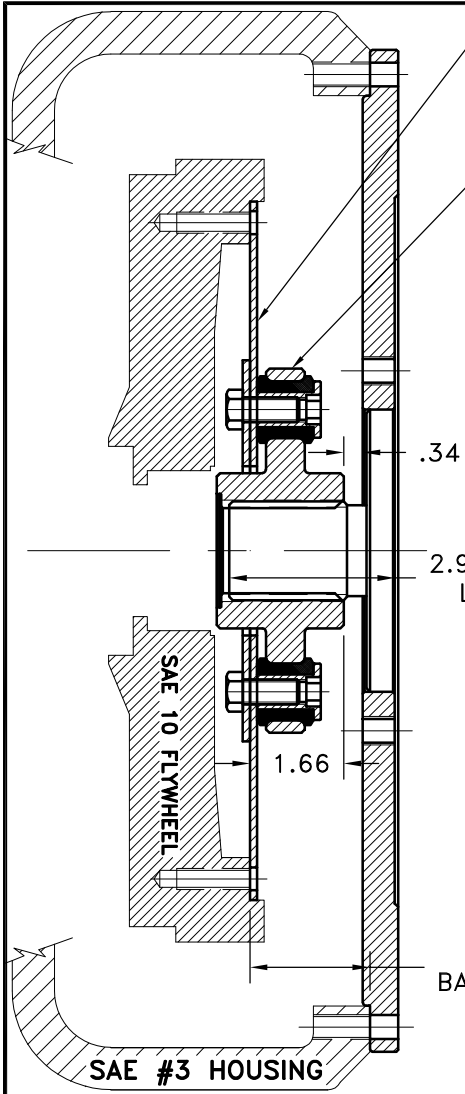
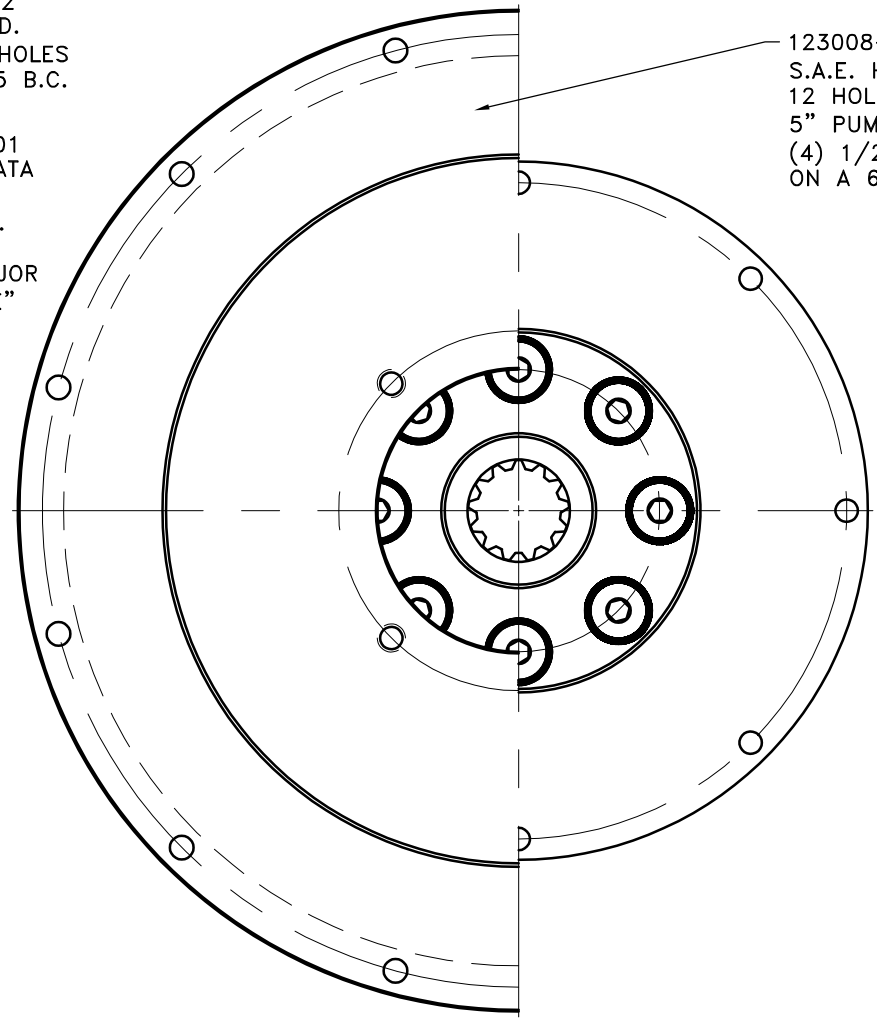


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
I	01/15/2013	CHANGED TO THREADED BUSHINGS	ZS	HM	JM



123243-22
12.374 O.D.
(8) .406 HOLES
ON 11.625 B.C.

123215-01
SPLINE DATA
13 TEETH
8/16 D.P.
30° P.A.
1.795 MAJOR
SAE "D-E"



123008-DX4
S.A.E. HOUSING MOUNT 27/64 DIA DRILL THRU
12 HOLES EQUALLY SPACED ON 16.88 B.C.
5" PUMP PILOT S.A.E. "C" PUMP MOUNT
(4) 1/2-13 TAPPED HOLES EQ. SPACED
ON A 6.38 B.C.

APPLY SUPPLIED COUPLING GREASE
TO INTERNAL AND EXTERNAL SPLINE
AT ASSEMBLY

COUPLING ASS'Y #123216

UP TO 150 HP

QTY.	PART NUMBER	DESCRIPTION
1	123008-DX4	PUMP MOUNT PLATE
1	801912	GREASE
1	HP-2000-S-62	HUBBARD PLUG
8	BOLT	7/16-20x1 HHB Y D
8	123727	THREADED BUSHING
8	H62500	NEOPRENE INSERT
1	123215-01	COUPLING HUB
1	124657-02	BACKING PLATE
1	123243-22	FLYWHEEL PLATE

SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
▱ FLATNESS — STRAIGHTNESS ∠ ANGULARITY ⊥ PERPENDICULARITY ∥ PARALLELISM ⊙ CONCENTRICITY ⊕ TRUE POSITION ○ ROUNDNESS Ⓢ CIRCULAR RUN OUT Ⓣ TOTAL RUN OUT Ⓜ CYLINDRICITY √ FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005			
CLASS	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	DRAWN BY	DATE	DRAWING NO.
DESCRIPTION	SAE 10	SIETING	2-7-90	123461
	10,3,13T8/16,C4,150	CHECKED BY	SCALE	SHEET OF REV.

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