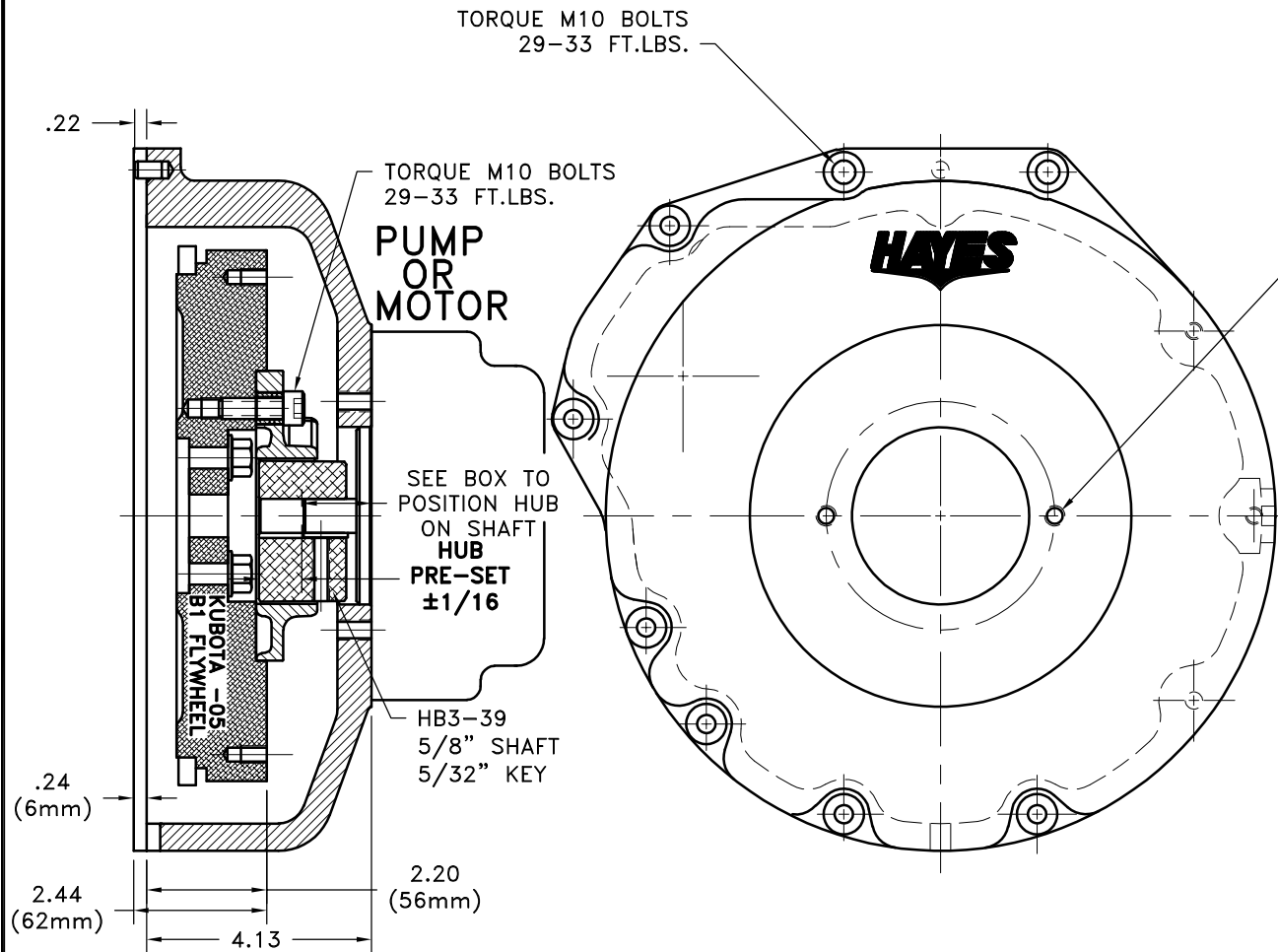


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



S.A.E. A 2-BOLT MOUNT  
3.25" PILOT  
(2) 3/8-16 TAPPED HOLES  
EQ. SPACED ON A 4.19 B.C.

#### NOTES:

1. HOUSING FOR KUBOTA ENGINES  
D-905, D1005-B, D1105-B, V1205-B,  
V1305-P, AND V1505-B.

**IMPORTANT INSTALLATION NOTE!!!!**  
**IMPROPER INSTALLATION OF HUB COULD CAUSE**  
**PREMATURE WEAR AND OR FAILURE.**

**IF YOU HAVE QUESTIONS CONCERNING LOCATION**  
**OF METAL HUB ON PUMP SHAFT PLEASE CONTACT**  
**DISTRIBUTOR OR FACTORY FOR FURTHER**  
**INFORMATION**

**BOTH HUB SET SCREWS MUST BE PROPERLY**  
**TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**  
**PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR**  
**ANY FURTHER QUESTIONS.**

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT  
AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS.**  
**USING TORQUE WRENCH. SHAFT SHOULD HAVE A**  
**MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT**  
**FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO**  
**GET HUB PRESET USE THIS EQUATION:**

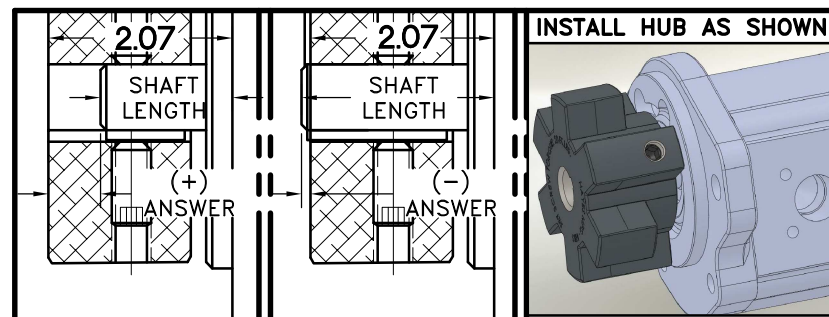
#### PERFORM CALCULATION BELOW:

**2.07 - SHAFT LENGTH - HUB PRESET**

**IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB,**  
**IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.**  
**(SEE BOXES)**

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FOR EXAMINATION WITHOUT OUR CONSENT.

**NOTE: THIS STEP IS IMPORTANT TO**  
**ENSURE FULL SHAFT ENGAGEMENT.**



**B-S05-HB3-39**

5	952182	BOLT KIT	1
4	SD200x5/16x1/2	5/16x1/2 SPRING DOWEL	2
3	952055-01	HOUSING	1
2	HB3-39	HEX~FLX HUB	1
1	B-S05	HEX~FLX DRIVE PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	<b>HAYES</b> MANUFACTURING INC. ® TITLE KUBOTA -05 HEX~FLX ASS'Y MATERIAL	
CLASS KUBOTA DESCRIPTION KB05,5/8x5/32,A2		DRAWN BY SIETING CHECKED BY RJH	DATE 06-04-2012 SCALE	DRAWING NO. 006-0-HB3-39-A2 SHEET OF REV.