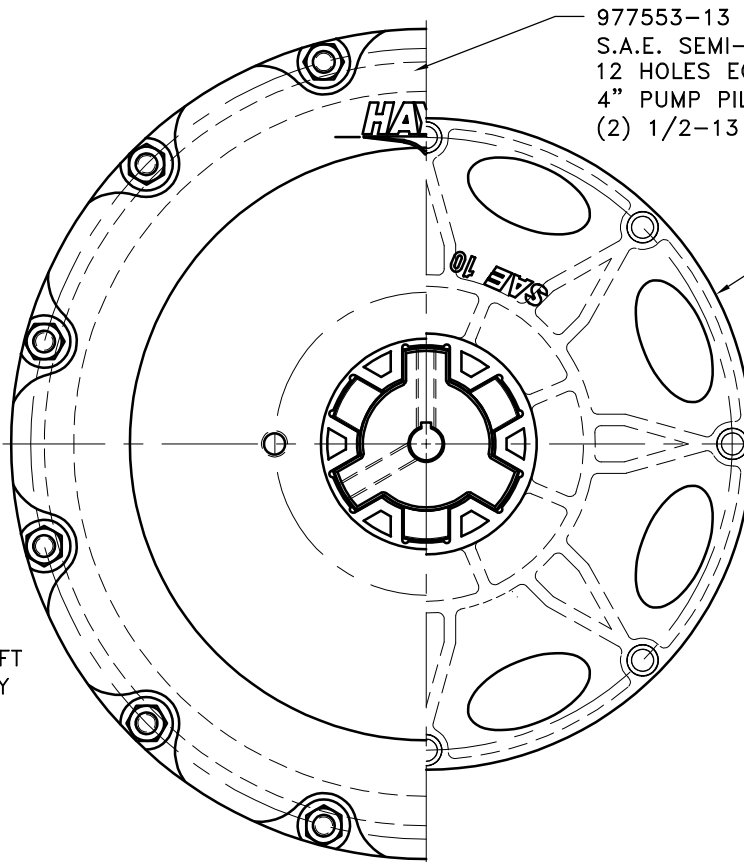
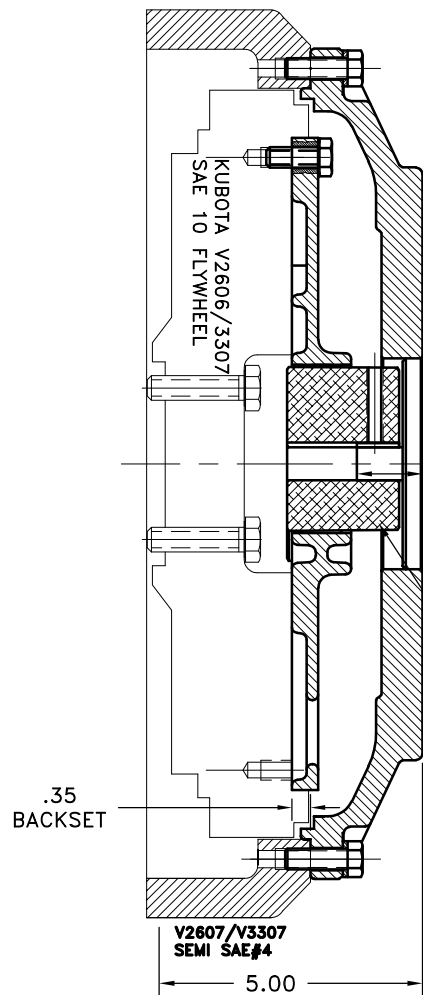


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



C-010
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

IMPORTANT INSTALLATION NOTE!!!!
IMPROPER INSTALLATION OF HUB COULD CAUSE
PREMATURE WEAR AND OR FAILURE.

IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT
AS SHOWN. **TORQUE BOTH SET SCREWS TO 25 FT.LBS.
USING TORQUE WRENCH.** SHAFT SHOULD HAVE A
MINIMUM OF 3/4" OF ENGAGEMENT IF NOT CONTACT
FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO
GET HUB PRESET USE THIS EQUATION:

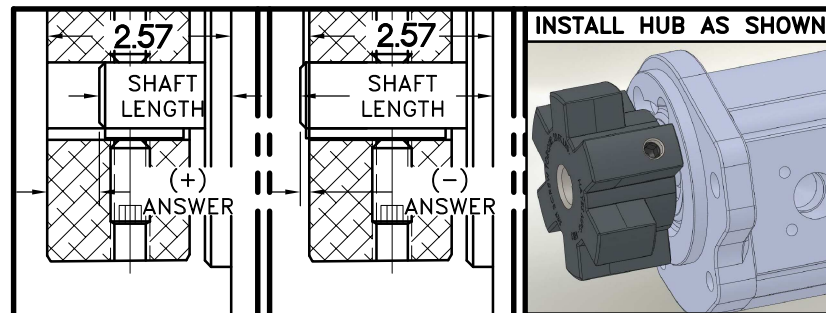
PERFORM CALCULATION BELOW:

2.57 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

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FOR EXAMINATION WITHOUT OUR CONSENT.

NOTE: THIS STEP IS IMPORTANT TO
ENSURE FULL SHAFT ENGAGEMENT.



4	977553-13	SEMI SAE#4 HOUSING	1
3	978051	BOLT KIT	1
2	HC4-05	HEX~FLX HUB	1
1	C-010	HEX~FLX DRIVE PLATE	1

DET.	PART NUMBER	DESCRIPTION	QTY.
DO NOT SCALE DRAWING			
FLATNESS			
STRAIGHTNESS			
ANGULARITY			
PERPENDICULARITY			
PARALLELISM			
CONCENTRICITY			
TRUE POSITION			
ROUNDNESS			
CIRCULAR RUN OUT			
TOTAL RUN OUT			
CYLINDRICITY			
FINISH			
CLASS	KUBOTA	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	
DESCRIPTION	KB2607/3307,5/8x3/16,B2		
		DRAWN BY SIETING	DATE 01-10-2012
		CHECKED BY RJH	SCALE
			DRAWING NO. 055-0-HC4-05-B2
			SHEET OF REV.

HAYES
MANUFACTURING INC. ®

TITLE
KUBOTA V2607/3307 HEX~FLX ASS'Y

MATERIAL

5/21/2019 8:10:35 AM