

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
E1	07/28/2006	FIXED BOLT P/N	ZS	RJH	HM

PT# 123008-GN2  
S.A.E HOUSING MOUNT 27/64 DRILL  
THRU 8 HOLES EQUALLY SPACED  
ON 13.13 B.C. 3.25 PUMP PILOT  
S.A.E "A" PUMP MOUNT.  
(2) 3/8-16 TAPPED HOLES EQUALLY  
SPACED ON 4.18 B.C.

123243-04  
8.499 O.D.  
(6) .343 HOLES  
ON 7.875 B.C.

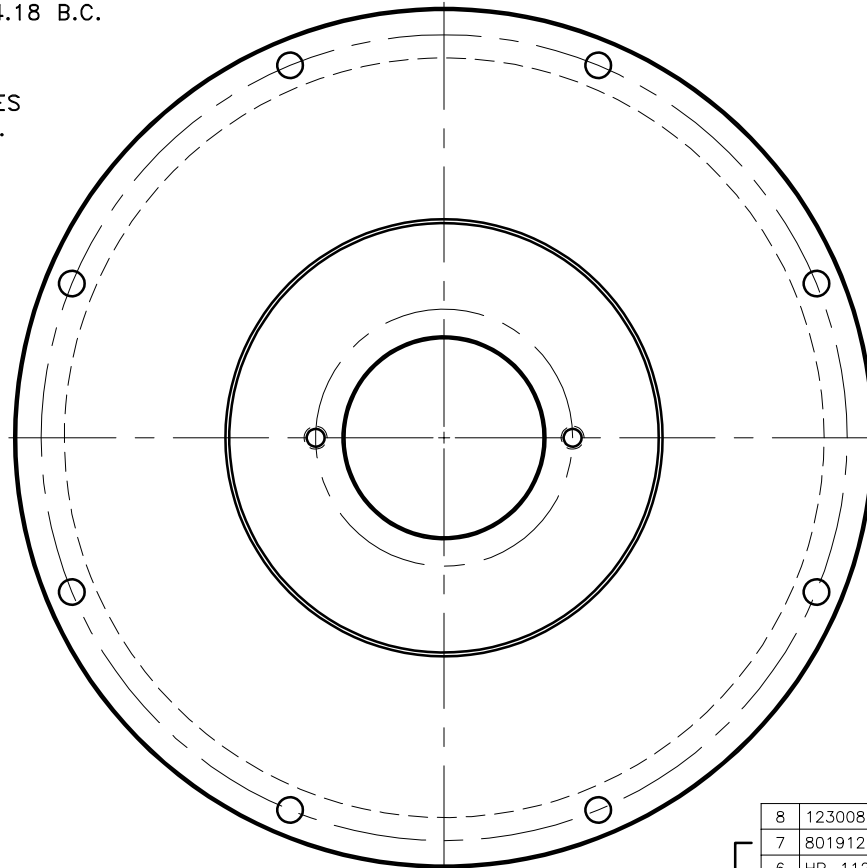
123207-02  
SPLINE DATA  
13 TEETH  
16/32 D.P.  
30° P.A.  
.885 MAJOR  
SAE "B"

1.65 PUMP SHAFT  
**PUMP  
OR  
MOTOR**

1.190  
BACKSET

**SAE #5 HOUSING**

SAE 6-1/2  
FLYWHEEL



**UP TO 50 HP**

**COUPLING ASS'Y  
#123963**

8	123008-GN2	PUMP MOUNT PLATE	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	HX100	5/16-24 x 5/8" HHB	6
4	123729-01	THREADED BUSHING	6
3	H52500	NEOPRENE INSERTS	6
2	123207-02	COUPLING HUB	1
1	123243-04	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	<b>HAYES</b> MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	CLASS SAE 6.5 DESCRIPTION 6-1/2, 5, 13T16/32, A2, 50	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/> DRAWN BY HAVEMAN CHECKED BY RJH DATE 6-20-89 SCALE DRAWING NO. <b>123076</b> SHEET OF REV.

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED  
SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED,  
COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.  
IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY  
THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES  
FOR EXAMINATION WITHOUT OUR CONSENT.