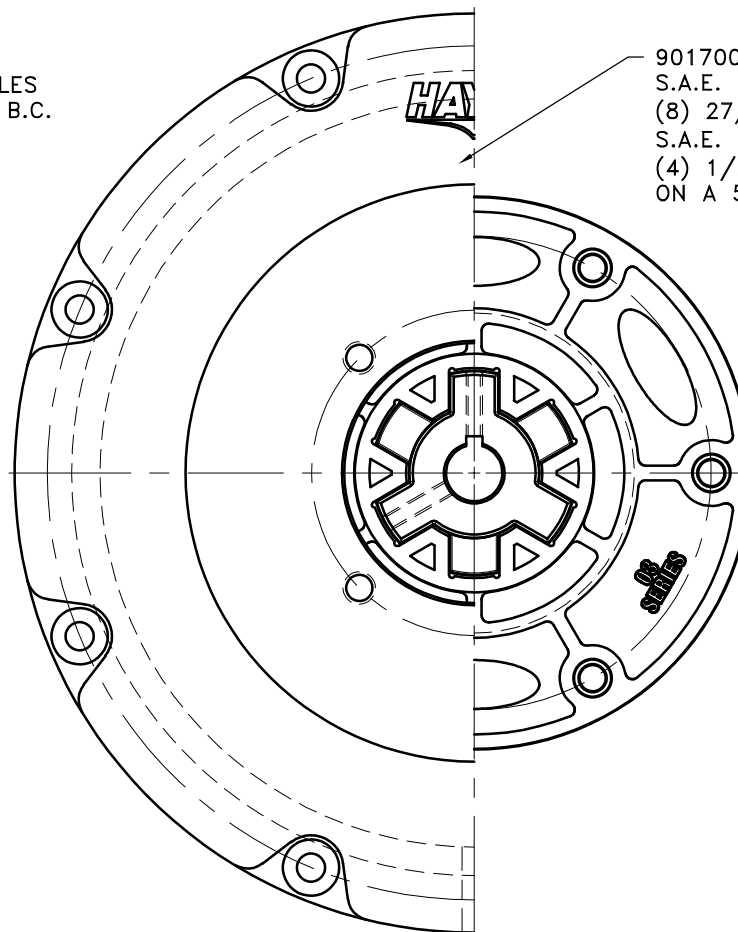
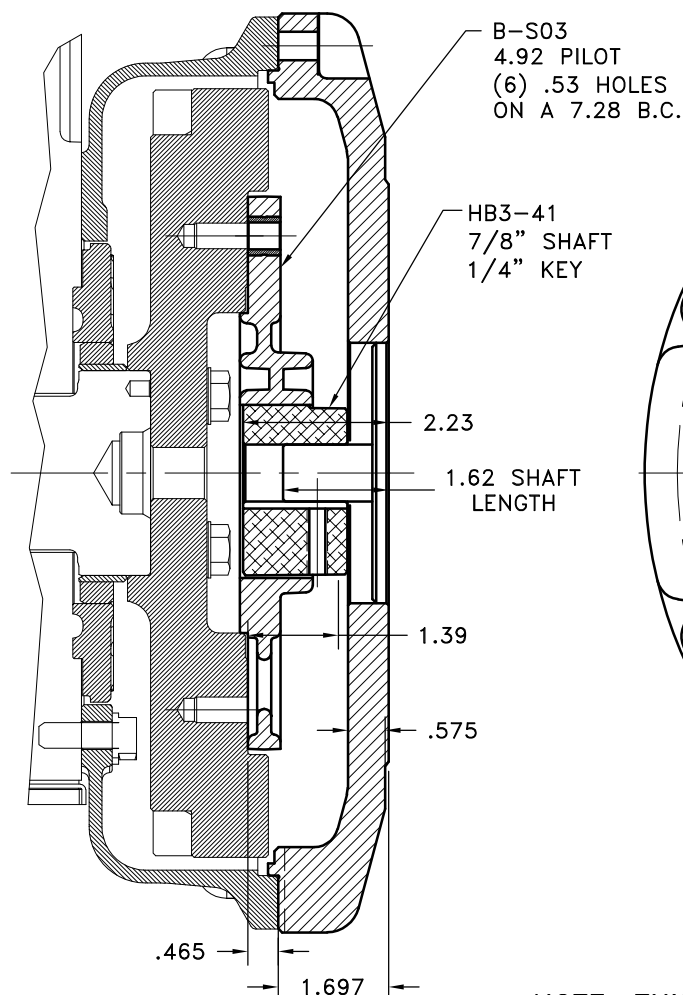


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



**IMPORTANT INSTALLATION NOTE!!!!**  
IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION

**BOTH HUB SET SCREWS MUST BE PROPERLY TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.** PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

FITS KUBOTA 2403-M, FITS FLYWHEEL #1G850-25013 AND HOUSING #1G850-04613 OR SIMILAR PARTS.

**B TORQUE RANGE (30-75 HP)**

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.** SHAFT SHOULD HAVE A MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO GET HUB PRESET USE THIS EQUATION:

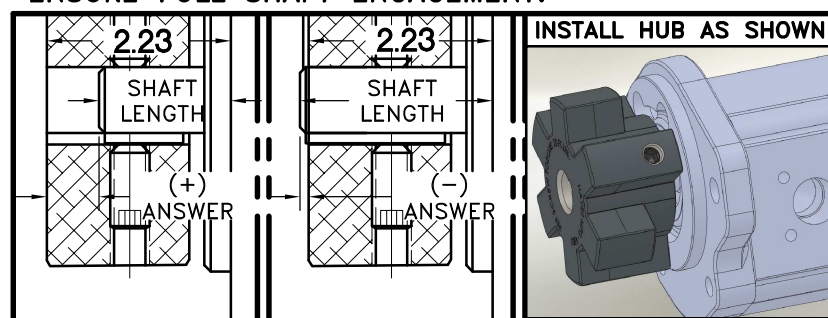
**PERFORM CALCULATION BELOW:**

**2.23 - SHAFT LENGTH - HUB PRESET**

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB. (SEE BOXES)

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**NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SHAFT ENGAGEMENT.**



3	901700-05	SAE 5 DISHED PLATE	1
2	HB3-41	HEX-FLX HUB	1
1	B-S03	HEX-FLX PLATE	1

DET.	PART NUMBER	DESCRIPTION	QTY.
3	901700-05	SAE 5 DISHED PLATE	1
2	HB3-41	HEX-FLX HUB	1
1	B-S03	HEX-FLX PLATE	1

<b>SYMBOLS</b> ——— FLATNESS ——— STRAIGHTNESS ——— ANGULARITY ——— PERPENDICULARITY ——— PARALLELISM ——— CONCENTRICITY ——— TRUE POSITION ——— ROUNDNESS ——— CIRCULAR RUN OUT ——— TOTAL RUN OUT ——— CYLINDRICITY ——— FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125/ MAXIMUM ANGLE ±1/2" FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	<b>HAYES</b> MANUFACTURING INC. ® TITLE KUBOTA 2403 HEX-FLX COUPLING W/HOUSING MATERIAL
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CLASS KUBOTA	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY SIETING	DATE 10-12-2014	DRAWING NO. 051-0-HB3-41-B4
DESCRIPTION KB2403,7/8x1/4,B4		CHECKED BY	SCALE	SHEET OF REV.