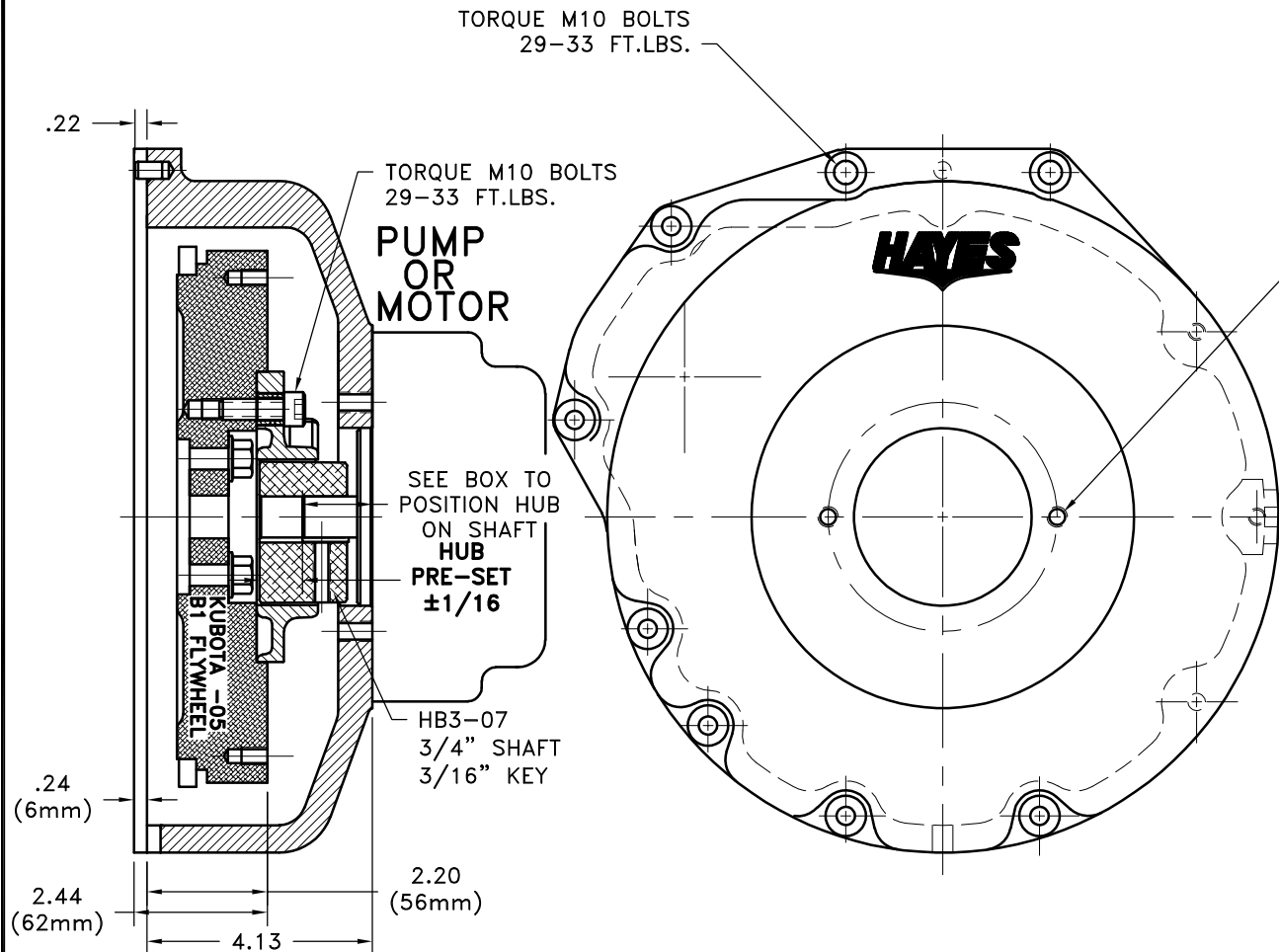


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



— S.A.E. A 2-BOLT MOUNT  
3.25" PILOT  
(2) 3/8-16 TAPPED HOLES  
EQ. SPACED ON A 4.19 B.C.

NOTES:

# 1. HOUSING FOR KUBOTA ENGINES D-905, D1005-B, D1105-B, V1205-B, V1305-P, AND V1505-B.

**IMPORTANT INSTALLATION NOTE!!!!!!**  
**IMPROPER INSTALLATION OF HUB COULD CAUSE  
 PREMATURE WEAR AND OR FAILURE.**

**IF YOU HAVE QUESTIONS CONCERNING LOCATION  
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT  
DISTRIBUTOR OR FACTORY FOR FURTHER  
INFORMATION**

**BOTH HUB SET SCREWS MUST BE PROPERLY  
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**  
**PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR  
ANY FURTHER QUESTIONS.**

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AS SHOWN. TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH. SHAFT SHOULD HAVE A MINIMUM OF  $3/4"$  OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO GET HUB PRESET USE THIS EQUATION:

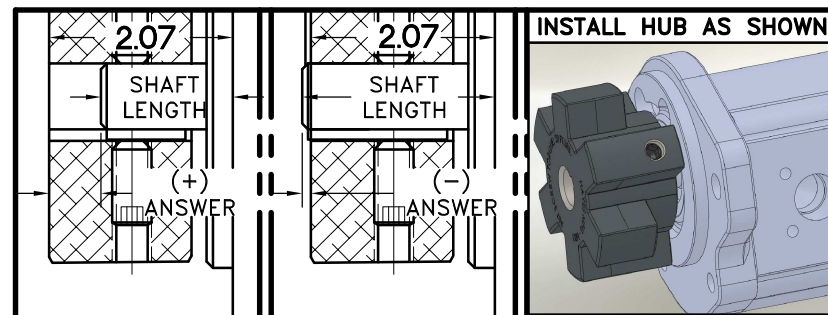
**PERFORM CALCULATION BELOW:**

## 2.07 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF  
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.  
(SEE BOXES)

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FOR EXAMINATION WITHOUT OUR CONSENT.

**NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SHAFT ENGAGEMENT.**



**B-S05-HB3-07-**

5	952182	BOLT KIT	1
4	SD200x5/16x1/2	5/16 DIA x 1/2 SPRING DOWEL	2
3	952055-01	HOUSING	1
2	HB3-07	HEX~FLX HUB	1
1	B-S05	HEX~FLX DRIVE PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION		QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING					
	TOLERANCES UNLESS OTHERWISE SPECIFIED					
	1/16" MAXIMUM					
	ANGLE ±1/2°					
	FRACTION ±1/32					
		DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		TITLE		
		MATERIAL		KUBOTA -05 HEX-05FLX ASS'Y		
CLASS		MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>		DRAWN BY		DRAWING NO.
KUBOTA				SIETING		05-09-07
DESCRIPTION				CHECKED BY		006-0-HB3-07-A2
KB05, 3/4X3/16.A2				SCALE		
				R.I.H		SHEET OF REV.