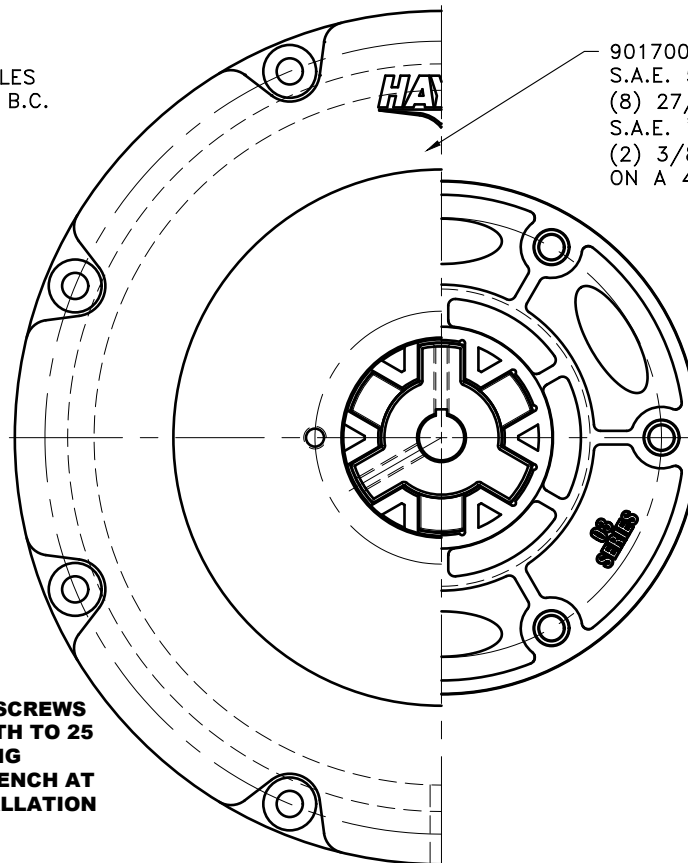
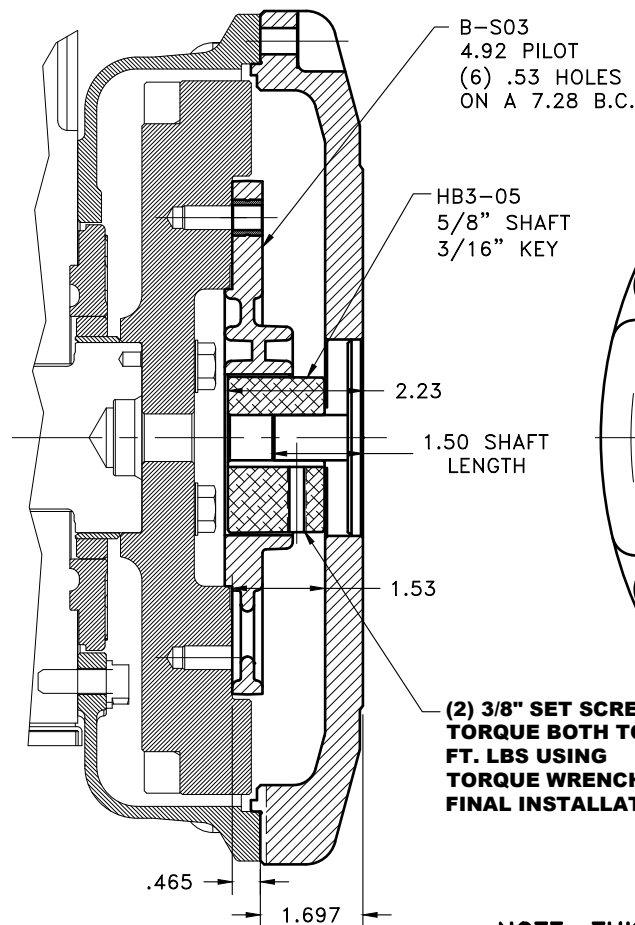


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



(2) 3/8\" SET SCREWS
TORQUE BOTH TO 25
FT. LBS USING
TORQUE WRENCH AT
FINAL INSTALLATION

FITS KUBOTA 2403-M, FITS
FLYWHEEL #1G850-25013 AND
HOUSING #1G850-04613 OR
SIMILAR PARTS.

B TORQUE RANGE
(30-75 HP)

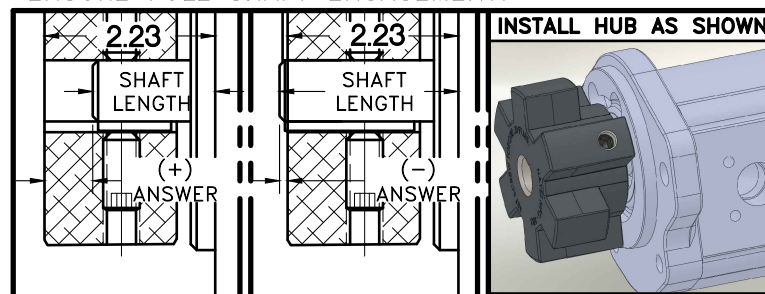
NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AS SHOWN. TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH. SHAFT SHOULD HAVE A MINIMUM OF 3/4\" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO GET HUB PRESET USE THIS EQUATION:

PERFORM CALCULATION BELOW:
2.23 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

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NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SHAFT ENGAGEMENT.



3	901700-01	SAE 5 DISHED PLATE	1
2	HB3-05	HEX-FLX HUB	1
1	B-S03	HEX-FLX PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005 FINISH	MAKE: ☐	BUY: ☐	DRAWN BY LAWSON	DATE 11-2-2015
CLASS DESCRIPTION	CHECKED BY RJH	SCALE	DRAWING NO. 051-0-HB3-05-A2 SHEET OF REV.	

HAYES
MANUFACTURING INC. ®

TITLE
KUBOTA 2403 HEX-FLX COUPLING W/HOUSING

MATERIAL