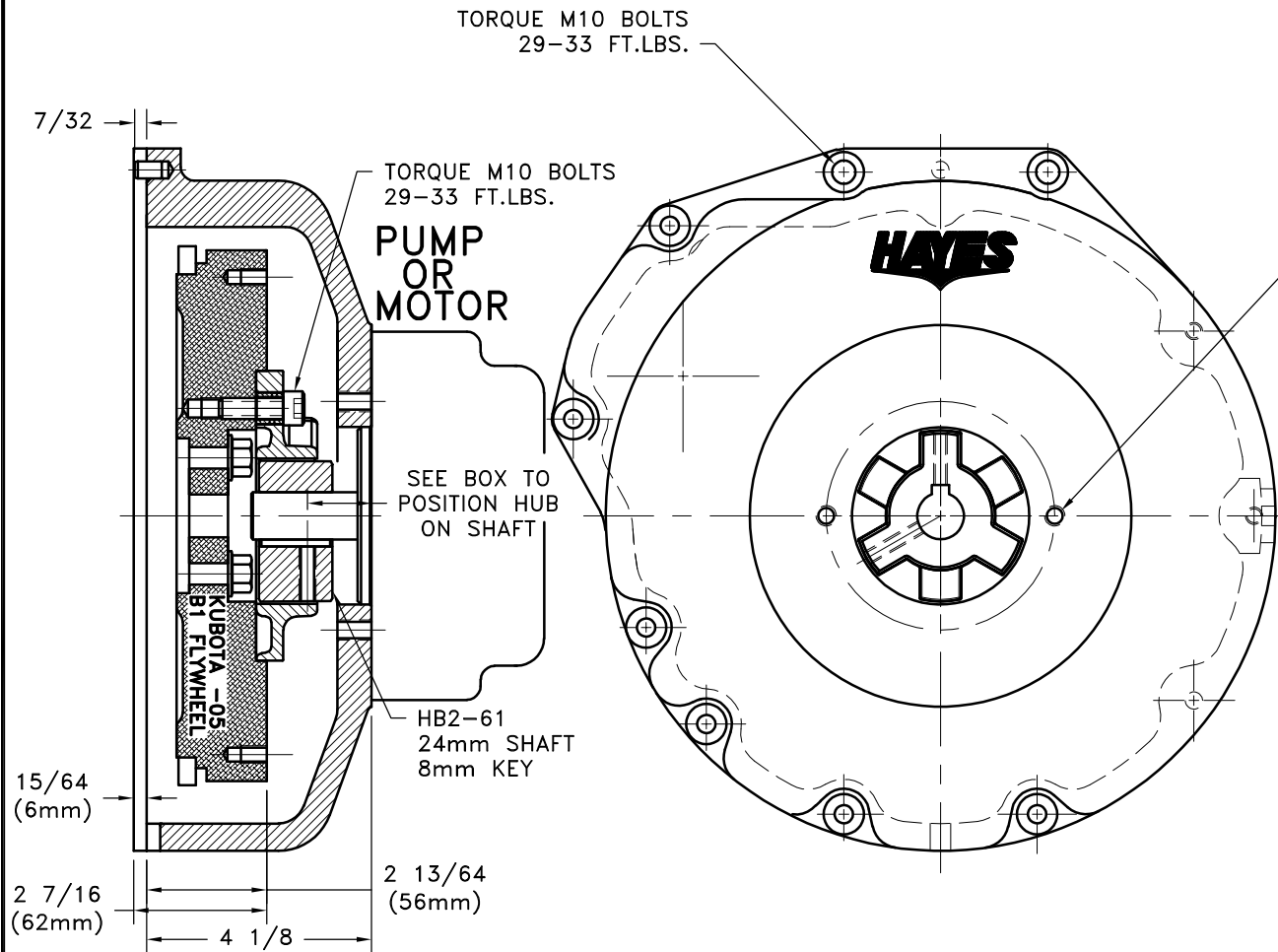


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



S.A.E. A 2-BOLT MOUNT
3 1/4" PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON A 4 3/16".C.

NOTES:

1. HOUSING FOR KUBOTA ENGINES
D-905, D1005-B, D1105-B, V1205-B,
V1305-P, AND V1505-B.

IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

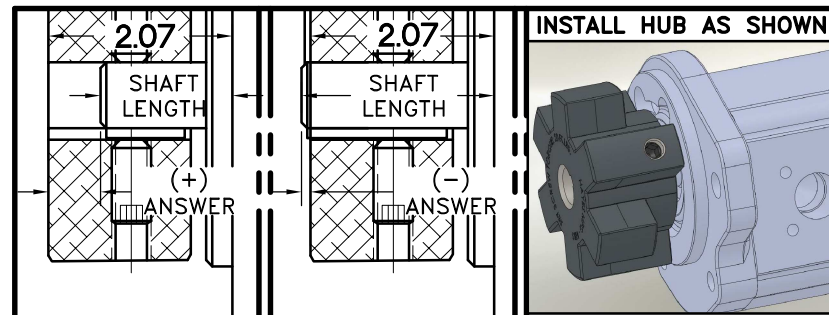
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS.**
USING TORQUE WRENCH. SHAFT SHOULD HAVE A
MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT
FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO
GET HUB PRESET USE THIS EQUATION:

PERFORM CALCULATION BELOW:

2.07 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB,
IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SHAFT ENGAGEMENT.



5	952182	BOLT KIT	1
4	SD200X5/16X1/2	5/16 X 1/2 SPRING DOWEL	2
3	952055-01	HOUSING	1
2	HB2-61	HEX~FLX HUB	1
1	B-S05	HEX~FLX DRIVE PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	HAYES MANUFACTURING INC. ® TITLE KUBOTA -05 HEX~FLX ASS'Y MATERIAL	DRAWN BY BSL DATE 08-23-2019 CHECKED BY SCALE DRAWING NO. 006-0-HB2-61-A2 SHEET OF REV.

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED
SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED,
COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.
IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY
THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES
FOR EXAMINATION WITHOUT OUR CONSENT.