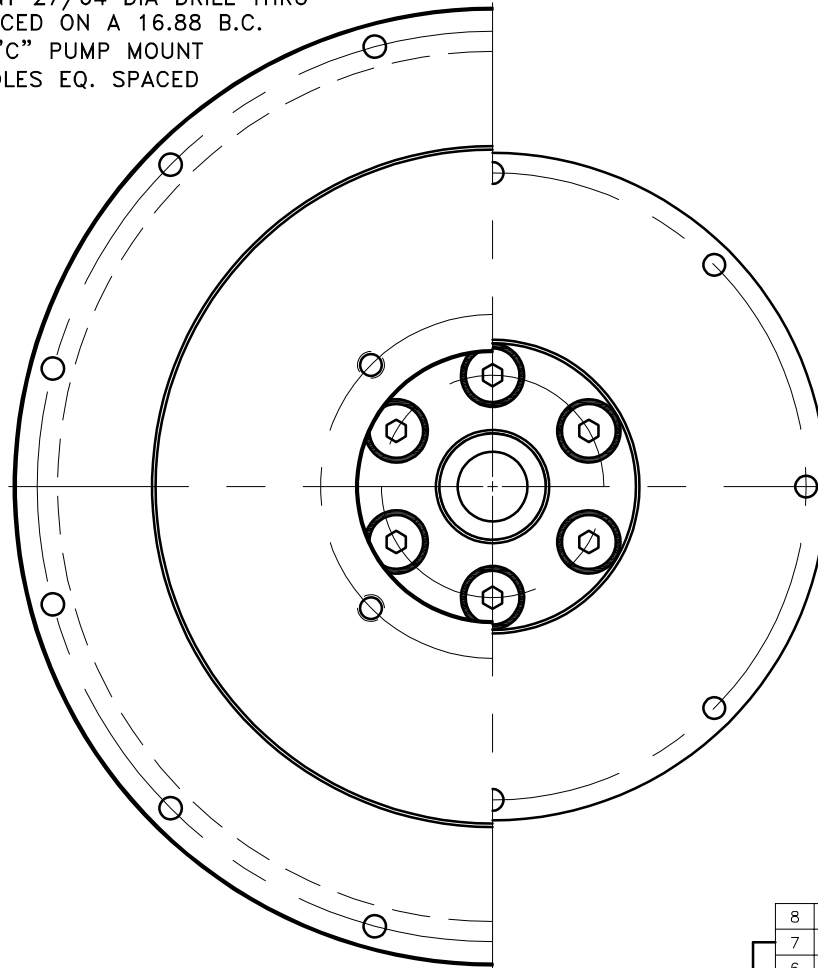
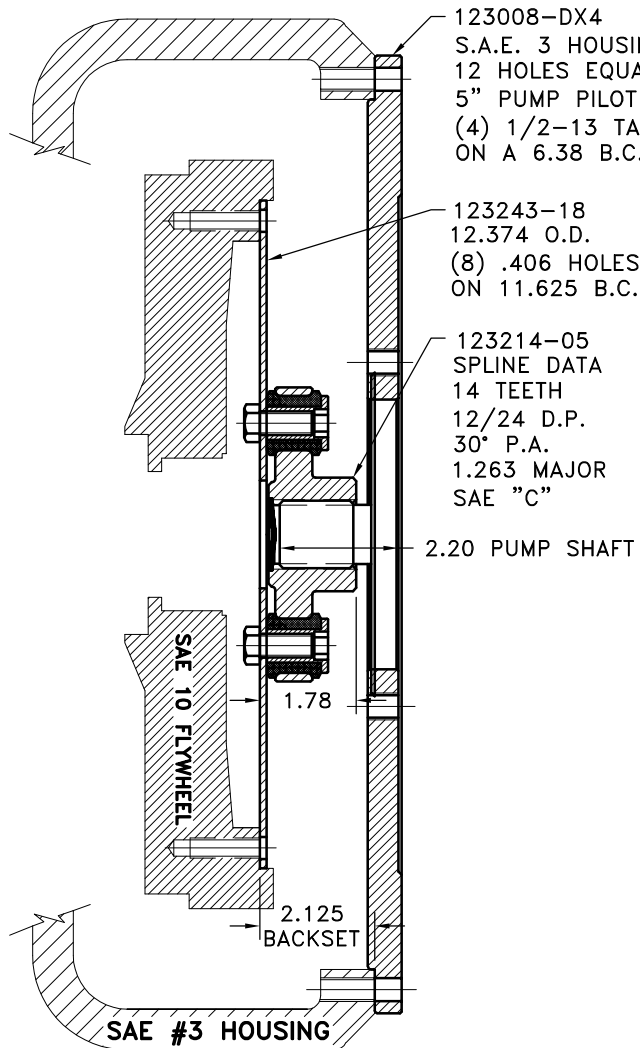


REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2
I	08/12/2010	CHANGED TO THREADED INSERTS	PB	RJH	JM



COUPLING ASS'Y #123822

UP TO 110 HP

8	123008-DX4	PUMP MOUNT PLATE	1
7	801912	GREASE	1
6	HP-1312-S-62	HUBBARD PLUG	1
5	BOLT	7/16-20x1 HHB Y D	6
4	123727	THREADED BUSHING	6
3	H62500	NEOPRENE INSERT	6
2	123214-05	COUPLING HUB	1
1	123243-18	FLYWHEEL PLATE	1

APPLY SUPPLIED COUPLING GREASE  
TO INTERNAL AND EXTERNAL SPLINE  
AT ASSEMBLY

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SYMBOLS	DET.	PART NUMBER	DESCRIPTION	QTY.
FLATNESS STRAIGHTNESS ANGULARITY PERPENDICULARITY PARALLELISM CONCENTRICITY TRUE POSITION ROUNDNESS CIRCULAR RUN OUT TOTAL RUN OUT CYLINDRICITY FINISH	DO NOT SCALE DRAWING TOLERANCES UNLESS OTHERWISE SPECIFIED 125 MAXIMUM ANGLE ±1/2° FRACTION ±1/32 DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005	MAKE: <input checked="" type="checkbox"/> BUY: <input type="checkbox"/>	<b>HAYES</b> MANUFACTURING INC. ® TITLE FLYWHEEL COUPLING ASS'Y WITH PUMP MOUNT PLATE MATERIAL	
CLASS SAE 10 DESCRIPTION 10,3,14T12/24,C4,110	DRAWN BY LANNEN CHECKED BY	DATE 2-28-90 SCALE	DRAWING NO. 123474 SHEET OF REV.	