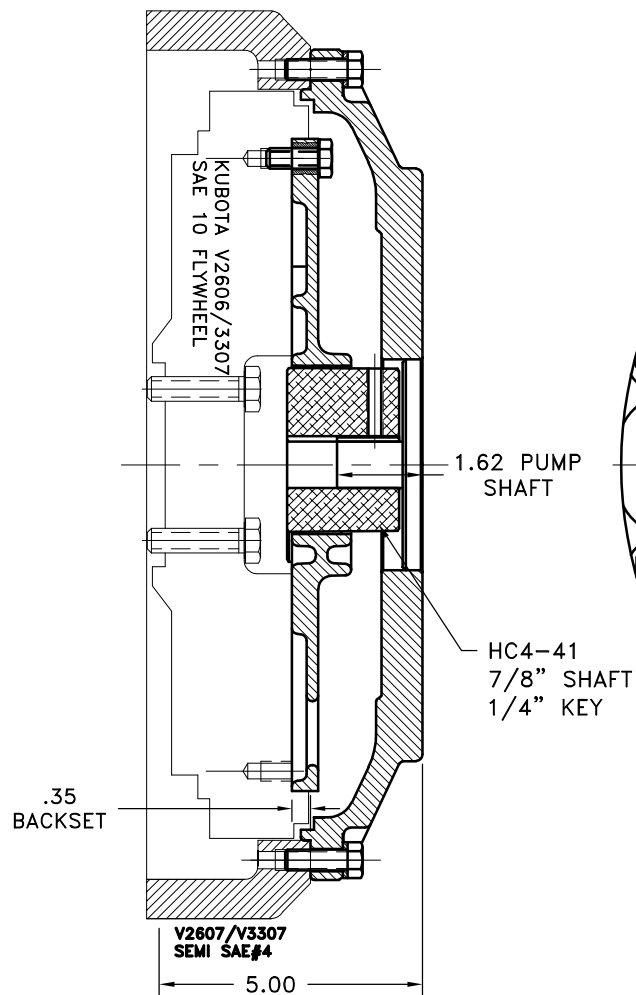


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2



977553-13
S.A.E. SEMI-4 HOUSING MOUNT 27/64 DRILL THRU
12 HOLES EQUALLY SPACED ON 15.00 B.C.
4" PUMP PILOT S.A.E. "B" PUMP MOUNT.
(2) 1/2-13 TAPPED HOLES ON A 5.75 B.C.

— C-010
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

IMPORTANT INSTALLATION NOTE!!!!!!
**IMPROPER INSTALLATION OF HUB COULD CAUSE
 PREMATURE WEAR AND OR FAILURE.**

**IF YOU HAVE QUESTIONS CONCERNING LOCATION
OF METAL HUB ON PUMP SHAFT PLEASE CONTACT
DISTRIBUTOR OR FACTORY FOR FURTHER
INFORMATION**

**BOTH HUB SET SCREWS MUST BE PROPERLY
TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.**
**PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR
ANY FURTHER QUESTIONS.**

NOTE: REMOVE HUB FROM ASS'Y, PRESET HUB ON SHAFT AS SHOWN. TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH. SHAFT SHOULD HAVE A MINIMUM OF $3/4"$ OF ENGAGEMENT IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879-3372 TO GET HUB PRESET USE THIS EQUATION:

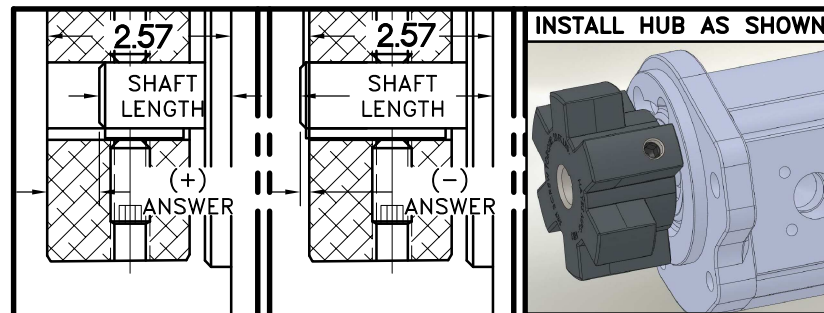
PERFORM CALCULATION BELOW:

2.57 - SHAFT LENGTH - HUB PRESET

IF YOUR ANSWER IS (+) SHAFT IS INSIDE OF HUB, IF
YOUR ANSWER IS (-) SHAFT STICKS OUT OF HUB.
(SEE BOXES)

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FOR EXAMINATION WITHOUT OUR CONSENT.

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SHAFT ENGAGEMENT.



4	977553-13	SEMI SAE#4 HOUSING	1
3	978051	BOLT KIT	1
2	HC4-41	HEX~FLX HUB	1
1	C-010	HEX~FLX DRIVE PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION		QTY.
	FLATNESS	DO NOT SCALE DRAWING	TOLERANCES UNLESS OTHERWISE SPECIFIED	 MANUFACTURING INC. ®		
	STRAIGHTNESS					
	ANGULARITY					
	PERPENDICULARITY					
	PARALLELISM					
	CONCENTRICITY	12X MAXIMUM				
	TRUE POSITION	ANGLE ±1/2°	FRACTION ±1/32	TITLE		
	ROUNDNESS	.00 ±.01	.000 ±.005	KUBOTA V2607/3307 HEX~FLX ASS'Y		
	CIRCULAR RUN OUT	.000 ±.005	.000 ±.005	MATERIAL		
	TOTAL RUN OUT					
	CYLINDRICITY					
	FINISH					
CLASS		MAKE: ☒ BUY: ☐		DRAWING NO.		
KUBOTA				DATE		
				05-21-2012		
DESCRIPTION		DRAWING BY		SCALE		
KB2607/3307.7/8x1.4B2		SHEET		055-0-HC4-1-B2		
		R.I.H		SHEET OF REV.		