

REV	DATE	CHANGE DESCRIPTION	MOD. BY	CK1	CK2
J	09/26/2001	CHANGED PLATE TO 123243-27	ZS		

PT# 123845-02
 SAE HOUSING MOUNT 27/64 DRILL
 THRU 12 HOLES EQUALLY SPACED
 ON 16.875 B.C., 5" PUMP PILOT
 SAE "C,C-C" PUMP MOUNT.
 (4) 1/2-13 TAPPED HOLES EQUALLY
 SPACED ON 6.375 B.C. FOR PUMP MOUNT.
 (2) 5/8-11 TAPPED HOLES EQUALLY
 SPACED ON 7.125 B.C. FOR PUMP MOUNT.

123243-27
 12.374 O.D.
 (8) .406 HOLES
 ON 11.625 B.C.

PUMP
 OR
 MOTOR

2.20 PUMP SHAFT

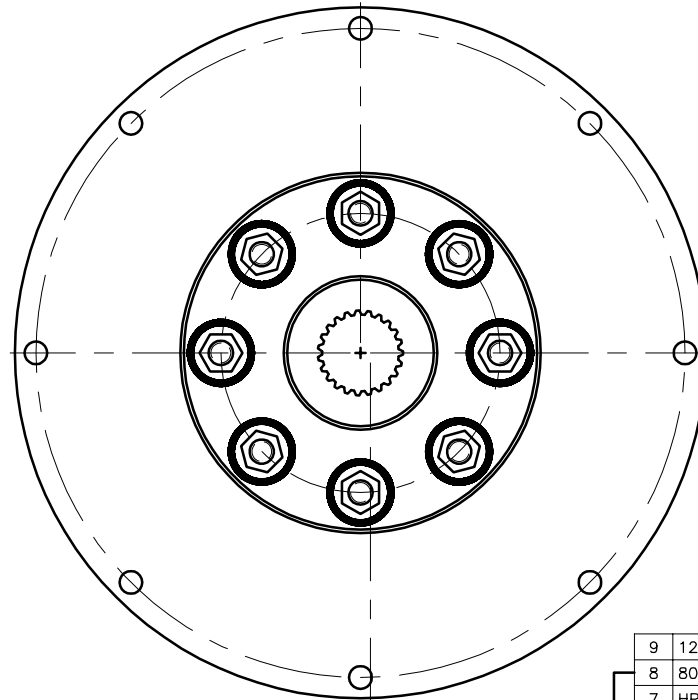
SAE 10 FLYWHEEL

1.722

2.125
 BACKSET

123215-07
 SPLINE DATA
 23 TEETH
 16/32 D.P.
 30° P.A.
 1.525 MAJOR

SAE #3 HOUSING



COUPLING ASS'Y #123129

UP TO 150 HP

9	123845-02	PUMP MOUNT PLATE	1
8	801912	GREASE	1
7	HP-1625-S-62	HUBBARD PLUG	1
6	HX230	7/16-20x1-3/4 HHB	8
5	N250	7/16-20 NUT	8
4	123000-00	STEEL BUSHING	8
3	H62500	NEOPRENE INSERT	8
2	123215-07	COUPLING HUB	1
1	123243-27	FLYWHEEL PLATE	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY SQUARENESS PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 12/32 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y & P.M.P. MATERIAL	
- UNLESS OTHERWISE SPECIFIED - REMOVE FIRST THREAD ON ALL TAPPED HOLES BREAK ALL SHARP CORNERS .010 TO .020 STAMP OR MARK DRAWING NO.		DRAWN BY SIETING CHECKED BY	DATE 8-08-89 SCALE	DRAWING NO. 123124 SHEET OF REV.

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