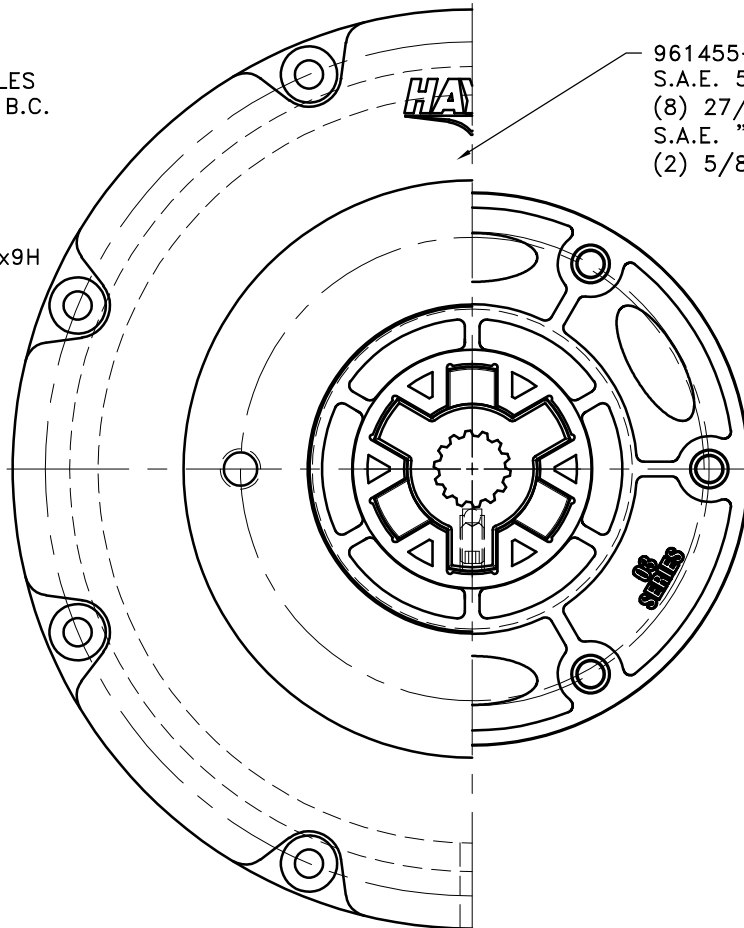
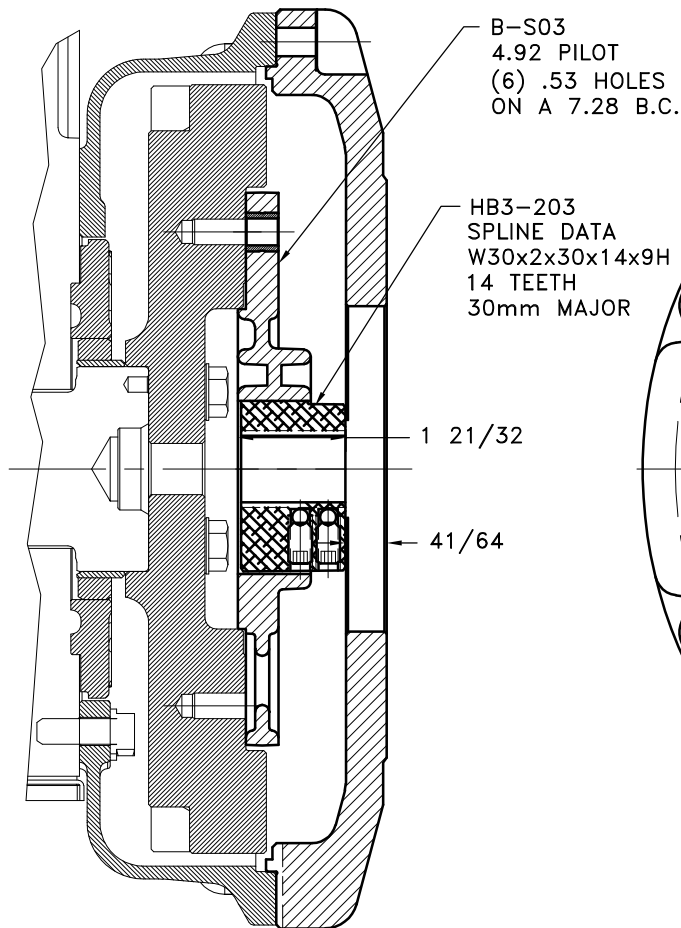


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

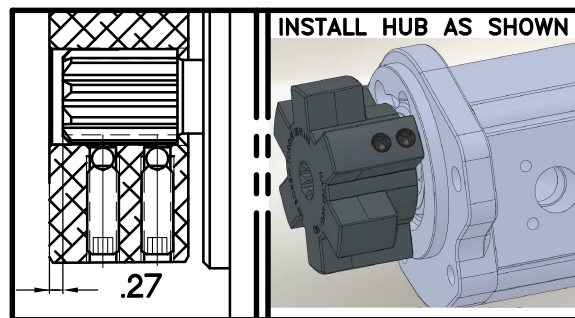
FITS KUBOTA 2403-M, FITS
FLYWHEEL #1G850-25013 AND
HOUSING #1G850-04613 OR
SIMILAR PARTS.

**B TORQUE RANGE
(30-75 HP)**

3	961455-08	SAE 5 DISHED PLATE	1
2	HB3-203	HEX-FLX HUB	1
1	B-S03	HEX-FLX PLATE	1

**NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SPLINE ENGAGEMENT.**

- 1) PRESET HUB ON SHAFT AS SHOWN.
- 2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN
SHAFT LENGTH, CONTACT FACTORY FOR
RECOMMENDATIONS.
- 3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING
TORQUE WRENCH.**
- 4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO
HUB, IF NOT CONTACT FACTORY FOR
RECOMMENDATIONS (231) 879-3372.



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SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
 	FLATNESS	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125° MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	 MANUFACTURING INC. ®	TITLE KUBOTA 2403 HEX-FLX COUPLING W/HOUSING MATERIAL	
	STRAIGHTNESS				
	ANGULARITY				
	PERPENDICULARITY				
	PARALLELISM				
	CONCENTRICITY				
	TRUE POSITION				
	ROUNDNESS				
	CIRCULAR RUN OUT				
	TOTAL RUN OUT				
CYLINDRICITY					
FINISH					
CLASS KUBOTA	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY LAWSON	DATE 11-6-2017	DRAWING NO. 051-0-HB3-203-C2	
DESCRIPTION KB2403,W30x2x30x14x9H,C2		CHECKED BY	SCALE	SHEET OF REV.	