15-2016	006-0-HB2-41-B	204
┛	DESCRIPTION		CHECKED B	Y	SCALE	000-0-002-41-D	224	

SHEET OF REV.