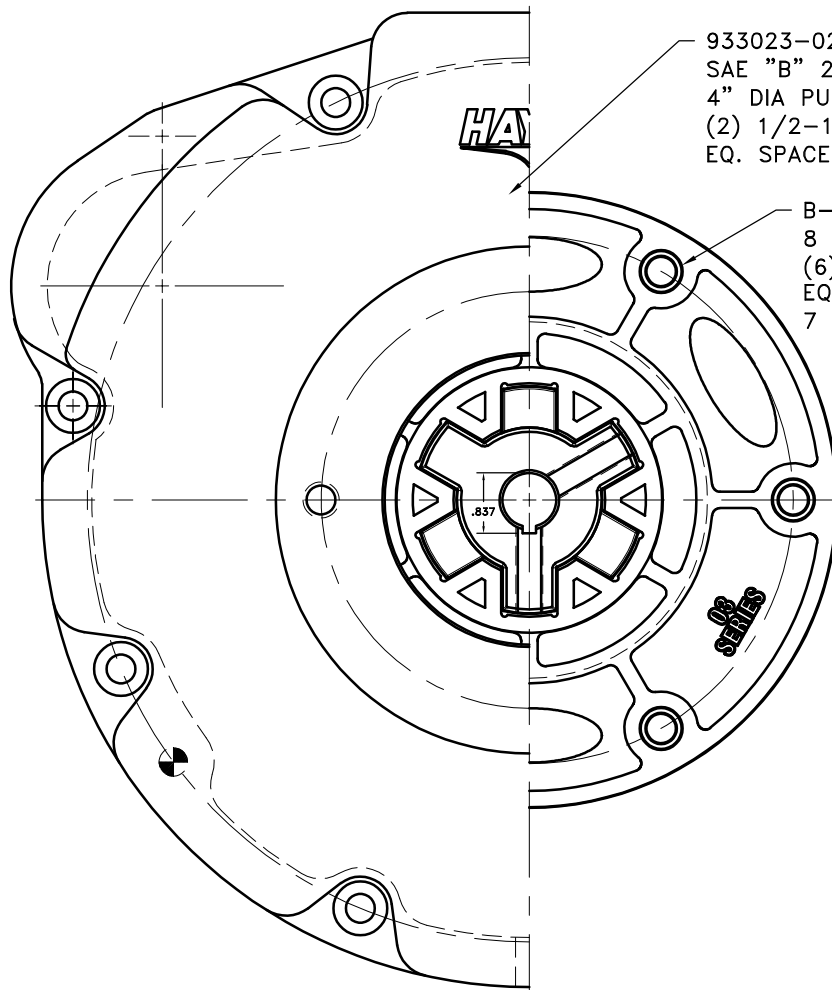
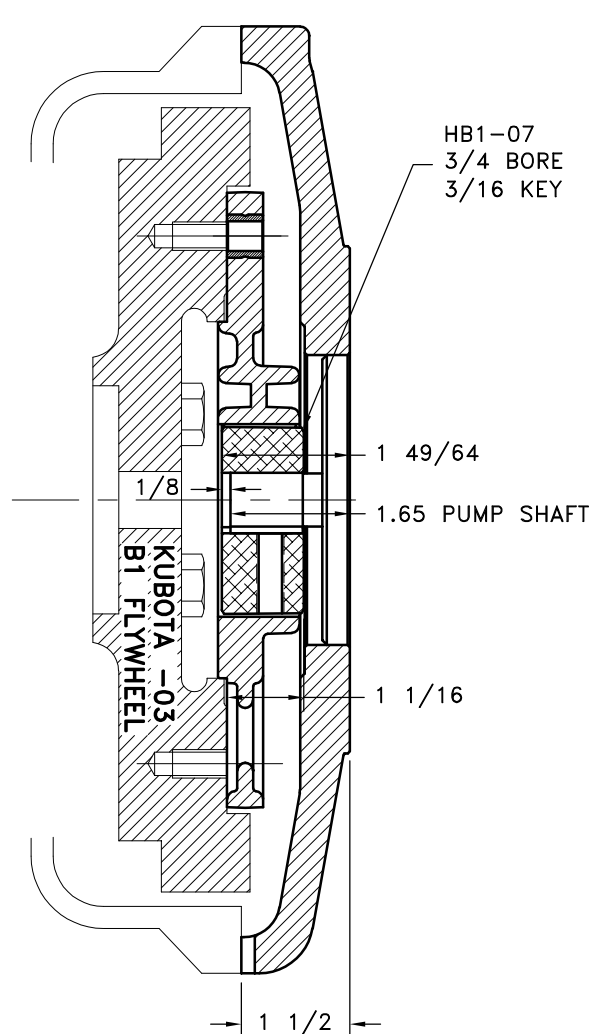
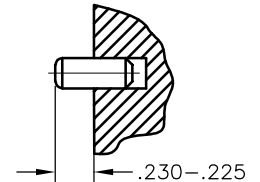


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	01/11/2017	CHANGED BOLT KIT	BSL	JM	ML



NOTE: INSTALL 2 DOWEL PINS



IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

NOTE:

- HOUSING FOR KUBOTA ENGINES D1403-B,
D1703-B, V1903-B, AND V2203-B.

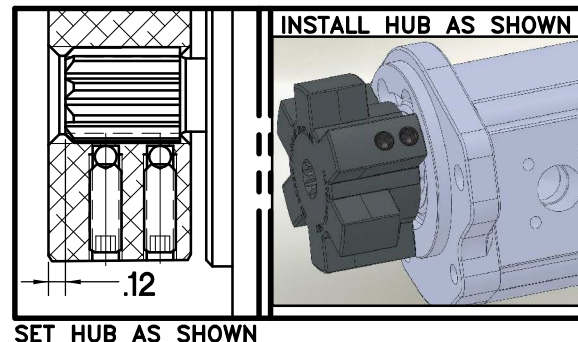
ASS'Y WORKS WITH
FLYWHEELS: C-1(16414-25111) &
C-4(19629-25113)
HOUSINGS: D-9(19004-04611) &
D-8(19077-04611)

5	933504	BOLT KIT (PRE-ASSEMBLED)	1
4	SD200X10X20	M10 X 20 SPRING DOWEL	2
3	933023-02	HOUSING [B2]	1
2	HB1-07	HEX-FLX DRIVE HUB [3/4x3/16]	1
1	B-S03	HEX-FLX DRIVE PLATE [KB03]	1

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SPLINE ENGAGEMENT.**

- PRESET HUB ON SHAFT AS SHOWN.
- IF YOUR PUMP SHAFT VARIES FROM THE DRAWN
SHAFT LENGTH, CONTACT FACTORY FOR
RECOMMENDATIONS.
- TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING
TORQUE WRENCH.**
- SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO
HUB, IF NOT CONTACT FACTORY FOR
RECOMMENDATIONS (231) 879-3372.

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 FINISH				
CLASS KB03 DESCRIPTION KB03, 3/4 x 3/16, B2	MAKE: ☒ BUY: ☐	DRAWN BY KNH CHECKED BY RJH	DATE 01/07/2014 SCALE	DRAWING NO. 008-0-HB1-07-B2 SHEET OF REV.

HAYES
MANUFACTURING INC. ®

TITLE
KUBOTA 03 HEX-FLX ASSEMBLY

MATERIAL