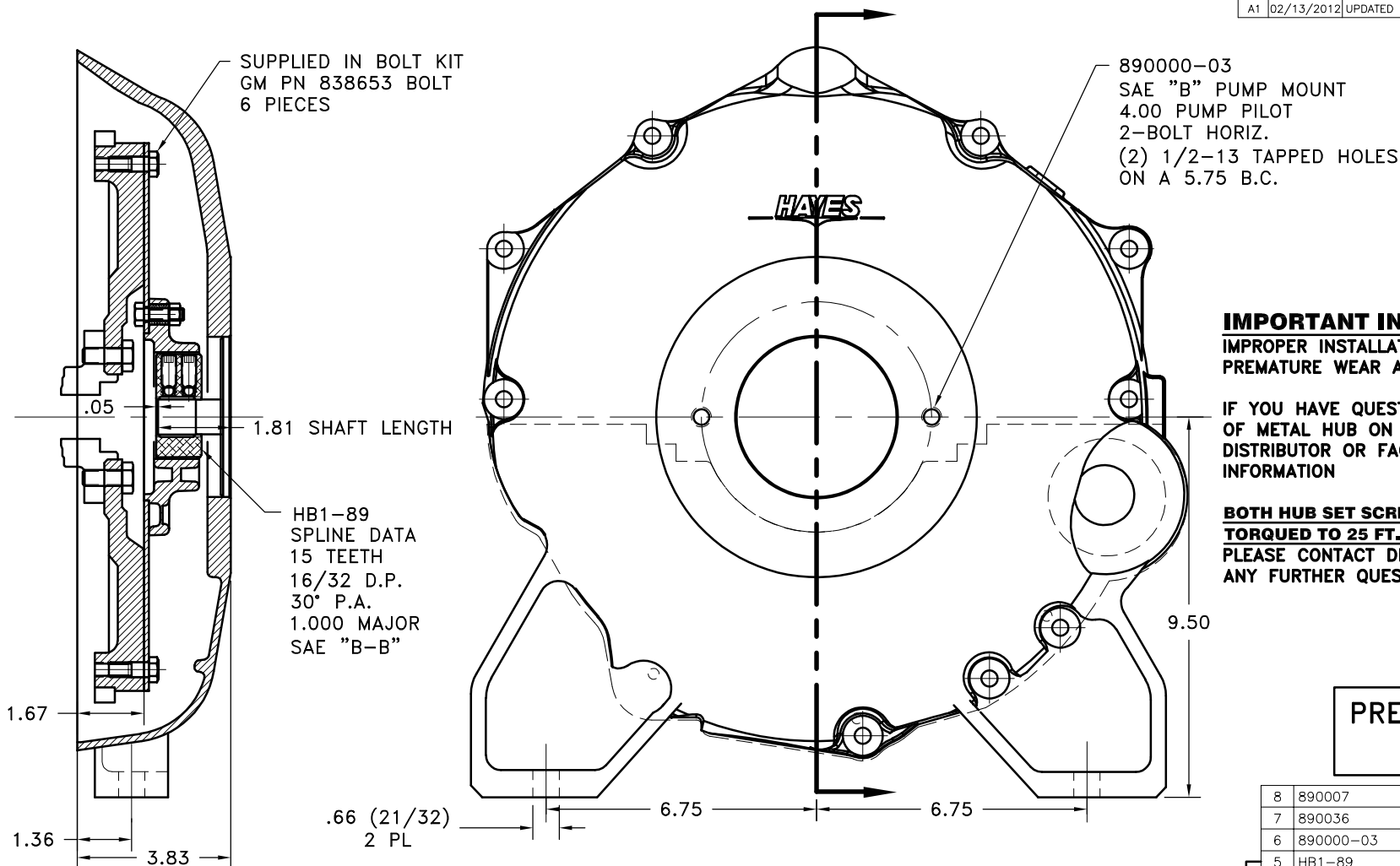


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
A1	02/13/2012	UPDATED PRINT	ZS	ML	JM

GM 3.0 LITRE



IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION

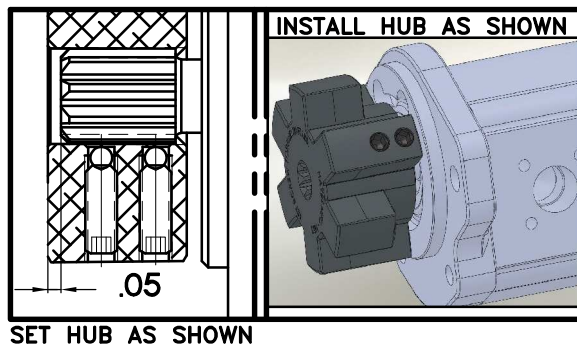
BOTH HUB SET SCREWS MUST BE PROPERLY TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

PRE-ASSEMBLED BOLT KIT

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.

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FLYWHEEL PLATE ASS'Y #128453

8	890007	3.0 LITRE DUST COVER	1
7	890036	BOLT KIT	1
6	890000-03	HOUSING	1
5	HB1-89	HEX~FLX HUB	1
4	PURCHASE	5/16-18 NUT	5
3	PURCHASE	5/16-18 x 1" HHB	5
2	B-SMN	HEX~FLX PLATE	1
1	128452	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE GM HOUSING & FLYWHEEL COUPLING ASS'Y MATERIAL	
CLASS GM	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY SIETING	DATE 04-21-2011	DRAWING NO. 028-0-HB1-89-B2
DESCRIPTION GM30,15T16/32,B2	CHECKED BY RJH	SCALE	SHEET OF	REV.

5/8/2019 1:40:20 PM