

PT# 123008-DS4
 S.A.E HOUSING MOUNT 27/64 DRILL THRU
 12 HOLES EQUALLY SPACED ON 16.88 B.C.
 6" PUMP PILOT S.A.E. "D" PUMP MOUNT.
 (4) 3/4-10 TAPPED HOLES EQUALLY
 SPACED ON 9" B.C.

123243-19
 12.374 O.D.
 (8) .406 HOLES
 ON 11.625 B.C.

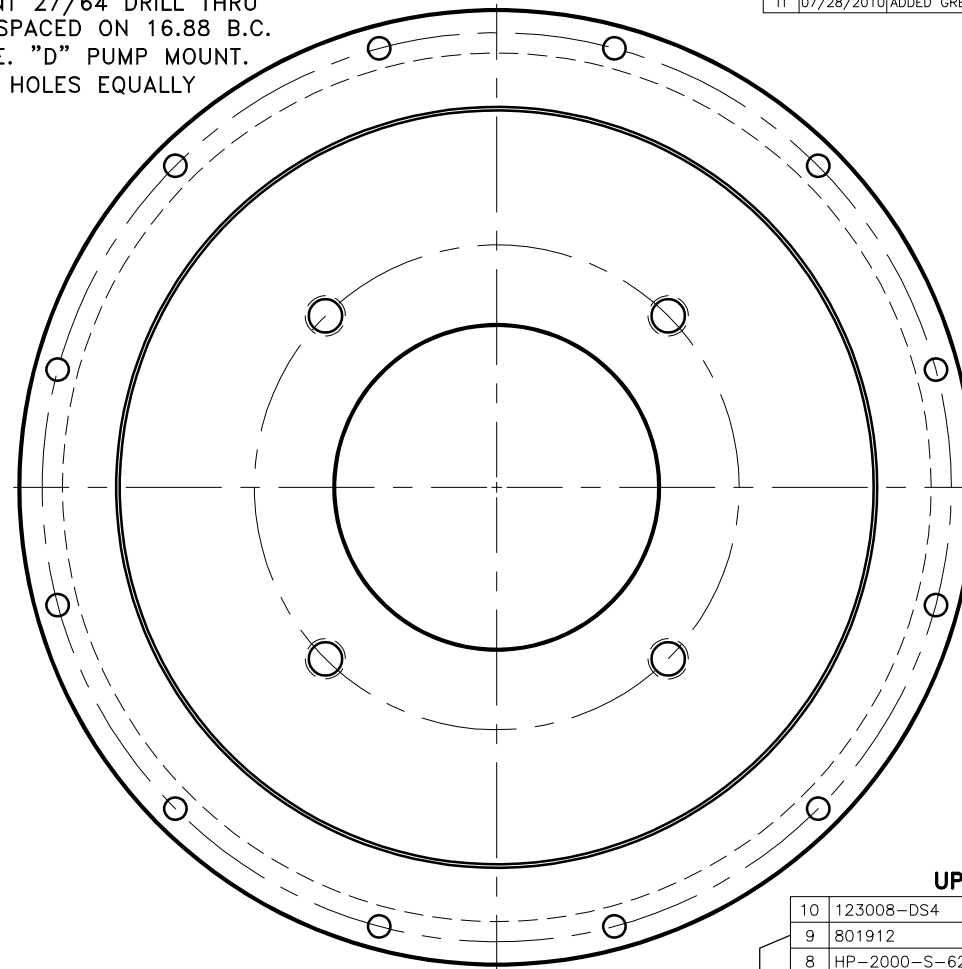
123214-01
 SPLINE DATA
 13 TEETH
 8/16 D.P.
 30° P.A.
 1.795 MAJOR
 SAE "D-E"

2.93 SHAFT LENGTH

1.85

2.125
 BACKSET

SAE #3 HOUSING



COUPLING ASS'Y #123109

UP TO 120 HP

10	123008-DS4	PUMP MOUNT PLATE	1
9	801912	GREASE	1
8	HP-2000-S-62	HUBBARD PLUG	1
6	BOLT	7/16-20x1 HHB Y D	6
5	123727	THREADED BUSHING	6
4	H62500	NEOPRENE INSERT	6
3	123214-01	COUPLING HUB	1
2	124623	BACKING PLATE	1
1	123243-19	FLYWHEEL PLATE	1

APPLY SUPPLIED COUPLING GREASE
 TO INTERNAL AND EXTERNAL SPLINE
 AT ASSEMBLY

THIS DRAWING IS THE PROPERTY OF HAYES MFG. INC. AND IS LOANED
 SUBJECT TO THE CONDITION THAT IT SHALL NOT BE REPRODUCED,
 COPIED, LOANED OR OTHERWISE DISPOSED OF, DIRECTLY OR INDIRECTLY.
 IT SHALL BE USED AS A MEANS OF REFERENCE TO WORK FURNISHED BY
 THIS COMPANY ONLY AND IS NOT TO BE SUBMITTED TO OUTSIDE PARTIES
 FOR EXAMINATION WITHOUT OUR CONSENT.

SYMBOLS		DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH		DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED .125" MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
CLASS SAE 10		MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>		HAYES MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y & PUMP MT. PLATE MATERIAL	
DESCRIPTION 10,3,1378/16,D4,120		DRAWN BY SIETING CHECKED BY RJH		DATE 8-14-89 SCALE DRAWING NO. 123194 SHEET OF REV.	