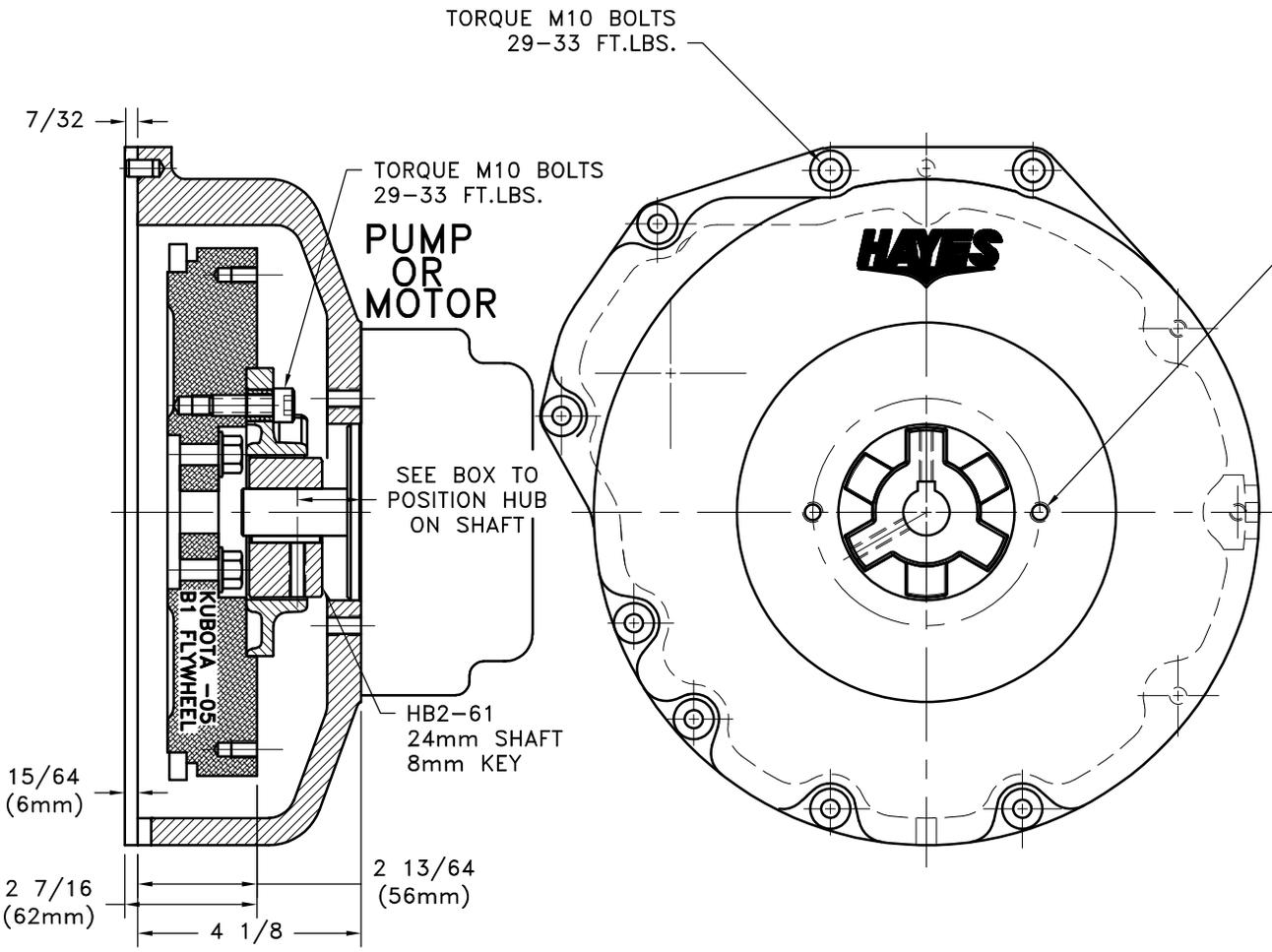


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2



TORQUE M10 BOLTS
29-33 FT.LBS.

TORQUE M10 BOLTS
29-33 FT.LBS.

PUMP
OR
MOTOR

SEE BOX TO
POSITION HUB
ON SHAFT

KUBOTA
-05
B1 FLYWHEEL

HB2-61
24mm SHAFT
8mm KEY

S.A.E. A 2-BOLT MOUNT
3 1/4" PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON A 4 3/16B.C.

NOTES:

- HOUSING FOR KUBOTA ENGINES
D-905, D1005-B, D1105-B, V1205-B,
V1305-P, AND V1505-B.

IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

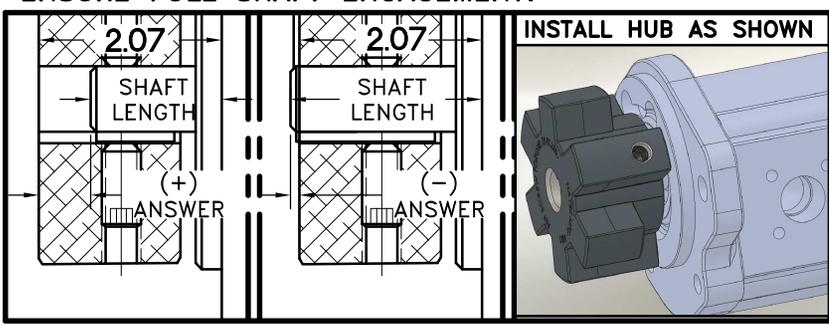
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS.
USING TORQUE WRENCH.** SHAFT SHOULD HAVE A
MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT
FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO
GET HUB PRESET USE THIS EQUATION:

PERFORM CALCULATION BELOW:

2.07 - SHAFT LENGTH = HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB,
IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SHAFT ENGAGEMENT.



5	952182	BOLT KIT	1
4	SD200X5/16X1/2	5/16 X 1/2 SPRING DOWEL	2
3	952055-01	HOUSING	1
2	HB2-61	HEX~FLX HUB	1
1	B-S05	HEX~FLX DRIVE PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
<ul style="list-style-type: none"> — FLATNESS — STRAIGHTNESS — ANGULARITY — PERPENDICULARITY — PARALLELISM — CONCENTRICITY — TRUE POSITION — ROUNDNESS — CIRCULAR RUN OUT — TOTAL RUN OUT — CYLINDRICITY — FINISH 	DO NOT SCALE DRAWING			
	TOLERANCES UNLESS OTHERWISE SPECIFIED			
	125 MAXIMUM			
	ANGLE ±1/2°			
	FRACTION ±1/32			
	DECIMAL			
	.00 ±.01			
	.000 ±.005			
	.0000 ±.0005			
CLASS	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>			
KUBOTA				
DESCRIPTION				
KB05,24X8,A2				
		TITLE		
		KUBOTA -05 HEX~FLX ASS'Y		
DRAWN BY		DATE	DRAWING NO.	
BSL		08-23-2019	006-0-HB2-61-A2	
CHECKED BY		SCALE	SHEET OF REV.	
			1 OF 1	

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