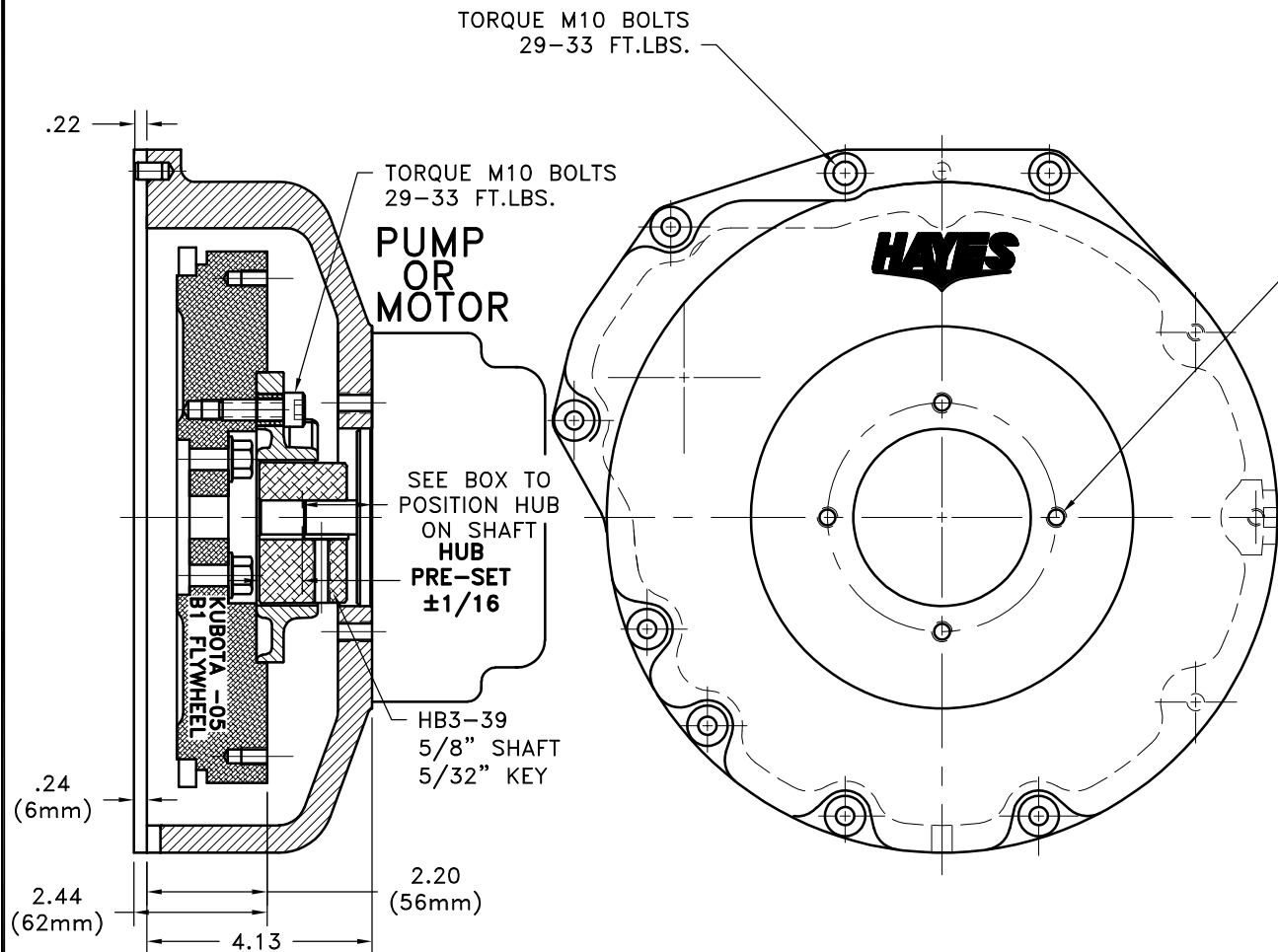


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



- S.A.E. A 2-BOLT MOUNT
HORIZONTAL & VERTICAL
3.25" PILOT
(4) 3/8-16 TAPPED HOLES
EQ. SPACED ON A 4.19 B.C.

NOTES:

1. HOUSING FOR KUBOTA ENGINES D-905, D1005-B, D1105-B, V1205-B, V1305-P, AND V1505-B.

IMPORTANT INSTALLATION NOTE!!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

**IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION**

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
**PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.**

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AS SHOWN. TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH. SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO GET HUB PRESET USE THIS EQUATION:

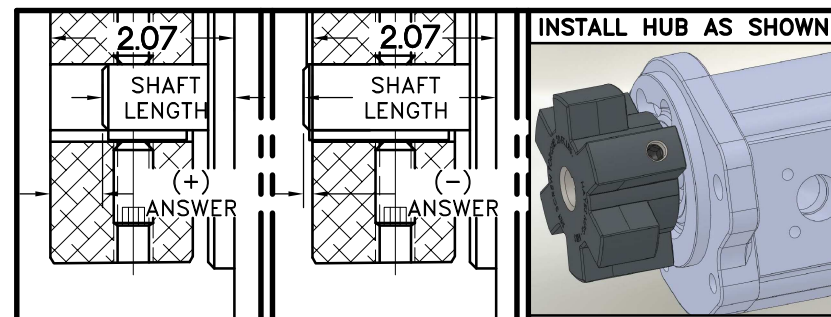
PERFORM CALCULATION BELOW:

2.07 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)














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NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SHAFT ENGAGEMENT.



B-S05-HB3-39

5	952182	BOLT KIT (PRE-ASSEMBLED)	1
4	SD200X5/16X1/2	5/16 X 1/2 SPRING DOWEL	2
3	952055-05	HOUSING	1
2	HB3-39	HEX~FLX HUB	1
1	B-S05	HEX~FLX DRIVE PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY
           	DO NOT SCALE DRAWING			TITLE KUBOTA -05 HEX-3/16 ASS'Y	
	TOLERANCES UNLESS OTHERWISE SPECIFIED				
	± MAXIMUM				
	ANGLE ±1/2° FRACTION ±1/32				
	DECIMAL .00 ±0.01 .0000 ±0.005 .0005 ±0.0005				
CLASS KUBOTA		MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY SIETING	DATE 09-26-2012	DRAWING NO. 006-0-HB3-39-A22
DESCRIPTION KB05,5/8x5/32,A22		CHECKED BY R.I.H		SCALE	SHEET OF REV.