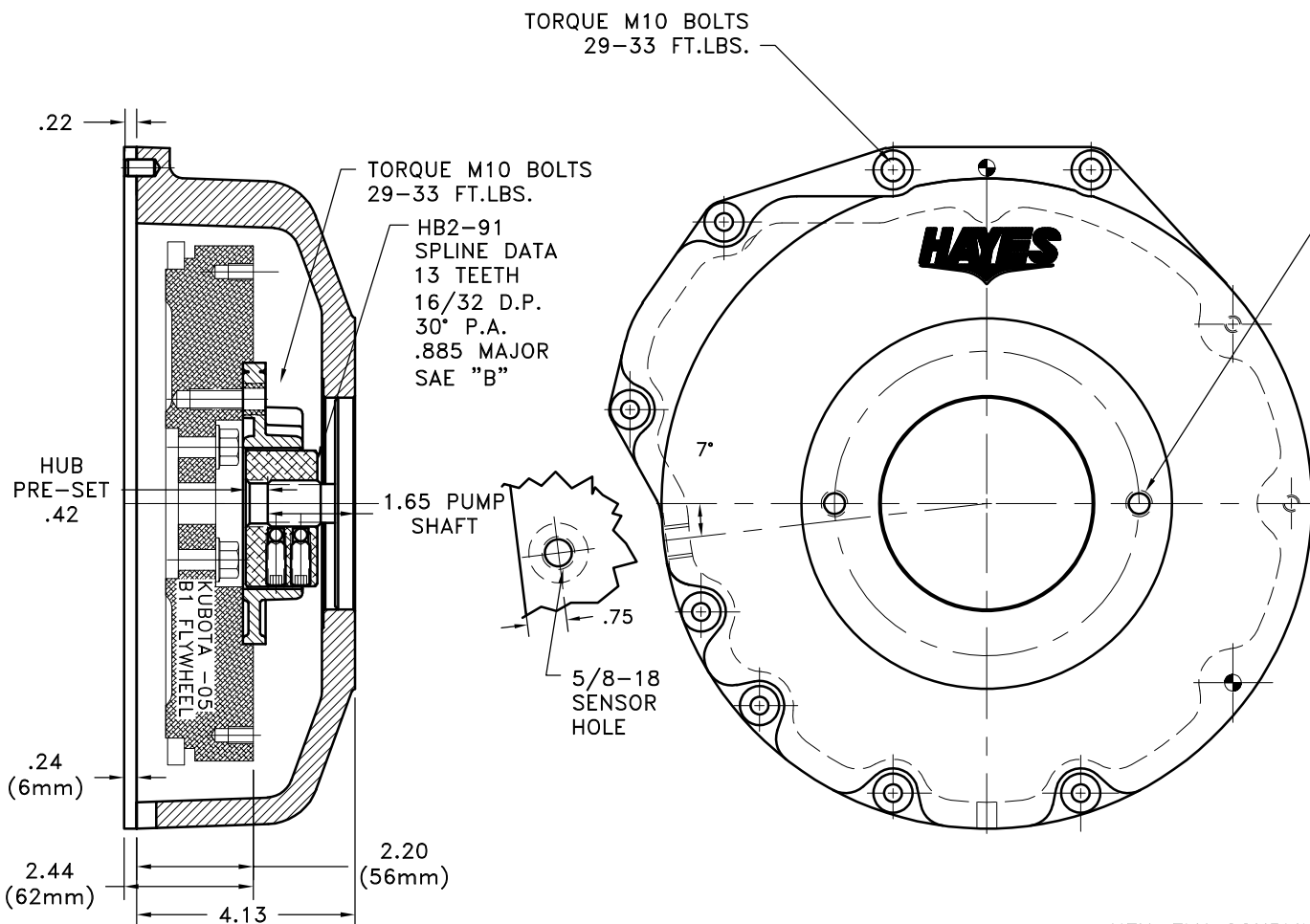


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



S.A.E. B 2-BOLT MOUNT
4.00" PILOT
(2) 1/2-13 TAPPED HOLES
EQ. SPACED ON A 5.75 B.C.

NOTES:

1. HOUSING FOR KUBOTA ENGINES D-905, D1005-B, D1105-B, V1205-B, V1305-P, AND V1505-B.

IMPORTANT INSTALLATION NOTE!!!!
**IMPROPER INSTALLATION OF HUB COULD CAUSE
 PREMATURE WEAR AND OR FAILURE.**

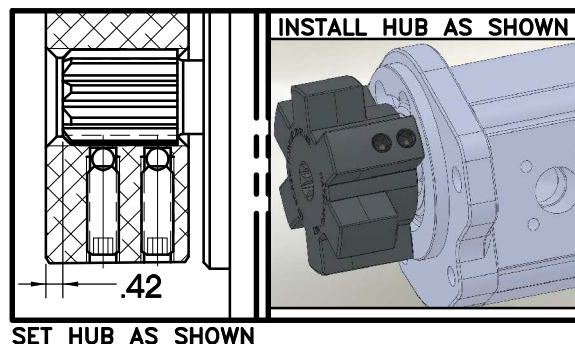
**IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION**

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
**PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.**

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.














- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.

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HEX~FLX COUPLING ASS'Y
B-S05-HB2-91-

5	952182	BOLT KIT	1
4	SD200X5/16X1/2	5/16 X 1/2 SPRING DOWEL	2
3	952055-20	HOUSING	1
2	HB2-91	HEX~FLX HUB	1
1	B-S05	HEX~FLX DRIVE PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY
	FLATNESS	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED TYP. MAXIMUM ANGLE $\pm 1/2^\circ$ FRACTION $\pm 1/32$ DECIMAL .00 \pm .01 .000 \pm .005 .0000 \pm .0005	 MANUFACTURING INC. ®	TITLE KUBOTA -05 HEX~FLX ASS'Y	
	STRAIGHTNESS				
	ANGULARITY				
	PERPENDICULARITY				
	PARALLELISM				
	CONCENTRICITY				
	TRUE POSITION				
	ROUNDNESS				
	CIRCULAR RUN OUT				
	TOTAL RUN OUT				
	CYLINDRICITY				
	FINISH				
CLASS	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>		DRAWN BY	DATE	DRAWING NO.
KUBOTA			SIETING	01-11-2011	S-05-HB2-91-B2
DESCRIPTION			CHECKED BY	SCALE	
KB05,13T16/32,B2,Sensor			R.I.H		006-S-HB2-91-B2
					SHEET OF REV.