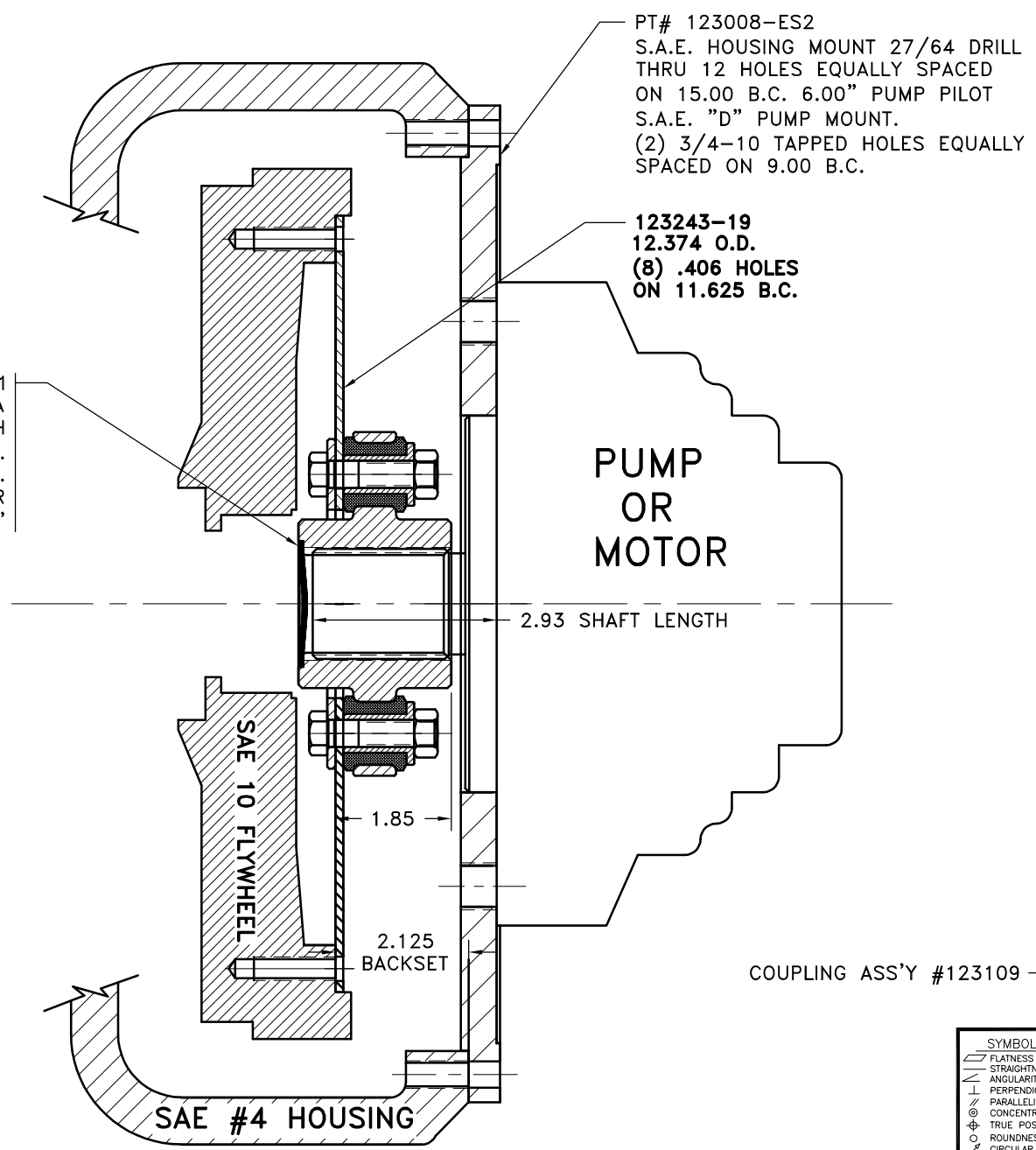


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
I	07/03/2001	UPDATED TITLE BLOCK	SIETING	ML	RJH



123214-01  
SPLINE DATA  
13 TEETH  
8/16 D.P.  
30° P.A.  
1.795 MAJOR  
S.A.E. "D,E"

PT# 123008-ES2  
S.A.E. HOUSING MOUNT 27/64 DRILL  
THRU 12 HOLES EQUALLY SPACED  
ON 15.00 B.C. 6.00" PUMP PILOT  
S.A.E. "D" PUMP MOUNT.  
(2) 3/4-10 TAPPED HOLES EQUALLY  
SPACED ON 9.00 B.C.

123243-19  
12.374 O.D.  
(8) .406 HOLES  
ON 11.625 B.C.

PUMP  
OR  
MOTOR

2.93 SHAFT LENGTH

SAE 10 FLYWHEEL

1.85

2.125  
BACKSET

SAE #4 HOUSING

COUPLING ASS'Y #123109

UP TO 120 H.P.

QTY.	DESCRIPTION	PART NUMBER	DET.
1	PUMP MTG. PLATE	123008-ES2	10
6	GREASE	801912	9
1	HUBBARD PLUG	HP-2000-S-62	8
1	BACKING PLATE	124623	7
6	7/16-20 NUT	N250	6
6	7/16-20-1-3/4 BOLT	HX230	5
6	STEEL BUSHING	123000-00	4
6	NEOPRENE INSERT	H62500	3
1	COUPLING HUB	123214-01	2
1	FLYWHEEL PLATE	123243-19	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
—	FLATNESS	<p>DO NOT SCALE DRAWING</p> <p>TOLERANCES UNLESS OTHERWISE SPECIFIED</p> <p>125 MAXIMUM</p> <p>ANGLE ±1/2°</p> <p>FRACTION ±1/32</p> <p>DECIMAL</p> <p>.00 ±.01</p> <p>.000 ±.005</p> <p>.0000 ±.0005</p>			
—	STRAIGHTNESS				
—	ANGULARITY				
⊥	PERPENDICULARITY				
∥	PARALLELISM				
⊙	CONCENTRICITY				
⊕	TRUE POSITION				
⊙	ROUNDNESS				
⊕	CIRCULAR RUN OUT				
⊕	TOTAL RUN OUT				
⊕	CYLINDRICITY	TITLE		FLYWHEEL COUPLING ASS'Y & PUMP MOUNT PLATE	
✓	FINISH	MATERIAL			
CLASS		MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>		DRAWN BY	
DESCRIPTION		SAE 10		DATE	
10,4,13T8/16,D2,120		7-18-89		DRAWING NO.	
		SCALE		123045	
		R/JH		SHEET OF REV.	

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