

HB2-15
 $1 \frac{1}{4}$ " S
 $\frac{1}{4}$ " KEY

$\frac{1}{8}$ "

$1 \frac{49}{64}$

PUMP SHAFT
 LENGTH

$1 \frac{1}{16}$

$1 \frac{1}{2}$

KUBOTA -03
 B1 FLYWHEEL

49/64

PUMP SHAFT
LENGTH

**NUBOIA -03
B1 FLYWHEEL**

$$\rightarrow \begin{array}{|c} 1 & 1/2 \end{array}$$

B-S03
8 1-2 DIA
(6) 13/32 HOLES
EQ. SPACED ON
7 9/32 B.C.

**IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION**

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
**PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.**

1. HOUSING FOR KUBOTA ENGINES D1403-B, D1703-B, V1903-B, AND V2203-B.

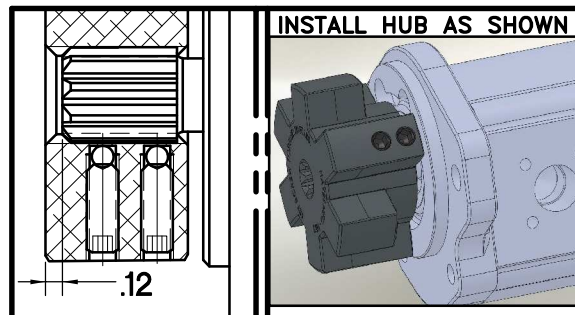
ASS'Y WORKS WITH
FLYWHEELS: C-1(16414-25111) &
C-4(19629-25113)
HOUSINGS: D-9(19004-04611) &
D-8(19077-04611)

| | | | |
|---|-------------|--------------------------|---|
| 5 | 933504 | BOLT KIT (PRE-ASSEMBLED) | 1 |
| 4 | SD200X10X20 | M10 X 20 SPRING DOWEL | 2 |
| 3 | 933023-02 | HOUSING | 1 |
| 2 | HB2-15 | HEX-FLX DRIVE HUB | 1 |
| 1 | B-S03 | HEX-FLX DRIVE PLATE | 1 |

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.

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SET HUB AS SHOWN