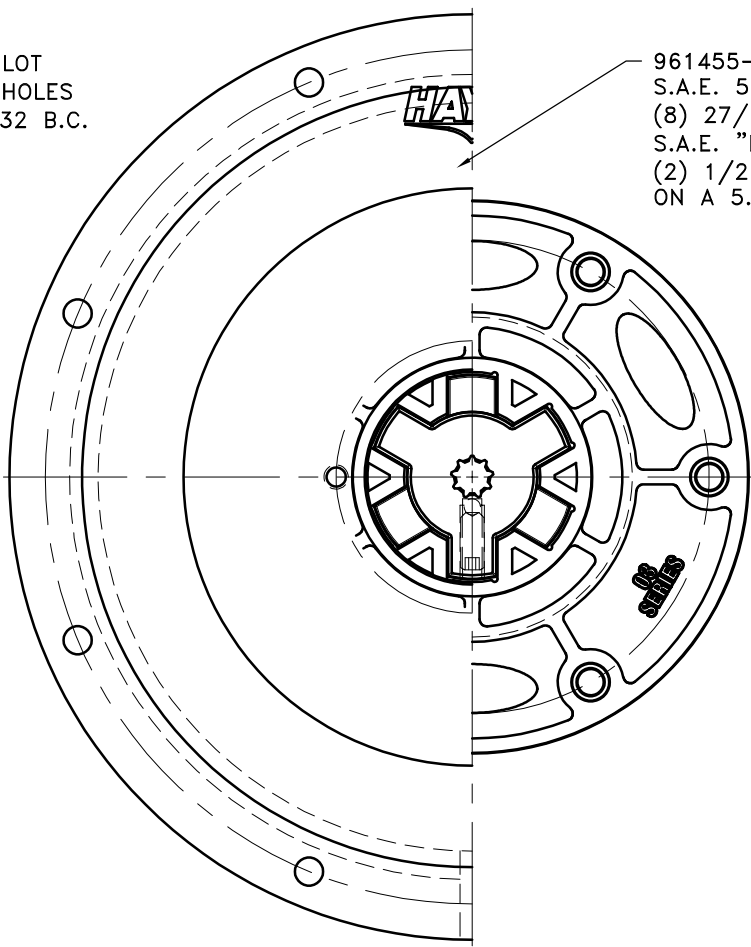
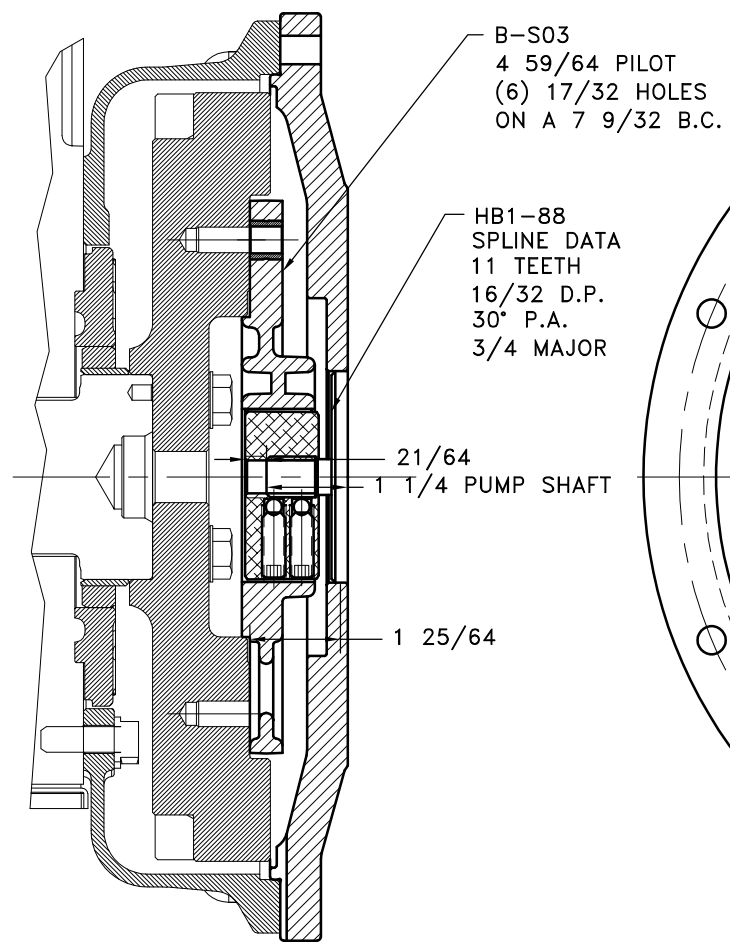


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



**IMPORTANT INSTALLATION NOTE!!!!**  
**IMPROPER INSTALLATION OF HUB COULD CAUSE**  
**PREMATURE WEAR AND OR FAILURE.**

IF YOU HAVE QUESTIONS CONCERNING LOCATION  
 OF METAL HUB ON PUMP SHAFT PLEASE CONTACT  
 DISTRIBUTOR OR FACTORY FOR FURTHER  
 INFORMATION

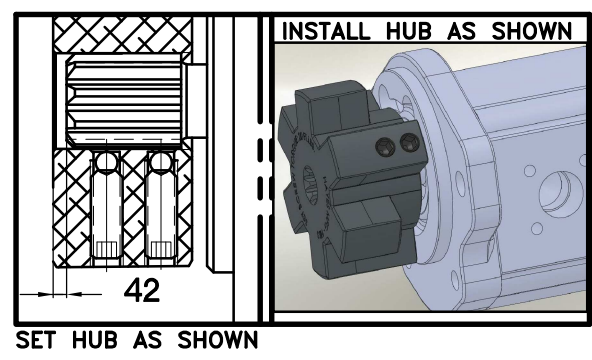
**BOTH HUB SET SCREWS MUST BE PROPERLY**  
**TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**  
**PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR**  
**ANY FURTHER QUESTIONS.**

FITS KUBOTA 2403-M, FITS  
 FLYWHEEL #1G850-25013 AND  
 HOUSING #1G850-04613 OR  
 SIMILAR PARTS.

**B TORQUE RANGE**  
**(30-75 HP)**

**NOTE: THIS STEP IS IMPORTANT TO**  
**ENSURE FULL SPLINE ENGAGEMENT.**

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.**
- 4) **SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372.**



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DET.	PART NUMBER	DESCRIPTION	QTY.
3	941905-09	SAE 5 DISHED PLATE	1
2	HB1-88	HEX-FLX HUB	1
1	B-S03	HEX-FLX PLATE	1

SYMBOLS		DO NOT SCALE DRAWING		
▭ FLATNESS ▭ STRAIGHTNESS ▭ ANGULARITY ▭ PERPENDICULARITY ▭ PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS ⊖ CIRCULAR RUN OUT ⊖ TOTAL RUN OUT ⊖ CYLINDRICITY ▭ FINISH	TOLERANCES UNLESS OTHERWISE SPECIFIED 125° MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	TITLE <b>KUBOTA 2403 HEX-FLX COUPLING W/HOUSING</b> MATERIAL		
CLASS KUBOTA	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY SIETING	DATE 06-08-2017	DRAWING NO. 051-0-HB1-88-A2
DESCRIPTION KB2403,9T16/32,A2		CHECKED BY	SCALE	SHEET OF REV.