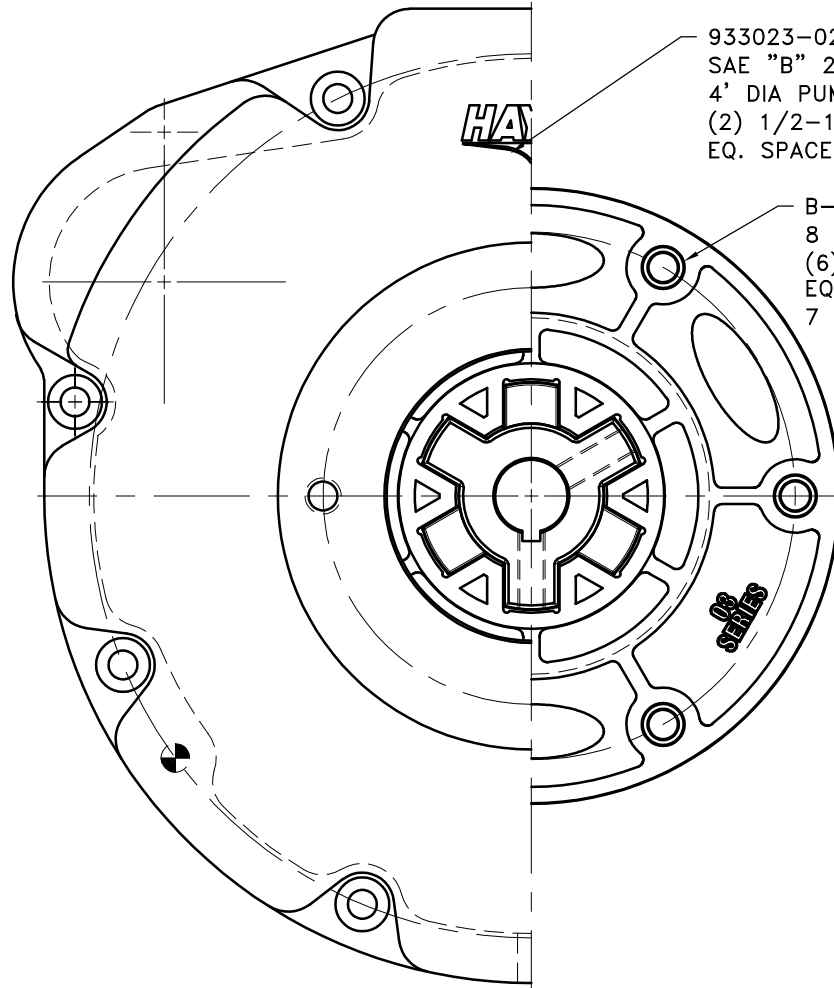
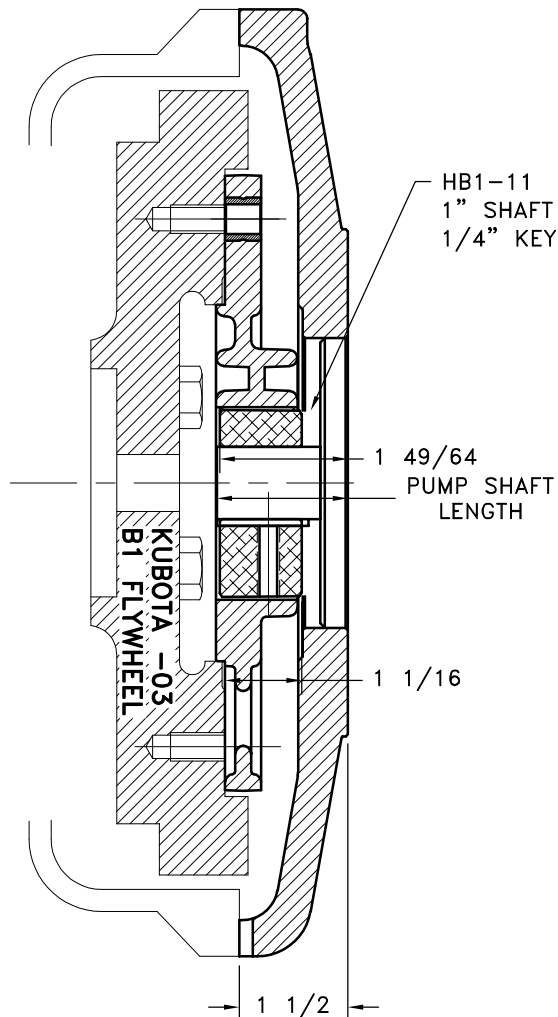
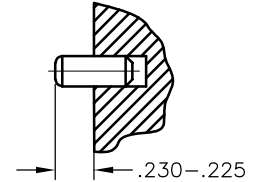


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A	01/11/2017	CHANGED SET SCREWS	BSL	JM	ML



NOTE: INSTALL 2 DOWEL PINS



IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

NOTE:

1. HOUSING FOR KUBOTA ENGINES D1403-B,
D1703-B, V1903-B, AND V2203-B.

ASS'Y WORKS WITH
FLYWHEELS: C-1(16414-25111) &
C-4(19629-25113)
HOUSINGS: D-9(19004-04611) &
D-8(19077-04611)

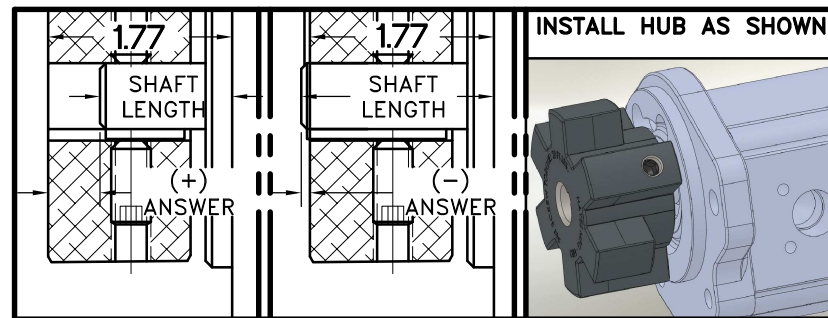
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS.**
USING TORQUE WRENCH. SHAFT SHOULD HAVE A
MINIMUM OF 3/4\"

PERFORM CALCULATION BELOW:














1.77 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SHAFT ENGAGEMENT.**



5	933504	BOLT KIT (PRE-ASSEMBLED)	1
4	SD200X10X20	M10 X 20 SPRING DOWEL	2
3	933023-02	HOUSING	1
2	HB1-11	HEX-FLX DRIVE HUB	1
1	B-S03	HEX-FLX DRIVE PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION		QTY.
           		DO NOT SCALE DRAWING	TOLERANCES UNLESS OTHERWISE SPECIFIED 1/32" MAXIMUM	 MANUFACTURING INC. ®		
CLASS		TITLE		KUBOTA 03 HEX-FLX KIT		
KUBOTA		MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>		MATERIAL		
DESCRIPTION		ANGLE ±1/2° FRACTION ±1/32		DATE		DRAWING NO.
KB03, 1x1/4, B2		DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		SHEETING 09-06-2016		008-0-HB1-11-B2
		CHECKED BY		SCALE		SHEET OF REV.

HAYES
MANUFACTURING INC. ®

TITLE
KUBOTA 03 HEX-FLX KIT

DRAWN BY SIETING	DATE 09-06-2016	DRAWING NO. 008-0-HB1-11-B2
CHECKED BY	SCALE	SHEET OF REV.