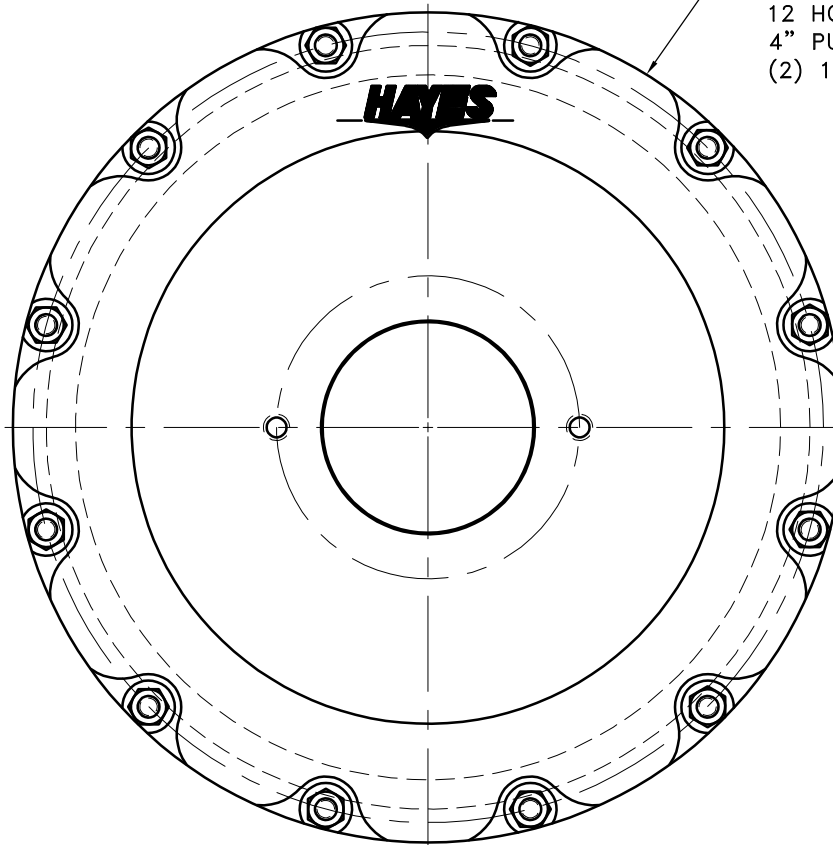
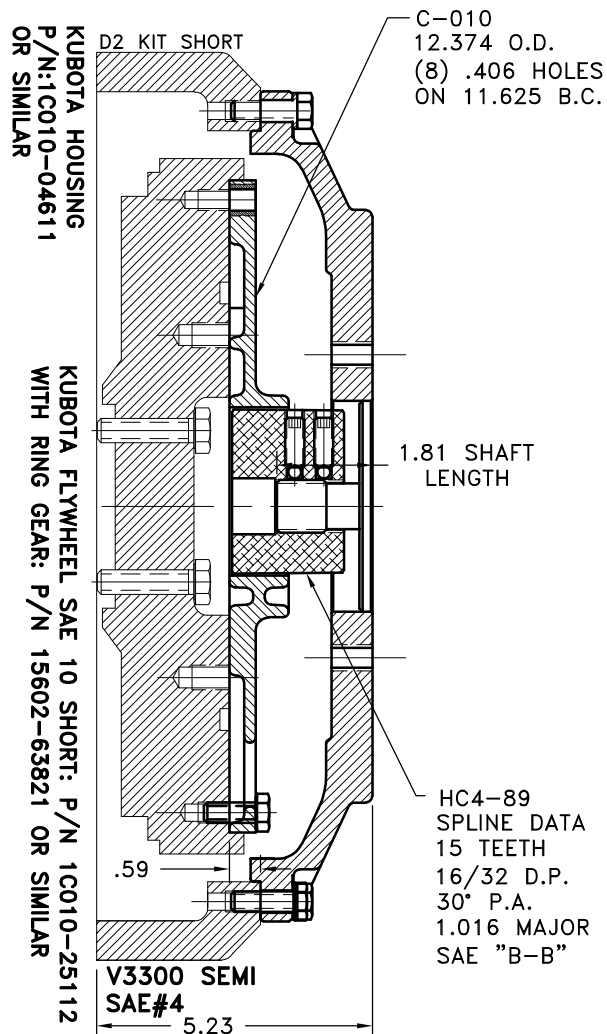


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



977553-02
S.A.E. SEMI-4 HOUSING MOUNT 27/64 DRILL THRU
12 HOLES EQUALLY SPACED ON 15.00 B.C.
4" PUMP PILOT S.A.E. "B" PUMP MOUNT.
(2) 1/2-13 TAPPED HOLES ON A 5.75 B.C.

IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

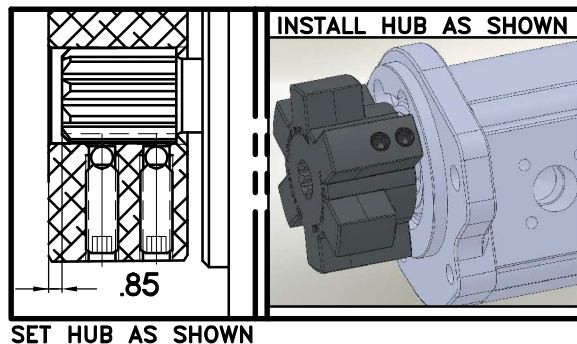
IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SPLINE ENGAGEMENT.**

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN
SHAFT LENGTH, CONTACT FACTORY FOR
RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING
TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO
HUB, IF NOT CONTACT FACTORY FOR
RECOMMENDATIONS (231) 879-3372.

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FOR EXAMINATION WITHOUT OUR CONSENT.



4	977553-02	SEMI SAE#4 HOUSING	1
3	978051	BOLT KIT	1
2	HC4-89	HEX~FLX HUB	1
1	C-010	HEX~FLX DRIVE PLATE	1

DET.	PART NUMBER	DESCRIPTION	QTY.
<div> <div> SYMBOLS — FLATNESS — STRAIGHTNESS — ANGULARITY — PERPENDICULARITY — PARALLELISM — CONCENTRICITY — TRUE POSITION — ROUNDNESS — CIRCULAR RUN OUT — TOTAL RUN OUT — CYLINDRICITY — FINISH </div> <div> DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 </div> </div> <div> <div> KUBOTA DESCRIPTION KB3300,15T16/32,B2 </div> <div> MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/> </div> <div> DRAWN BY SIETING CHECKED BY RJH </div> <div> DATE 05-13-2010 SCALE </div> <div> DRAWING NO. 040-0-HC4-89-B2 SHEET OF REV. </div> </div> <div> <div> </div> <div> TITLE KUBOTA V3300/2600 HEX~FLX ASS'Y MATERIAL </div> </div>			