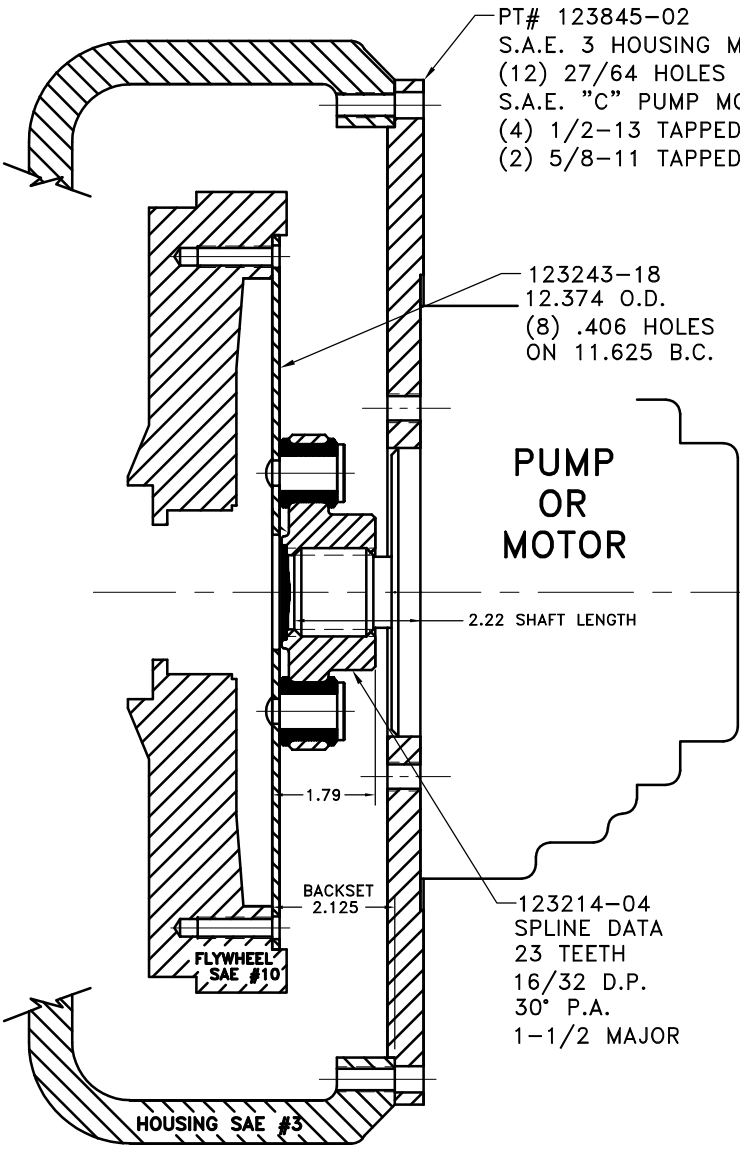


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
E	03/01/1999	CHANGED PUMP MOUNT PLATE	RH		



PT# 123845-02
 S.A.E. 3 HOUSING MOUNT, 16 1/8 PILOT
 (12) 27/64 HOLES ON A 16 7/8 B.C.
 S.A.E. "C" PUMP MOUNT, 5 PILOT
 (4) 1/2-13 TAPPED HOLES ON A 6 3/8 B.C.
 (2) 5/8-11 TAPPED HOLES ON A 7 1/8 B.C.

123243-18
 12.374 O.D.
 (8) .406 HOLES
 ON 11.625 B.C.

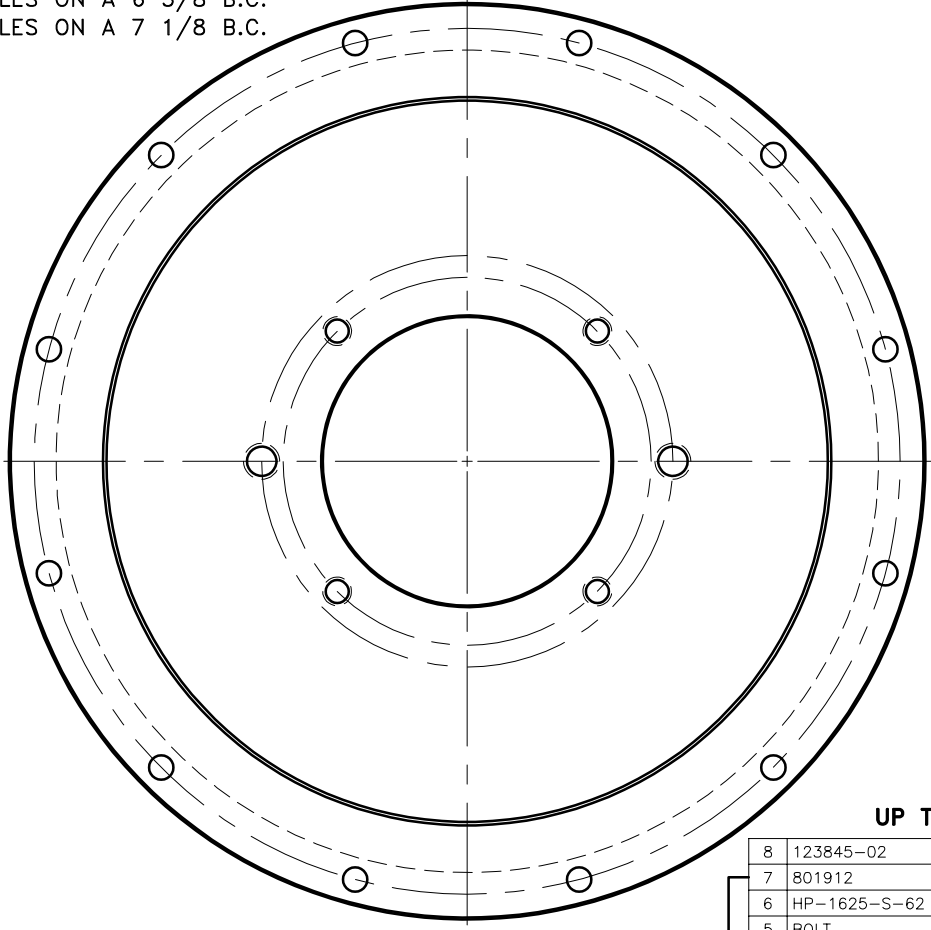
PUMP
 OR
 MOTOR

2.22 SHAFT LENGTH

1.79

BACKSET
 2.125

123214-04
 SPLINE DATA
 23 TEETH
 16/32 D.P.
 30° P.A.
 1-1/2 MAJOR



COUPLING ASS'Y #123133

UP TO 110 HP

8	123845-02	PUMP MOUNT PLATE	1
7	801912	GREASE	1
6	HP-1625-S-62	GREASE PLUG	1
5	BOLT	7/16-20x1 HHB Y D	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123214-04	COUPLING HUB	1
1	123243-18	FLYWHEEL PLATE	1

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
∇	FLATNESS	DO NOT SCALE			
—	STRAIGHTNESS	DRAWING			
∠	ANGULARITY	TOLERANCES UNLESS OTHERWISE SPECIFIED			
⊥	PERPENDICULARITY	125 MAXIMUM			
∥	PARALLELISM	ANGLE ±1/2°			
⊙	CONCENTRICITY	FRACTION ±1/32			
⊕	TRUE POSITION	DECIMAL			
○	ROUNDNESS	.00 ±.01			
↻	CIRCULAR RUN OUT	.000 ±.005			
↻	TOTAL RUN OUT	.0000 ±.0005			
∅	CYLINDRICITY				
∇	FINISH				

HAYES
MANUFACTURING INC. ®

TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE	
MATERIAL	
CLASS SAE 10	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>
DESCRIPTION 10,3,23116/32,C24,110	DRAWN BY LANNEN
	DATE 08-08-89
	CHECKED BY R/JH
	SCALE
DRAWING NO. 123122	SHEET OF REV.

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