

REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
E	08/18/2005	CHANGED TO BOLTED INSERTS	ZS	RJH	HM

123008-EN2
SAE #4 HOUSING MOUNT
(12) 27/64 HOLES THRU
EQ. SPACED ON 15.00 B.C.
SAE "A" PUMP MOUNT
3.25 PUMP PILOT
(2) 3/8-16 TAPPED HOLES
EQ. SPACED ON 4.18 B.C.

123243-09
9.499 O.D.
(8) .343 HOLES
ON 8.750 B.C.

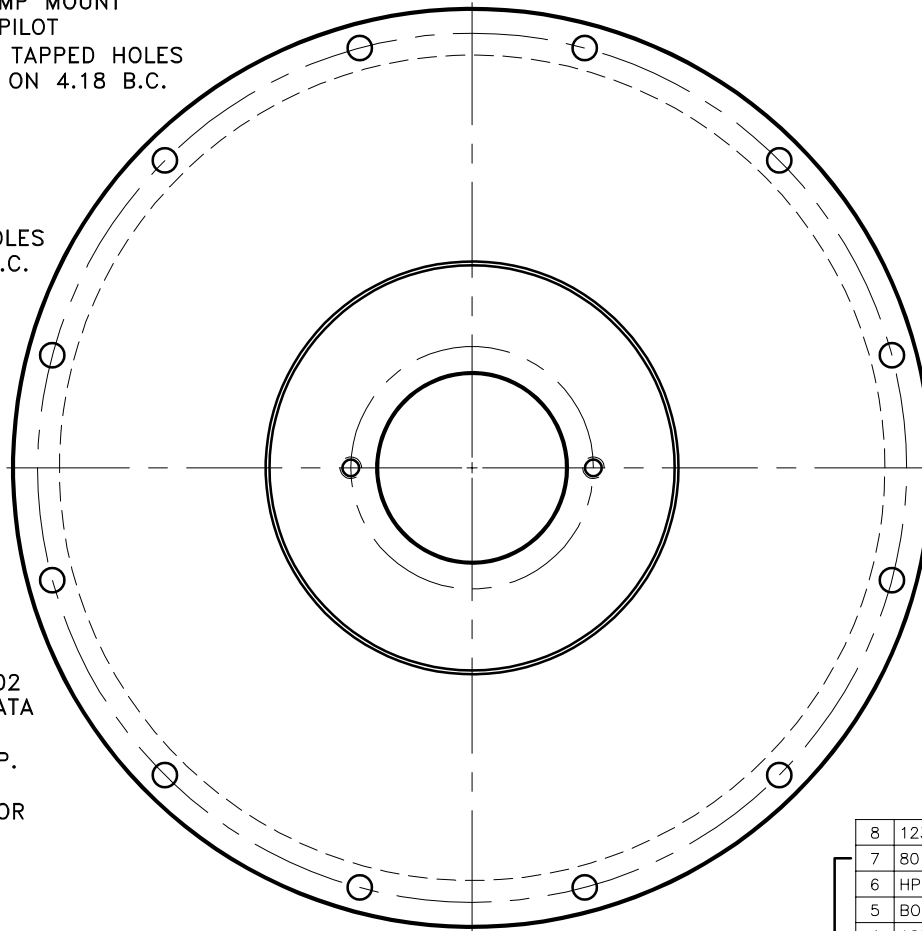
1.65 PUMP SHAFT
**PUMP
OR
MOTOR**

123207-02
SPLINE DATA
13 TEETH
16/32 D.P.
30° P.A.
.885 MAJOR
SAE "B"

1.19
BACKSET

SAE #4 HOUSING

SAE 7-1/2
FLYWHEEL



COUPLING ASS'Y #123277

UP TO 50 HP

8	123008-EN2	PUMP MOUNT PLATE	1
7	801912	GREASE	1
6	HP-1125-S-32	HUBBARD PLUG	1
5	BOLT	5/16-24x5/8 HHB Y D	6
4	123729-01	THREADED BUSHING	6
3	H52500	NEOPRENE INSERT	6
2	123207-02	COUP HUB [13T16/32\3.000]	1
1	123243-09	FLYWHEEL PLATE [7.5\3.000]	1

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED			
CLASS SAE 7.5 DESCRIPTION 7-1/2,4,13T16/32,A2,50	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY SIETING CHECKED BY RJH	DATE 08-18-05 SCALE	DRAWING NO. 123390 SHEET OF REV.

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