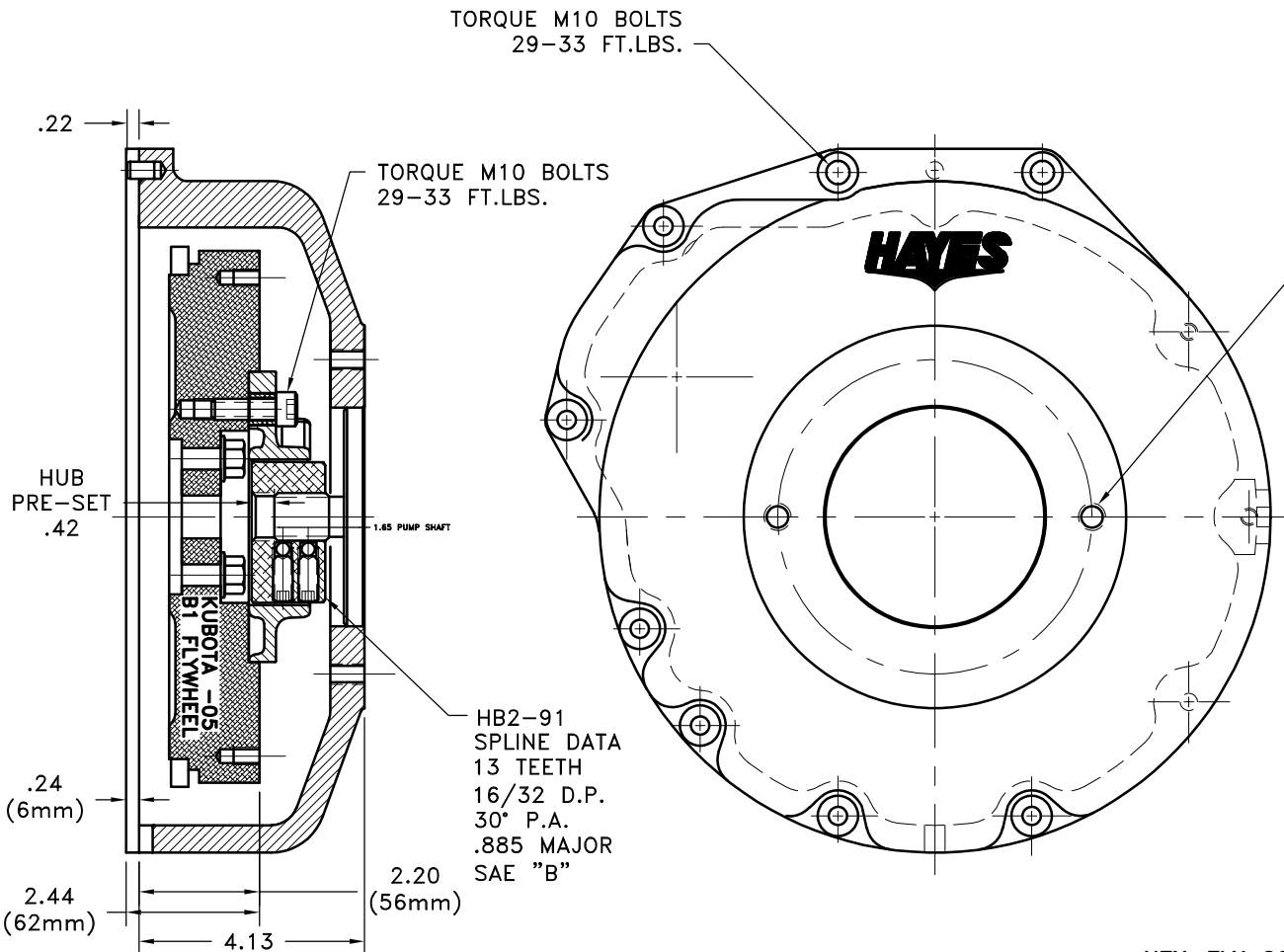


REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2



S.A.E. B 2-BOLT MOUNT
4.00" PILOT
(2) 1/2-13 TAPPED HOLES
EQ. SPACED ON A 5.75 B.C.

NOTES:
1. HOUSING FOR KUBOTA ENGINES
D-905, D1005-B, D1105-B, V1205-B,
V1305-P, AND V1505-B.

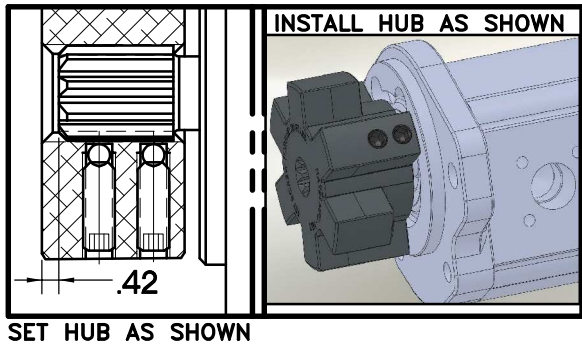
IMPORTANT INSTALLATION NOTE!!!!
**IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.**

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
**PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.**

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SPLINE ENGAGEMENT.**

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN
SHAFT LENGTH, CONTACT FACTORY FOR
RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING
TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO
HUB, IF NOT CONTACT FACTORY FOR
RECOMMENDATIONS (231) 879-3372.



**HEX~FLX COUPLING ASS'Y
B-S05-HB2-91**

5	952182	BOLT KIT	1
4	SD200X5/16X1/2	5/16 X 1/2 SPRING DOWEL	2
3	952055-02	HOUSING	1
2	HB2-91	HEX~FLX HUB	1
1	B-S05	HEX~FLX DRIVE PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2" FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005					
CLASS KUBOTA		MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>		DRAWN BY SIETING	
DESCRIPTION KB05,13T16/32,B2		DATE 05-03-07		DRAWING NO. 006-0-HB2-91-B2	
FINISH		CHECKED BY RJH		SCALE SHEET OF REV.	

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