

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
F	02/23/2006	CHANGED TO BOLTED INSERTS.	ZS	HM	RJH

123008-G02  
S.A.E HOUSING MOUNT 27/64 DRILL  
THRU 8 HOLES EQUALLY SPACED  
ON 13.13 B.C. 4" PUMP PILOT  
S.A.E "B" PUMP MOUNT.  
(2) HOLES 1/2-13 TAPPED HOLES  
EQUALLY SPACED ON 5.75 B.C.

123243-09  
9.499 O.D.  
(8) .343 HOLES  
ON 8.750 B.C.

123207-12  
SPLINE DATA  
11 TEETH  
16/32 D.P.  
30° P.A.  
.770 MAJOR

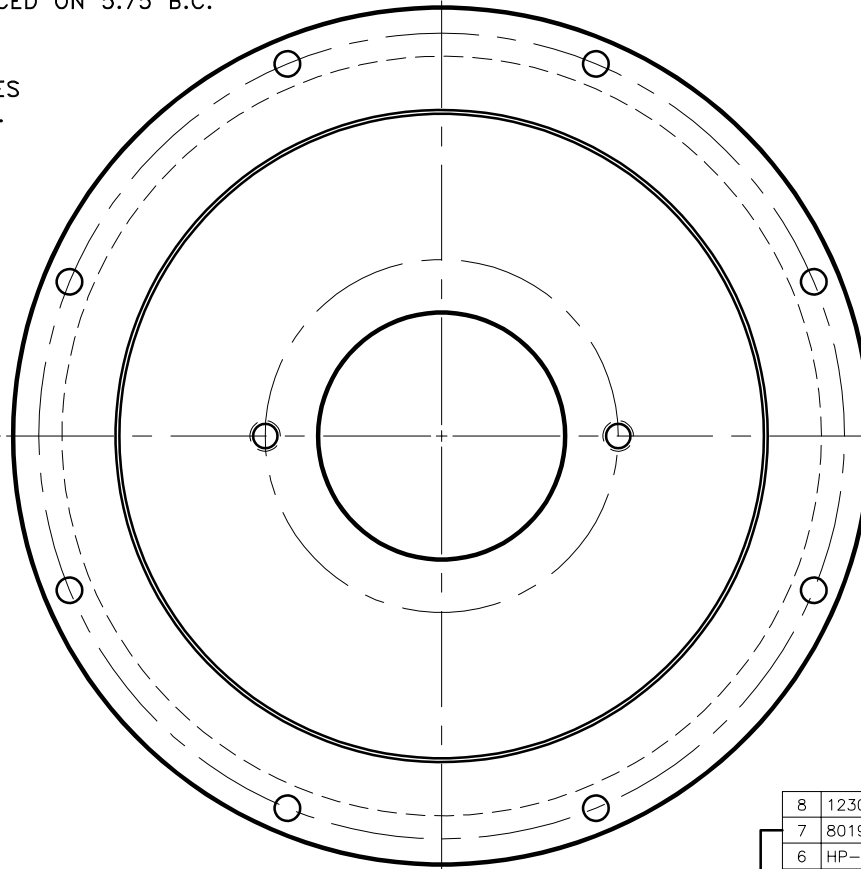
PUMP  
OR  
MOTOR

1.810 SHAFT  
LENGTH

1.190  
BACKSET

SAE #5 HOUSING

SAE 7-1/2  
FLYWHEEL



UP TO 50 H.P.

8	123008-G02	PUMP MTG. PLATE	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	BOLT	5/16-24x5/8 HHB Y D	6
4	123729-01	THREADED BUSHINGS	6
3	H52500	NEOPRENE INSERT	6
2	123207-12	COUPLING HUB	1
1	123243-09	FLYWHEEL PLATE	1

COUPLING ASS'Y #123338

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IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY  
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FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
——— FLATNESS ——— STRAIGHTNESS ——— ANGULARITY ——— PERPENDICULARITY ——— PARALLELISM ——— CONCENTRICITY ——— TRUE POSITION ——— ROUNDNESS ——— CIRCULAR RUN OUT ——— TOTAL RUN OUT ——— CYLINDRICITY ——— FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	<b>HAYES</b> MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	
CLASS SAE 7.5 DESCRIPTION 7-1/2, 5, 11T16/32, B2, 50	DRAWN BY SIETING CHECKED BY RJH	DATE 09-18-89 SCALE	DRAWING NO. <b>123079</b> SHEET OF REV.	